



























Read instructions carefully before starting installation. Remove contents from box and verify all parts are present. Failure to identify damage before installation could lead to rejection of any claim.

#### DAMAGED or MISSING PARTS?

#### **NEED HELP?**

contact us: 1-866-340-3038

## TOOLS REQUIRED















This cover includes different sets of clamp to fit models with or without factory utility tracks, as instructed in PAGES 3 and 11

**Bed Cover** 

D & P Side Rails x2

SP-BC0003 Front Seal Strip 170 x 2.5 x 1cm

SP-BC2035 (L & R) Front Bracket Set

SP-BC2047 x6

Mounting Clamp for Tundra with Utility Track

SP-BC2004B x6 Mounting Clamp for Tundra without Utility Track



### **TORQUE SPECS:**

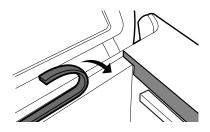
Imperial Size	Grade 5	Grade 8	Metric Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20 ft/lbs	6MM	5 ft/lbs	9 ft/lbs
3/8"	30 ft/lbs	35 ft/lbs	8MM	18 ft/ <b>l</b> bs	23 ft/lbs
7/16"	45 ft/ <b>l</b> bs	60 ft/ <b>l</b> bs	10MM	32 ft/lbs	45 ft/lbs
1/2"	65 ft/ <b>l</b> bs	90 ft/ <b>l</b> bs	12MM	55 ft/ <b>l</b> bs	75 ft/ <b>l</b> bs
9/16"	95 ft/ <b>l</b> bs	130 ft/ <b>l</b> bs	14MM	85 ft/ <b>l</b> bs	120 ft/ <b>l</b> bs
5/8"	135 ft/lbs	175 ft/ <b>l</b> bs	16MM	130 ft/ <b>l</b> bs	165 ft/lbs
3/4"	185 ft/lbs	280 ft/lbs	18MM	170 ft/ <b>l</b> bs	240 ft/lbs

# 1 APPLY THE SEALING STRIP @

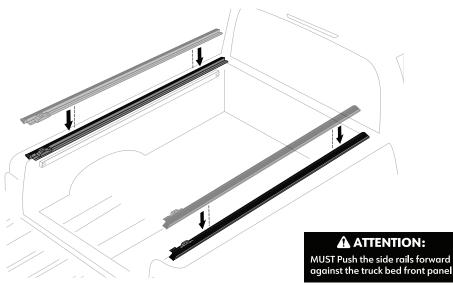
Apply the provided weather seal strips if the truck's front bed rail is lower than the sides







# 2 INSTALL THE SIDE RAILS 3



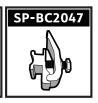


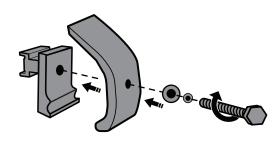
# 3 INSTALL UTILITY TRACK CLAMPS (3)

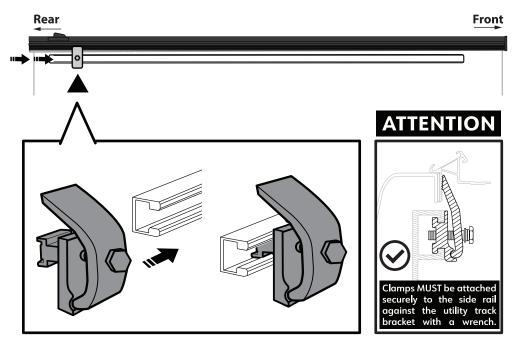
(For vehicles without Utility Tracks, refer to STEP 12 from PAGE 11 for clamp installation instruction.)

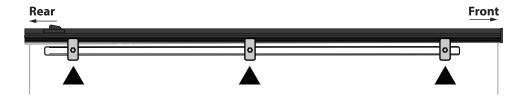
#### **NOTES**

The front and rear clamps should be installed as close to each end of the track as possible to minimize tension to the rail.



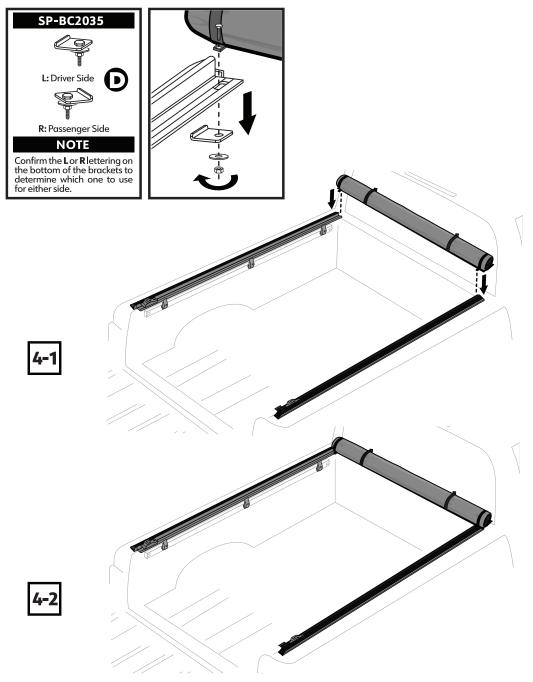








# 4 INSTALLING COVER ASSEMBLY (A)











Incorrect positioning of the crossbars can

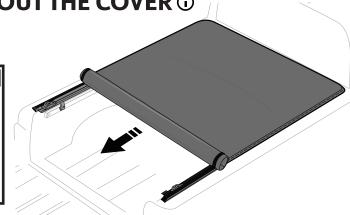
cause water to pool

on the cover.

#### **ATTENTION**

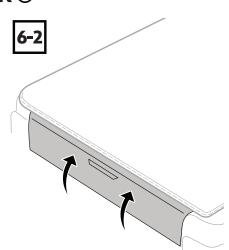


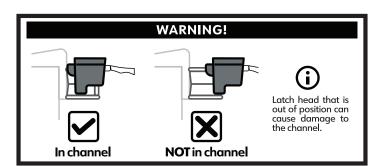
H o r i z o n t a l crossbars are arched by design to help drain and prevent water pooling. Make sure the arched side is facing up during installation.



# **6** LOCKING THE COVER ①





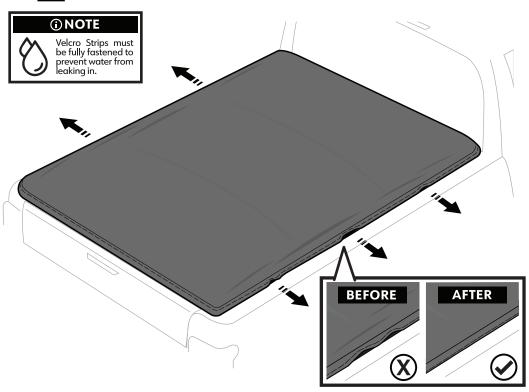


#### **NOTE**

For latching issue, refer to **PAGE 10** for trouble shooting instruction.



# **7** STRAIGHTENING OUT THE COVER ①



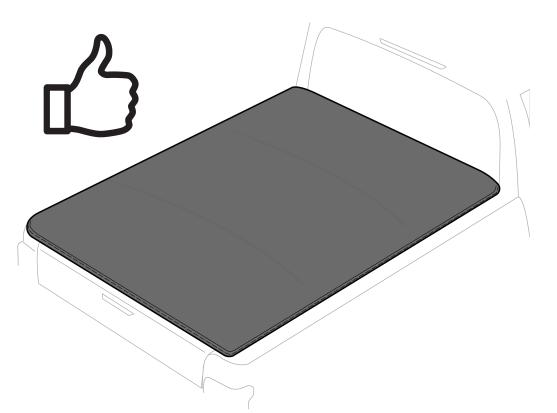
# **8** CHECKING FOR GAPS

# Open the tailgate and check for leaking daylight from any seams and gaps along each bed rail sides. Trim off pieces of Rubber Sealing Strip to size then apply to fill those areas to mitigate water leaks.



#### **Before you finish**

- (2) 1) Confirm side rails and clamps are properly installed
- $\bigodot$  2) Seal off any leaking light with foam strip and rubber strip
- igotimes 3) Carefully close the tailgate to confirm the side rails are aligned



# INSTALLATION COMPLETE!!!



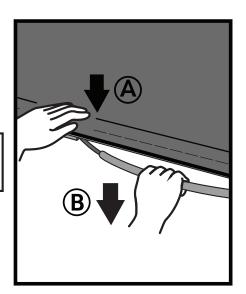
# **AFTER INSTALLATION**

# **9** RELEASING THE COVER ①



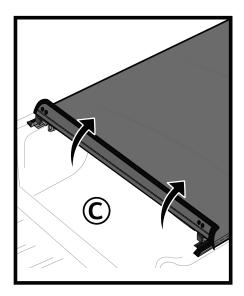
#### NOTE

Pressing down on the cover edge will improve the release.





- Open the tailgate and push down against the cover edge with one hand.
- Pull on latch cable to release the cover with the other hand.





• Roll up the cover closely.



# **10** ROLLING UP THE COVER ①



#### **ATTENTION**

Make sure the cover is free from any debris before rolling it up. Safety straps must be buckled and tightened before driving.

#### NOTE

Cover may not fully cover all the way to the outer edges of the bed rails due to small variance in bed sizes from different year models.



DO NOT overload cargo



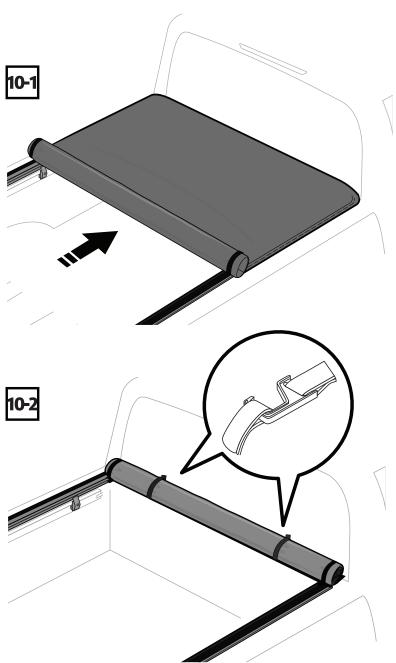
Secure strap buckles before driving



Remove snow before rolling up cover



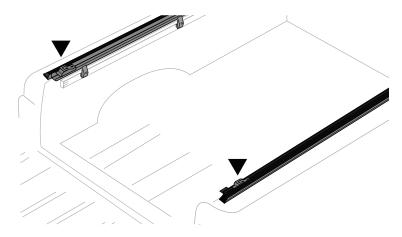
Use water and soap to clean. Avoid abrasive chemical cleaners

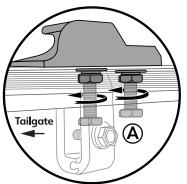




# SELF-MAINTENANCE 11 THE TENSION CONTROL SYSTEM ①

NOTE: Tension plate adjustment is not required for brand-new tonneau covers. If the tension between the bulkhead & tension plate has become loose or tight over time. You can adjust the tension plate position to improve the tension control.



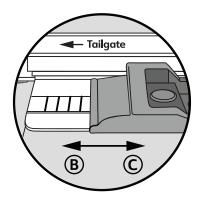


 Loosen the screws underneath the tension plate to allow the tension plate to slide back and forth.



#### NOTE

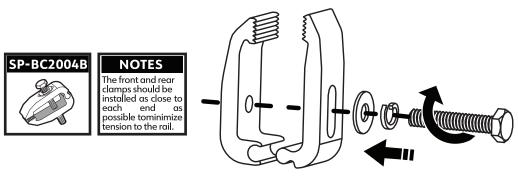
Only move one increment at a time. Each increment gives you 1/8" of tension adjustment. Apply the same adjustment to both sides' tension plates.

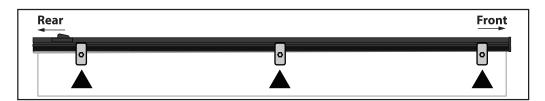


- B To tighten the tension (latch is too loose), move the tension plate towards the tailgate.
- To loosen the tension (latch is too tight), move the tension plate away from the tailgate.

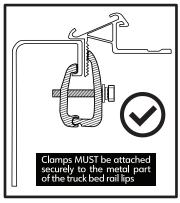


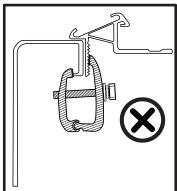
# CLAMPS FOR MODELS WITHOUT UTILITY TRACKS (3)

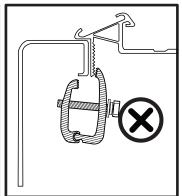




# **A** ATTENTION **A**







Continue installation to PAGE 4