



TYGER®

TYGER ACCESS

TG-AS2D24037

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BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

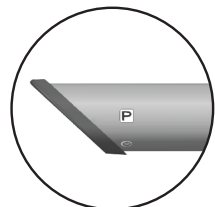
Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- | | | |
|---|--|--|
| x1 Driver/Left Tyger Access D | x2 Center Support Brackets [D] | x12 8-1.25 x 25mm Hex Combo Bolts |
| x1 Passenger/Right Tyger Access P | x20 8mm x 24mm x 2mm STD Flat Washers | |
| x4 Front and Rear Mounting Brackets [A] | x16 8mm x 16mm x 1.6mm Small Flat Washers | |
| x4 Front and Rear Support Brackets [F] | x28 8mm Nylon Lock Nuts | |
| x2 Center Mounting Brackets [B] | x8 8-1.25 x 25mm Hex Bolts | |

Parts List

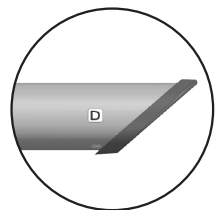
Top View

ATTENTION: Refer to **D** and **P** labelling on the side of the tubes to determine Driver and Passenger TYGER Access



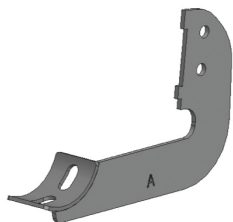
Front

P Passenger Side TYGER Access



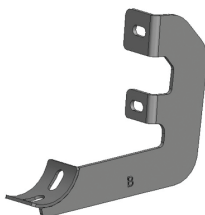
Front

D Driver Side TYGER Access



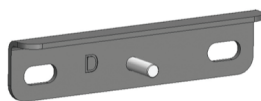
x4

[A]
Front & Rear
Mounting Brackets



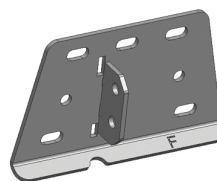
x2

[B]
Center
Mounting Brackets



x2

[D]
Center
Support Brackets



x4

[F]
Front & Rear
Support Brackets



x12 8-1.25mm x 25mm Hex Combo Bolts



x20 8mm x 24mm x 2mm STD Flat Washers



x16 8mm x 16mm x 1.6mm Small Flat Washers



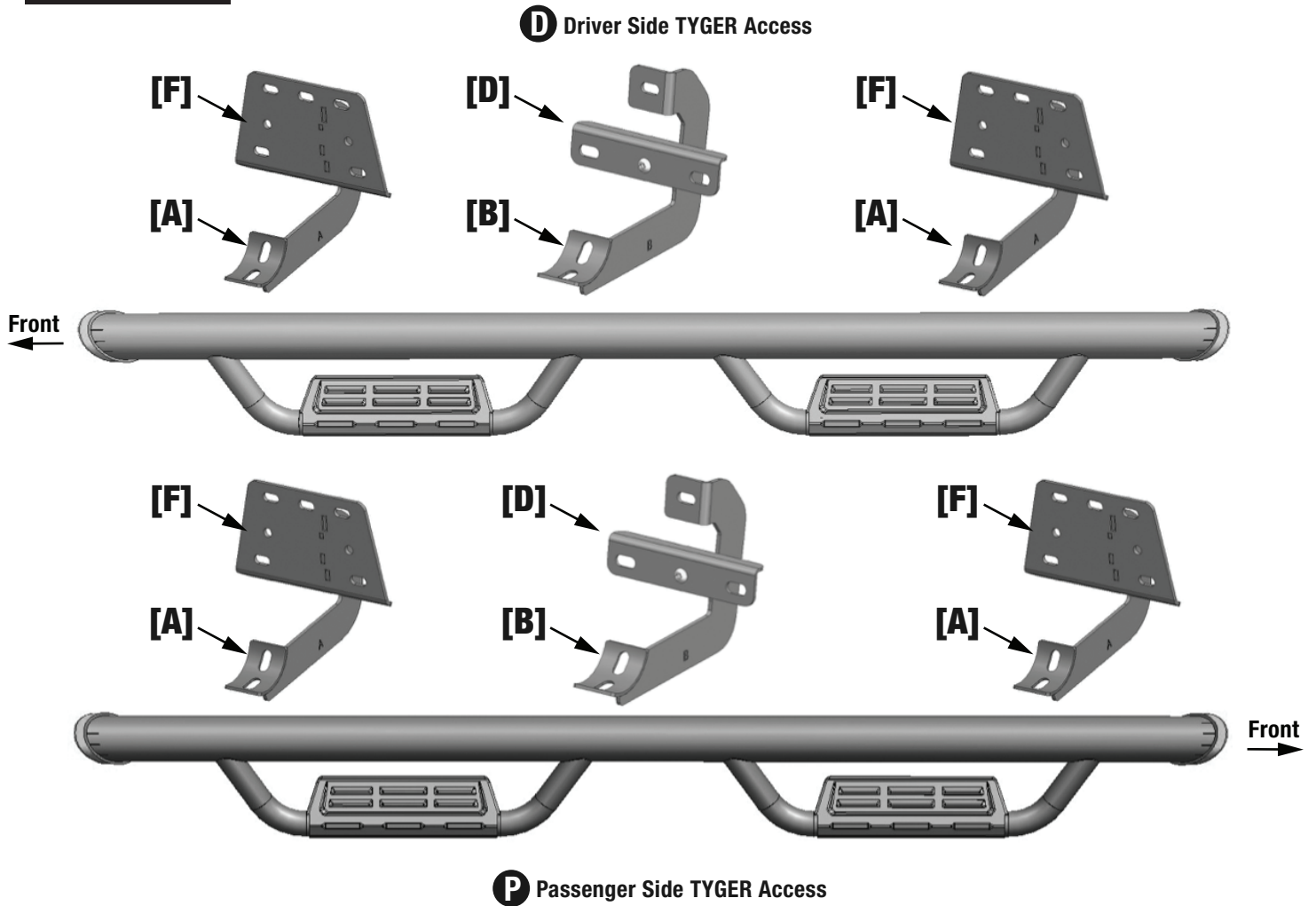
x28 8mm Nylon Lock Nuts



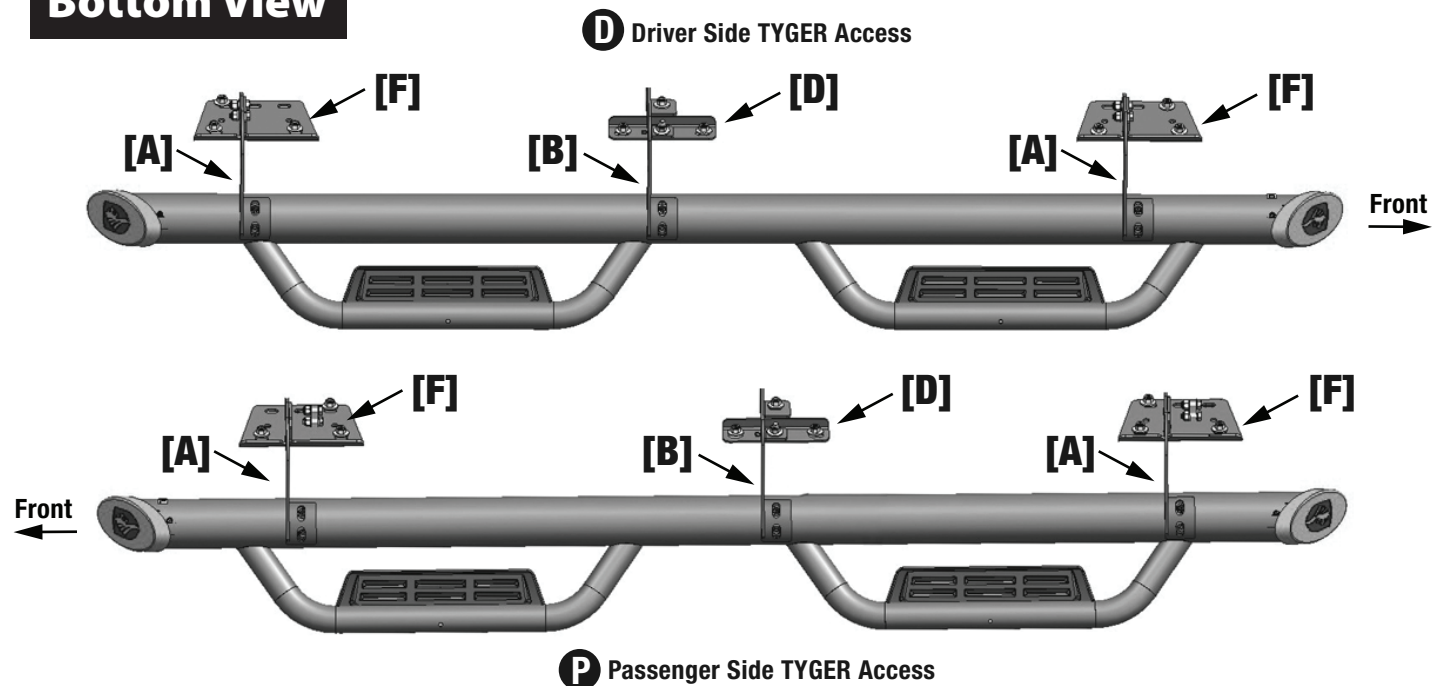
x8 8-1.5mm x 25mm Hex Bolts

Reference the letters printed on the brackets to determine mounting locations

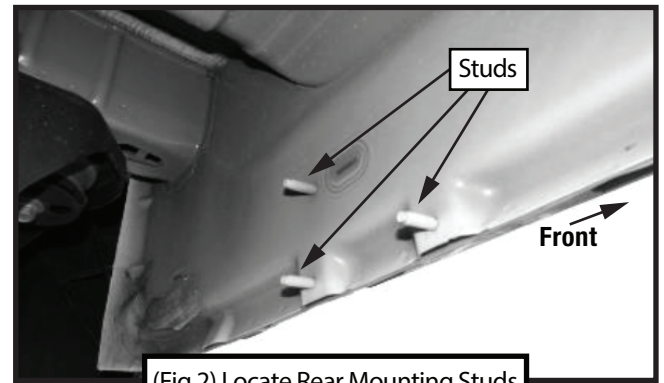
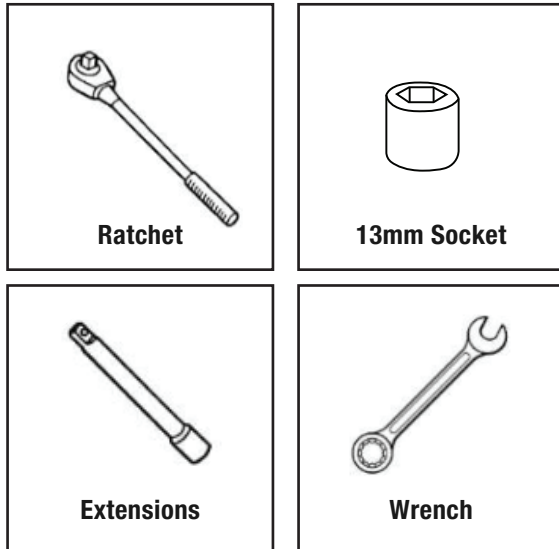
Top View



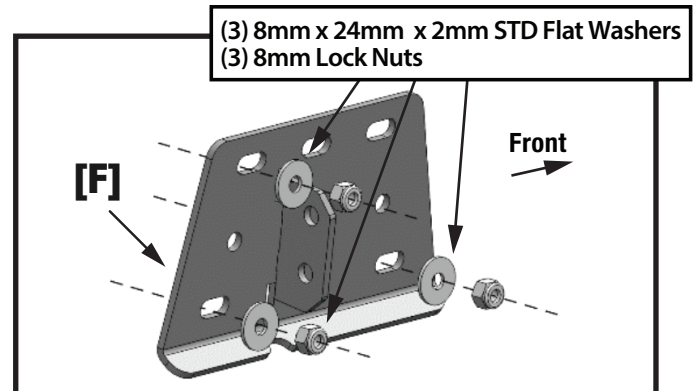
Bottom View



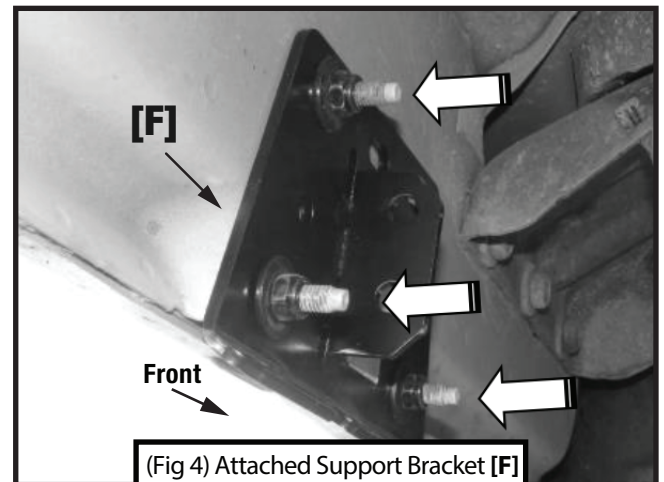
TOOLS REQUIRED



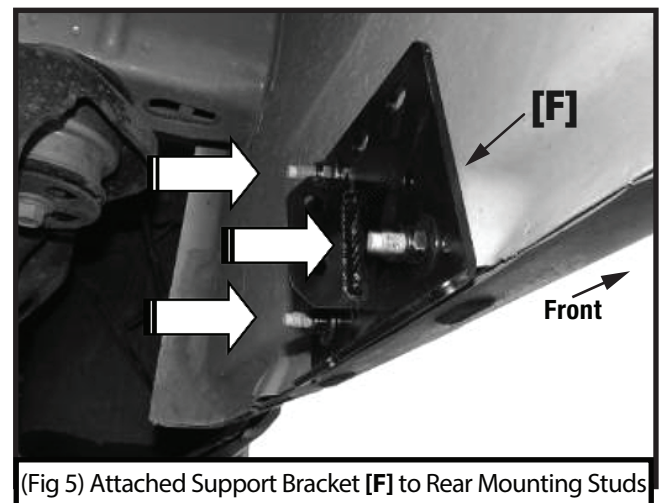
(Fig 2) Locate Rear Mounting Studs



(Fig 3) Attach Support Bracket [F] to Front & Rear Mounting Studs



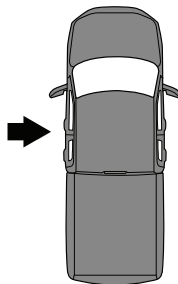
(Fig 4) Attached Support Bracket [F] to Front Mounting Studs



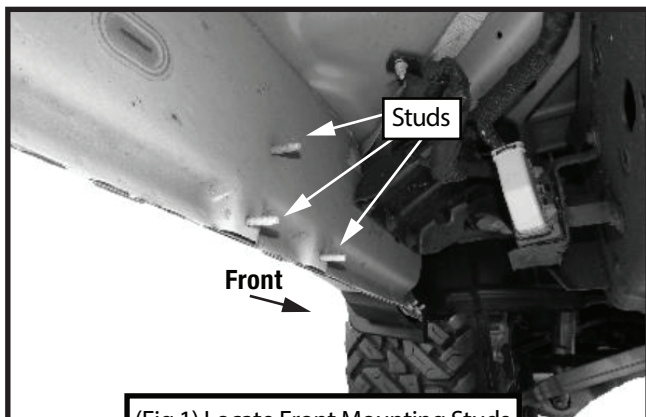
(Fig 5) Attached Support Bracket [F] to Rear Mounting Studs

STEP 1 FRONT AND REAR MOUNTING BRACKETS

Follow (Fig 1 – 8) to attach the Front and Rear brackets to the Driver/Left Side. **Ensure all hardware is hand tightened for this step.**

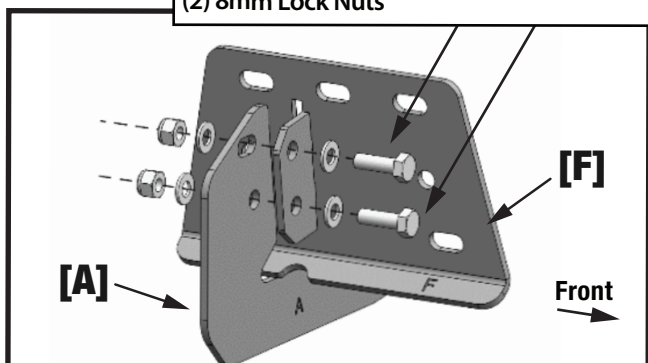


Driver Front & Rear Mounting Areas

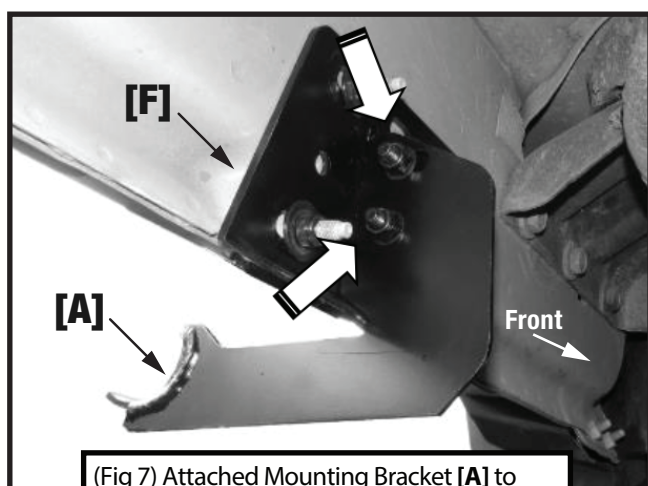


(Fig 1) Locate Front Mounting Studs

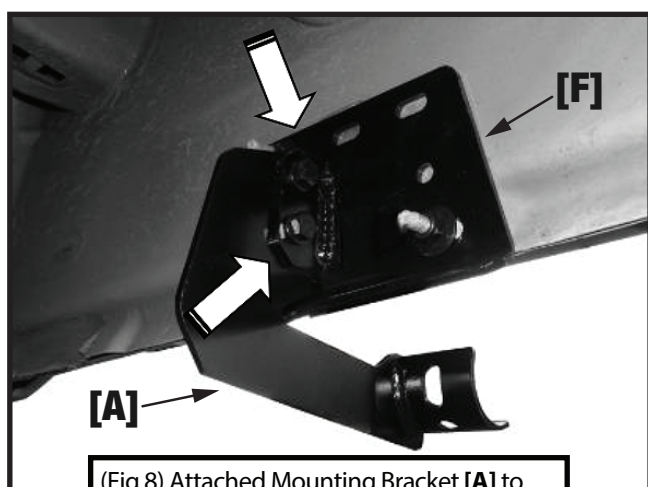
- (2) 8mm Hex Bolts
- (4) 8mm x 16mm x 1.6mm Small Flat Washers
- (2) 8mm Lock Nuts



(Fig 6) Attach Mounting Bracket [A] to Support Bracket [F] to Front and Rear Mounting Studs



(Fig 7) Attached Mounting Bracket [A] to Support Bracket [F] at Front Mounting Studs



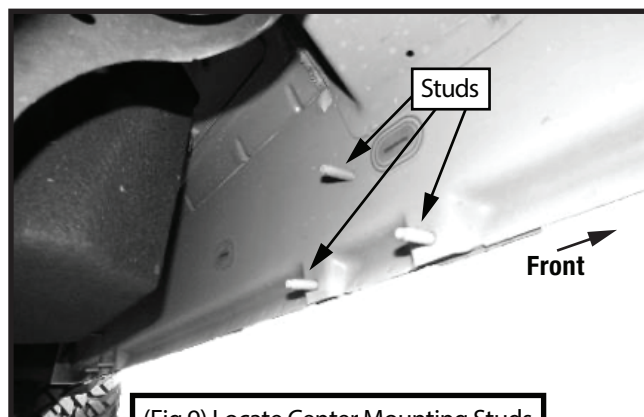
(Fig 8) Attached Mounting Bracket [A] to Support Bracket [F] at Rear Mounting Studs

STEP 2 CENTER MOUNTING BRACKETS

Follow (Fig 9 – 13) to attach the Center Mounting and Support Brackets to Driver/Left Side. **Ensure all hardware is hand tightened for this step.**

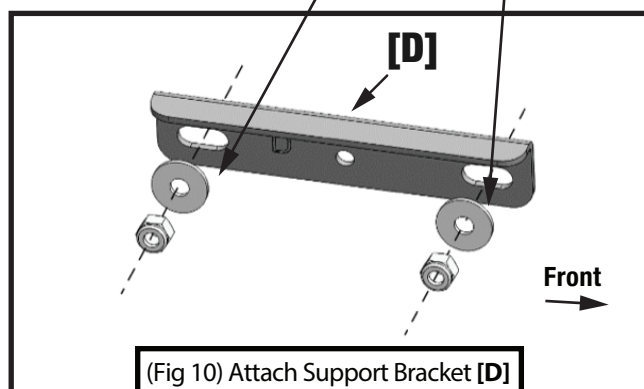


Driver Center Mounting Areas

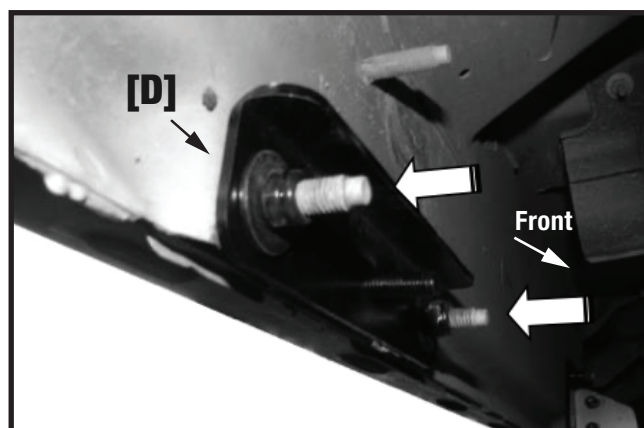


(Fig 9) Locate Center Mounting Studs

- (2) 8mm x 24mm x 2mm STD Flat Washers
- (2) 8mm Lock Nuts

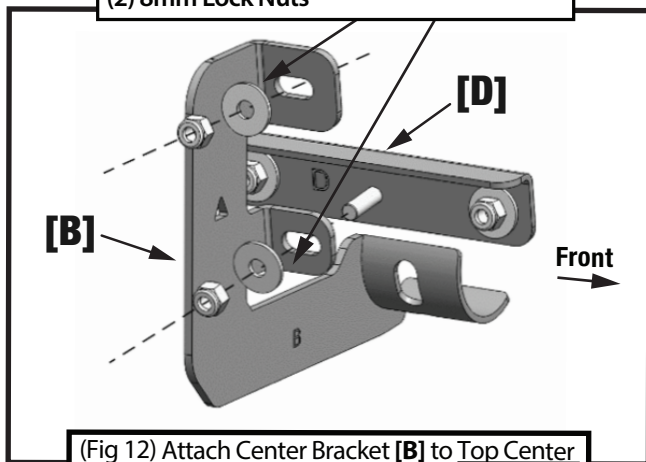


(Fig 10) Attach Support Bracket [D] to Bottom Center Mounting Studs

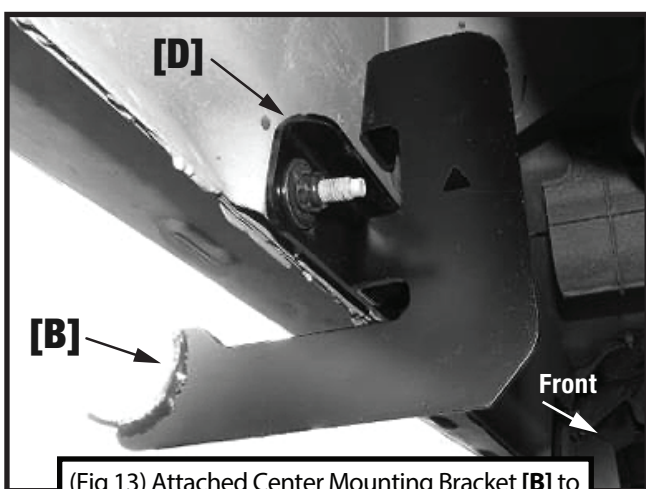


(Fig 11) Attached Support Bracket [D] to Bottom Center Mounting Studs

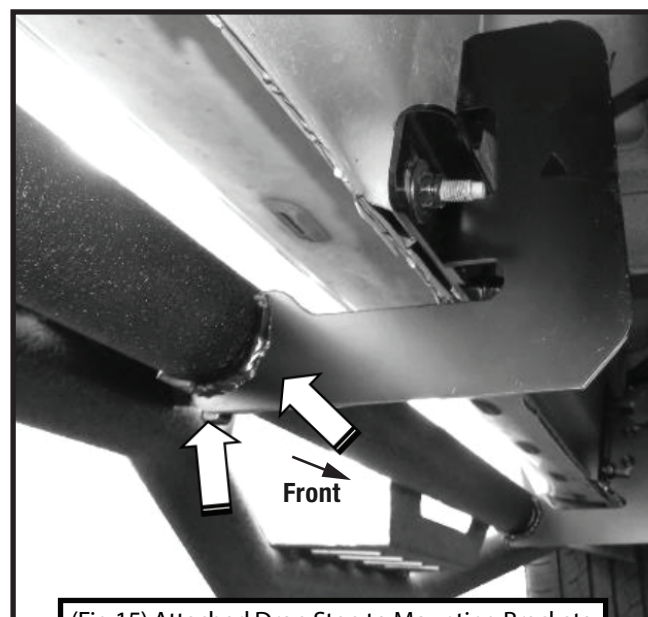
(2) 8mm x 24mm x 2mm STD Flat Washers
(2) 8mm Lock Nuts



(Fig 12) Attach Center Bracket [B] to Top Center Mounting Stud and Support Bracket [D]



(Fig 13) Attached Center Mounting Bracket [B] to Support Bracket [D] at Center Mounting Studs



(Fig 15) Attached Drop Step to Mounting Brackets

STEP 4 COMPLETION

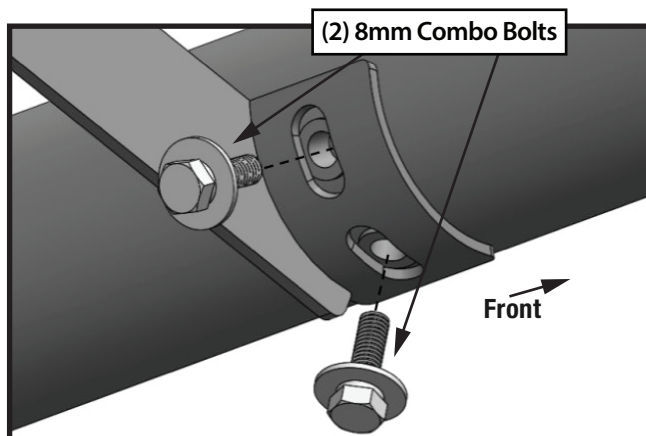
Ensure Access Drop Step is level and straightened, then **tighten all fasteners**. Installation is complete. Perform periodic inspections to the installation to make sure that all hardware is secure and tight.



Complete Installation

STEP 3 MOUNTING RUNNING BOARD

Follow (Fig 14 – 15) to install the Access Side Step on the Driver/Left. **Ensure all hardware is hand tightened at this point.**



(Fig 14) Attach Access Drop Step to Driver/Left Mounting Brackets