

TYGER ACCESS

TG-AS2J24006

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BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

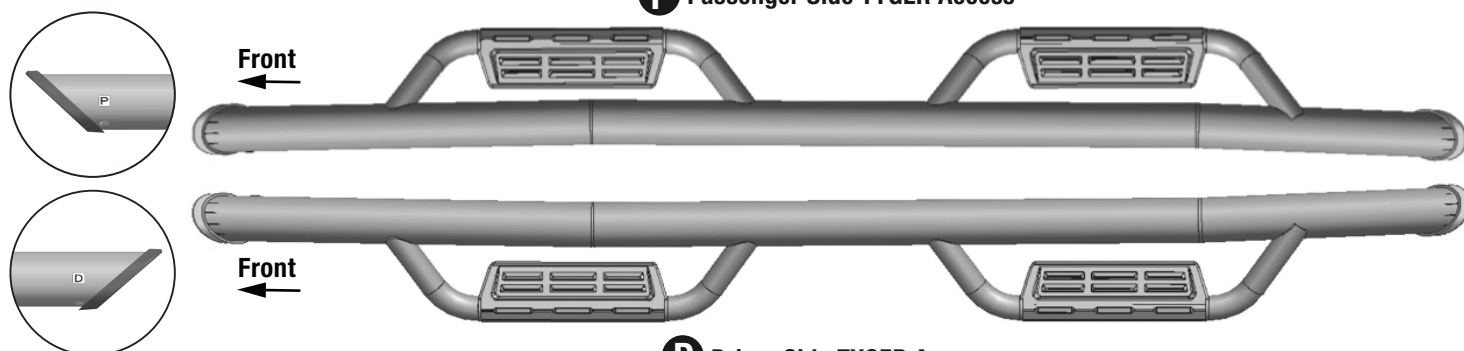
Parts List

- | | | |
|---|--|---|
| x1 Driver/Left Tyger Access | x1 Driver/Left Front Support Bracket [G] | x6 10-1.5mm x 30mm Hex Bolts |
| x1 Passenger/Right Tyger Access | x1 Driver/Left Center Support Bracket [H] | x12 8-1.25mm x 25 Hex Combo Bolts |
| x1 Driver/Left Front Mounting Bracket [A] | x1 Driver/Left Rear Support Bracket [I] | x12 6mm Nylon Lock Nuts |
| x1 Driver/Left Center Mounting Bracket [B] | x1 Passenger/Right Front Support Bracket [J] | x6 10mm Nylon Lock Nuts |
| x1 Driver/Left Rear Mounting Bracket [C] | x1 Passenger/Right Center Support Bracket [K] | x24 6mm x 22mm x 2mm Flat Washers |
| x1 Passenger/Right Front Mounting Bracket [D] | x1 Passenger/Right Rear Support Bracket [L] | x12 10mm x 24mm x 2.2mm Flat Washers |
| x1 Passenger/Right Center Mounting Bracket [E] | x12 6mm x 1.0mm x 25mm Hex Bolts | x6 8mm x 28mm x 3mm Flat Washers |
| x1 Passenger/Right Rear Mounting Bracket [F] | x6 8mm x 1.25mm x 35mm Hex Bolts | x6 8mm Lock Washers |

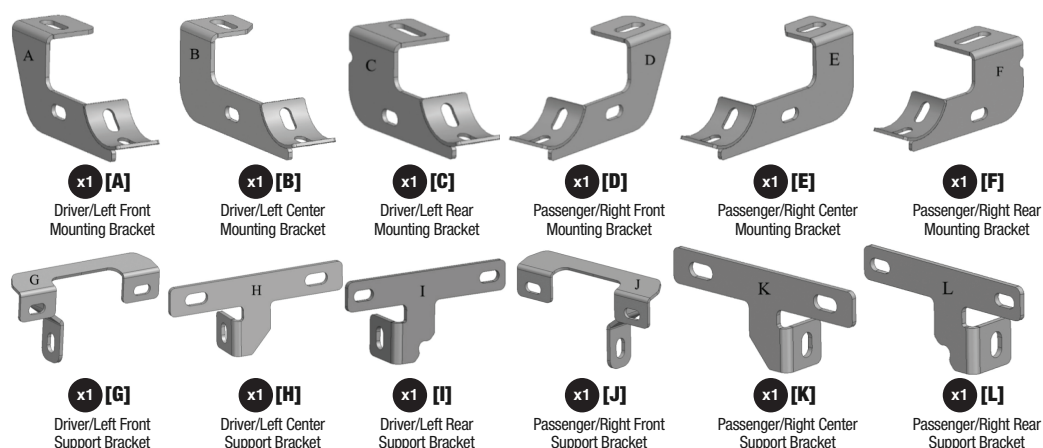
Top View

ATTENTION: Refer to **D** and **P** labelling on the side of the tubes to determine Driver and Passenger TYGER Access

P Passenger Side TYGER Access



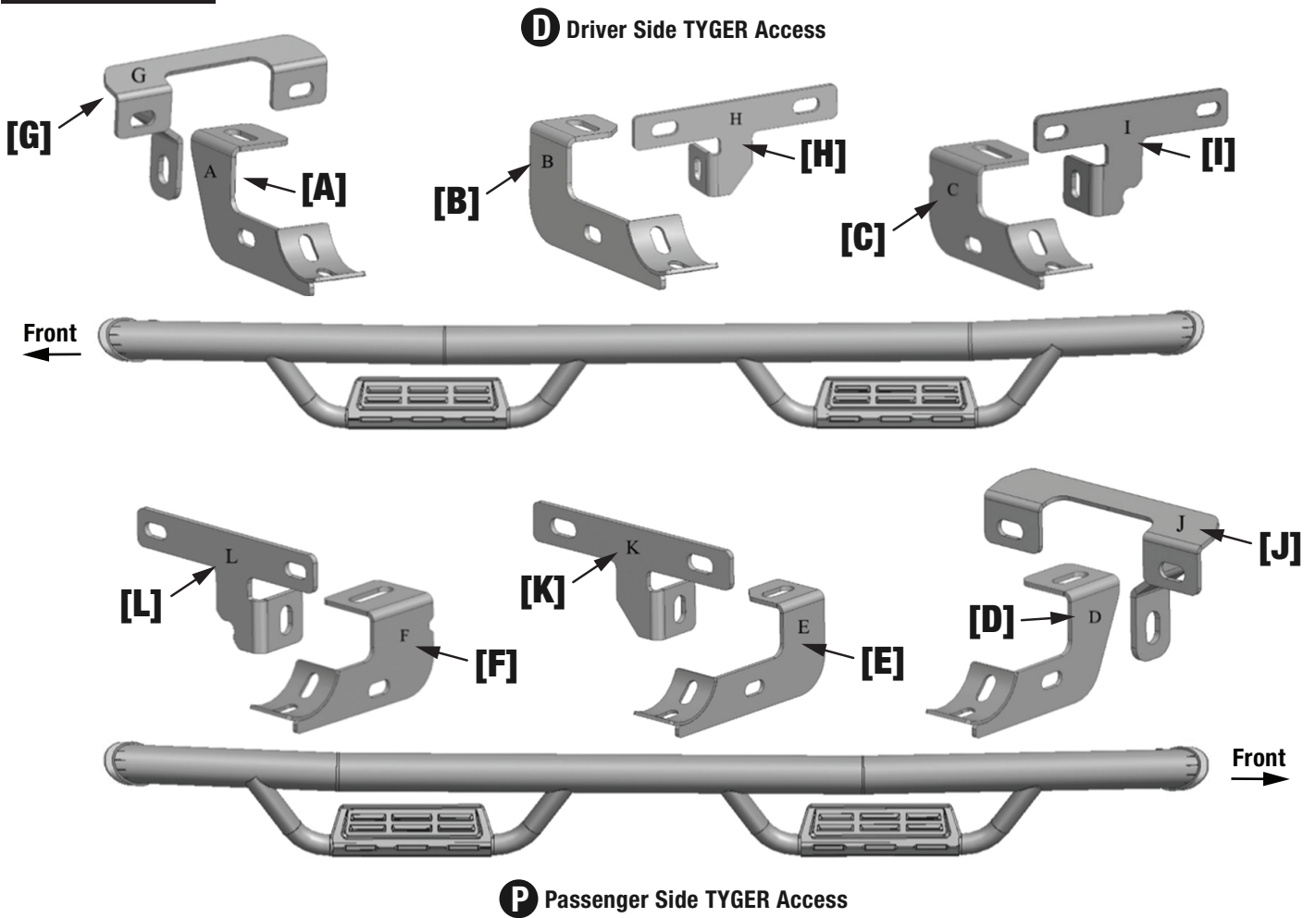
D Driver Side TYGER Access



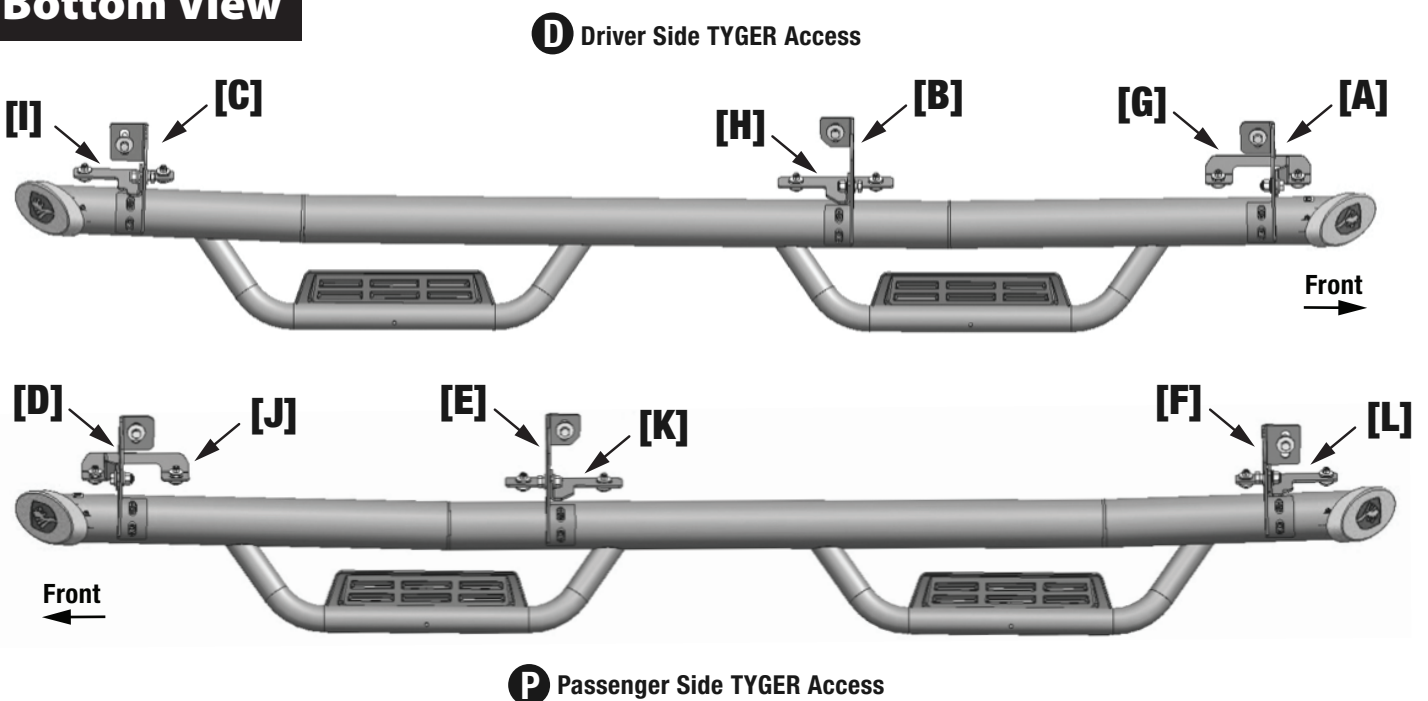
- | | |
|---|---|
|  | x6 8mm Lock Washers |
|  | x12 6mm x 1.0mm x 25mm Hex Bolts |
|  | x6 8mm x 1.25mm x 35mm Hex Bolts |
|  | x6 10-1.5mm x 30mm Hex Bolts |
|  | x6 10mm Nylon Lock Nuts |
|  | x12 8-1.25mm x 25 Hex Combo Bolts |
|  | x24 6mm x 22mm x 2mm Flat Washers |
|  | x6 8mm x 28mm x 3mm Flat Washers |
|  | x12 10mm x 24mm x 2.2mm Flat Washers |
|  | x12 6mm Nylon Lock Nuts |

Reference the letters printed on the brackets to determine mounting locations

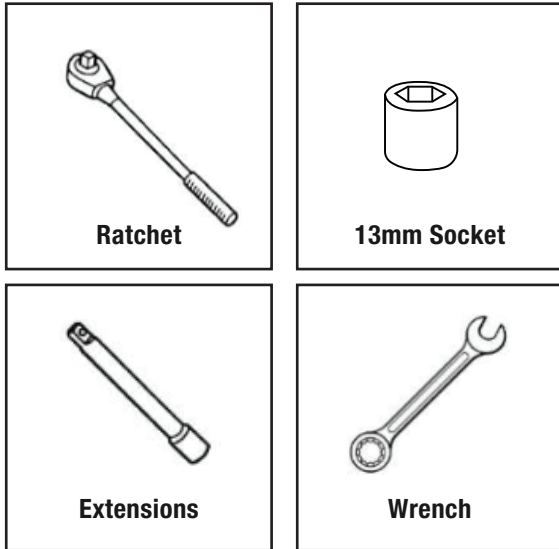
Top View



Bottom View



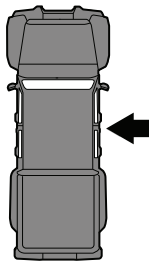
TOOLS REQUIRED



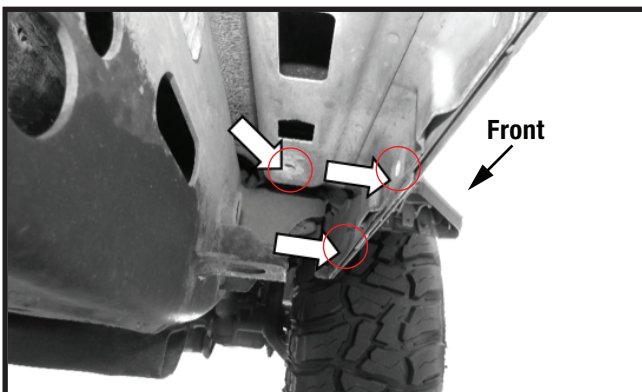
STEP 1

PASSENGER SIDE MOUNTING BRACKETS

Follow (Fig 1 – 18) to attach the brackets to the Passenger/Right Side. **Ensure all hardware is hand tightened at this point.**

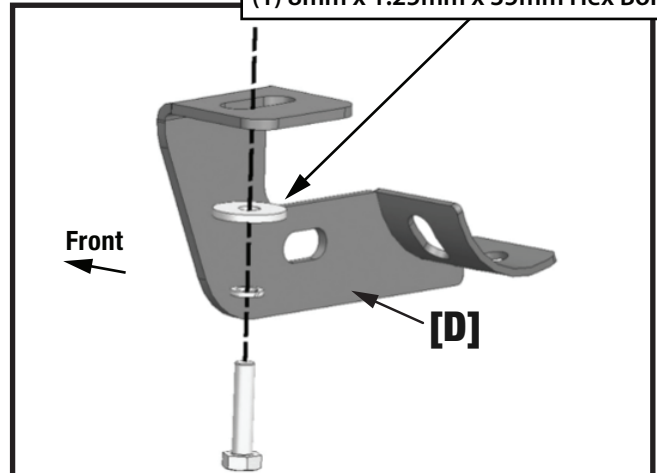


Passenger side Front Mounting Area

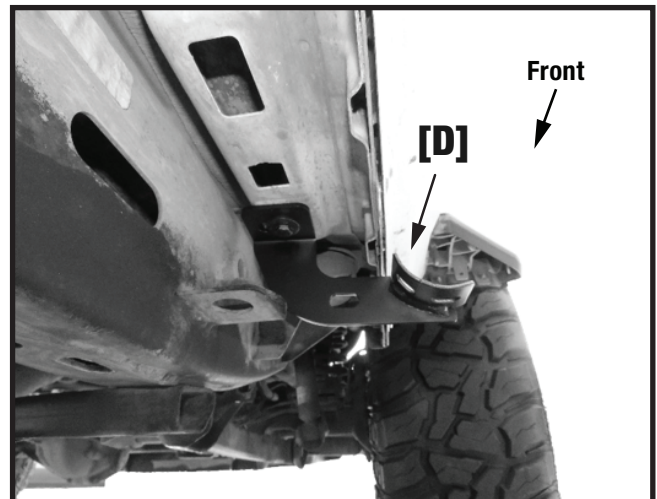


(Fig 1) Locate Passenger/Right side front mounting location

- (1) 8mm x 28mm x 3mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm x 1.25mm x 35mm Hex Bolt

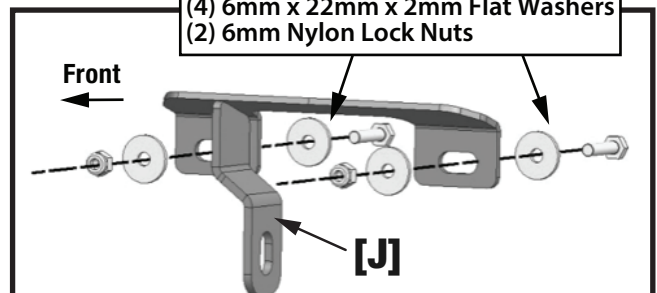


(Fig 2) Attach Passenger/Right Front Mounting Bracket [D] to top threaded insert with indicated hardware. Refer to (fig 1) for mounting points



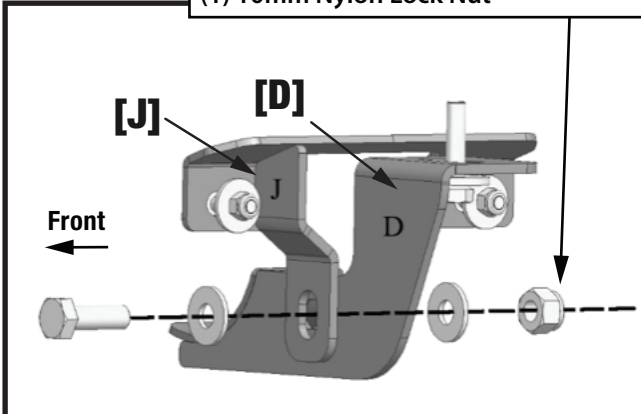
(Fig 3) Attached Passenger/Right Front Mounting Bracket [D]

- (2) 6mm x 1.0mm x 25mm Hex Bolts
- (4) 6mm x 22mm x 2mm Flat Washers
- (2) 6mm Nylon Lock Nuts

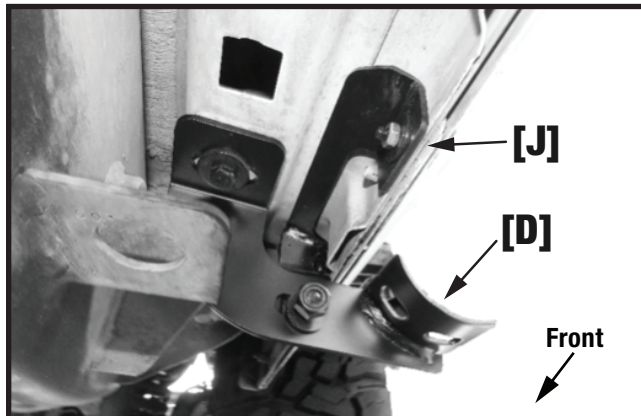


(Fig 4) Attach Passenger/Right Front Support Bracket [J] to pinch weld holes on the Front Mounting Location with indicated hardware. Refer to (fig 1) for mounting points

- (1) 10-1.5mm x 30mm Hex Bolt
- (2) 10mm x 24mm x 2.2mm Flat Washers
- (1) 10mm Nylon Lock Nut



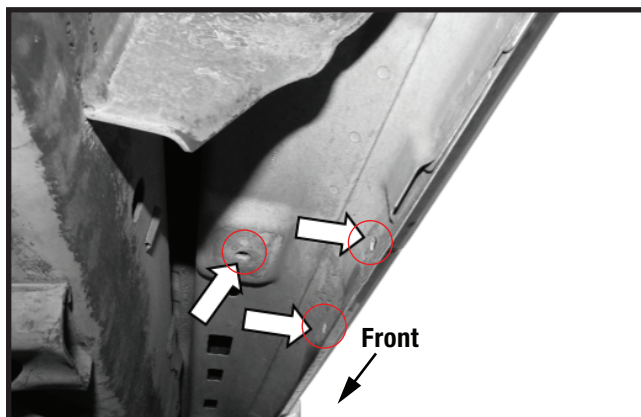
(Fig 5) Attach Passenger/Right Front Mounting Bracket [D] to Passenger/Right Front Support Bracket [J] with indicated hardware



(Fig 6) Attached Passenger/Right Front Mounting Bracket [D] and Passenger/Right Front Support Bracket [J]

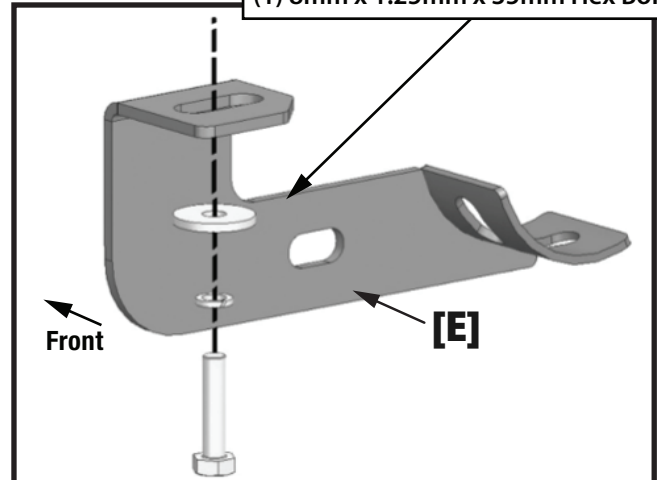


Passenger side Center Mounting Area

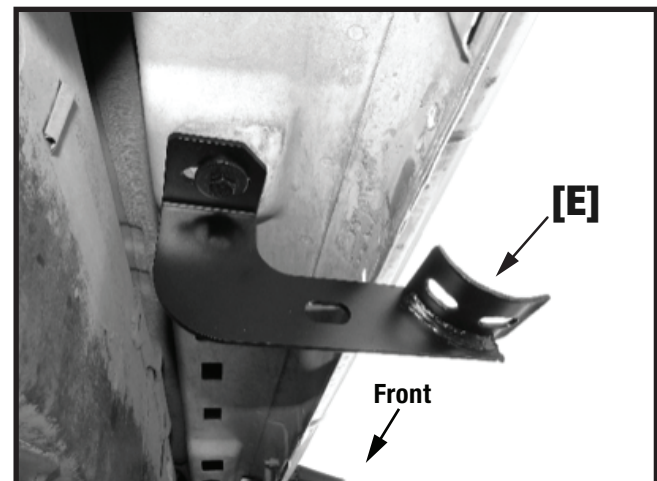


(Fig 7) Locate Passenger/Right side center mounting location

- (1) 8mm x 28mm x 3mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm x 1.25mm x 35mm Hex Bolt

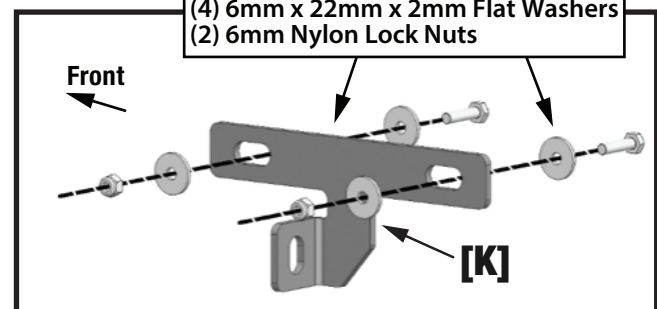


(Fig 8) Attach Passenger/Right Center Mounting Bracket [E] to top threaded insert with indicated hardware. Refer to (fig 7) for mounting points

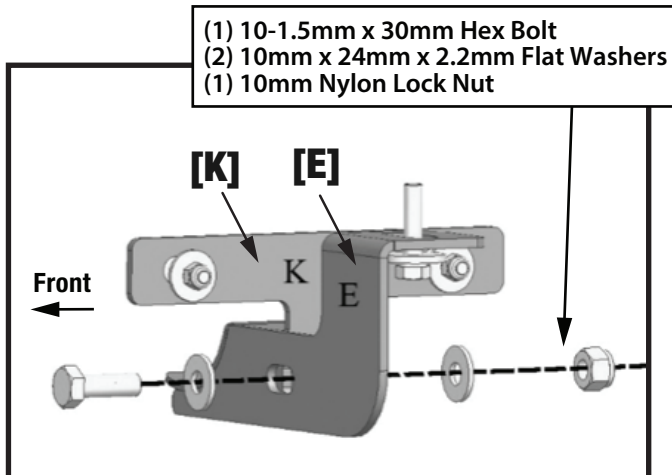


(Fig 9) Attached Passenger/Right Center Mounting Bracket [E]

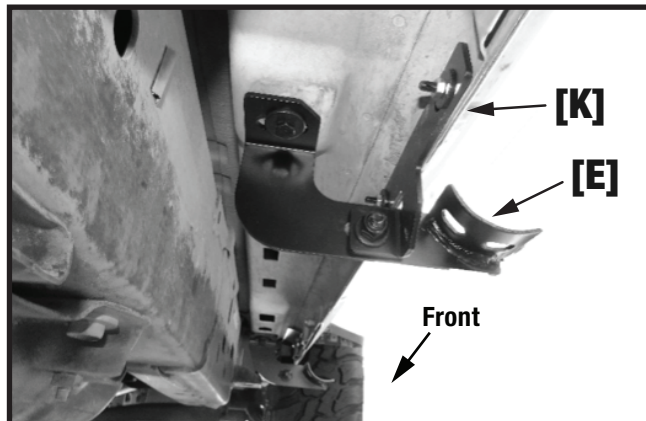
- (2) 6mm x 1.0mm x 25mm Hex Bolts
- (4) 6mm x 22mm x 2mm Flat Washers
- (2) 6mm Nylon Lock Nuts



(Fig 10) Attach Passenger/Right Center Support Bracket [K] to pinch weld holes on the Center Mounting Location with indicated hardware. Refer to (fig 7) for mounting points



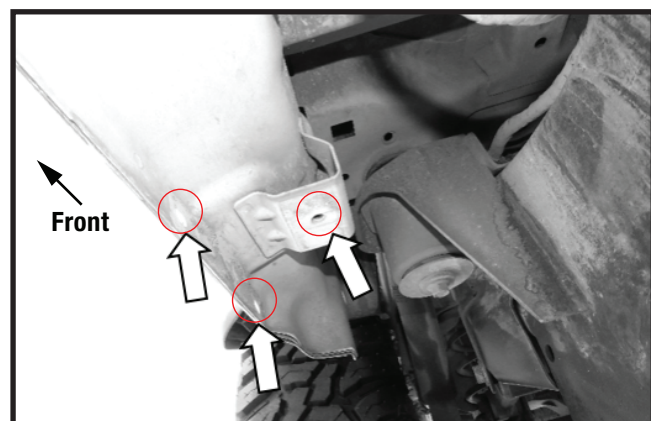
(Fig 11) Attach Passenger/Right Center Mounting Bracket [E] to Passenger/Right Center Support Bracket [K] with indicated hardware



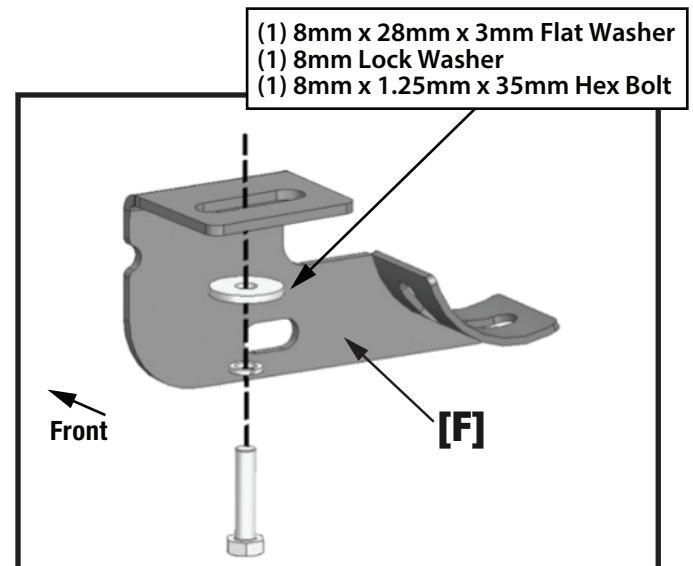
(Fig 12) Attached Passenger/Right Center Mounting Bracket [E] and Passenger/Right Center Support Bracket [K]



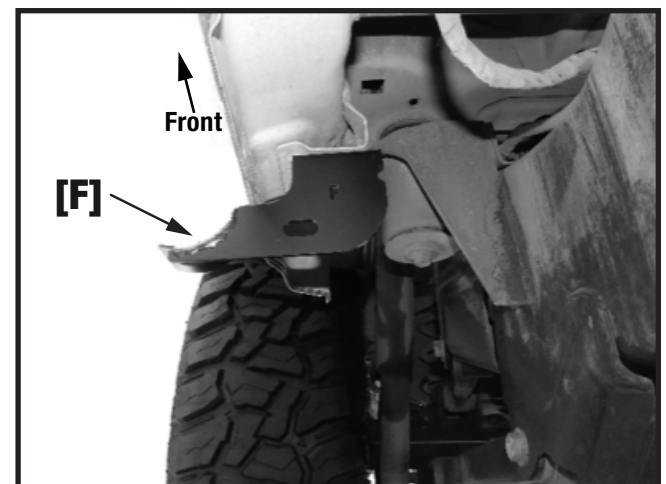
Passenger side Rear Mounting Area



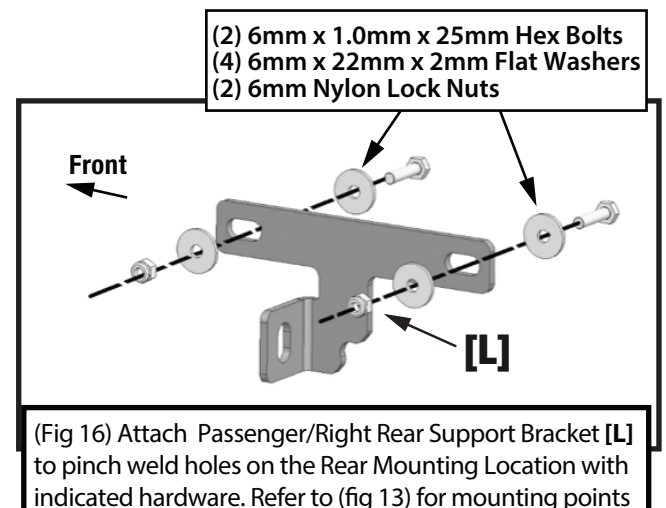
(Fig 13) Locate Passenger/Right side rear mounting location



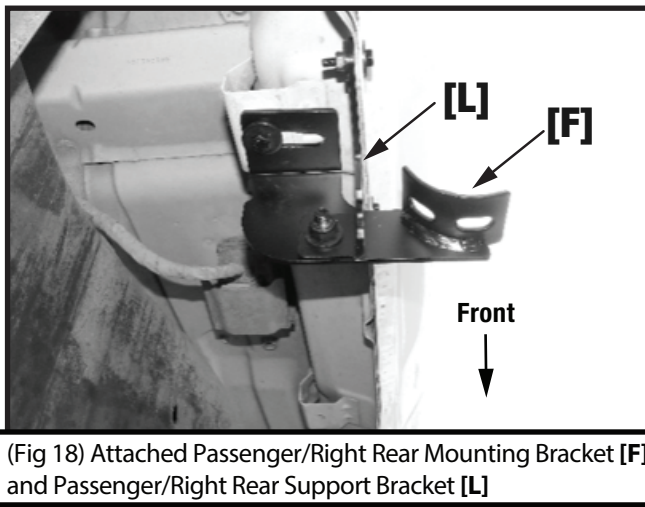
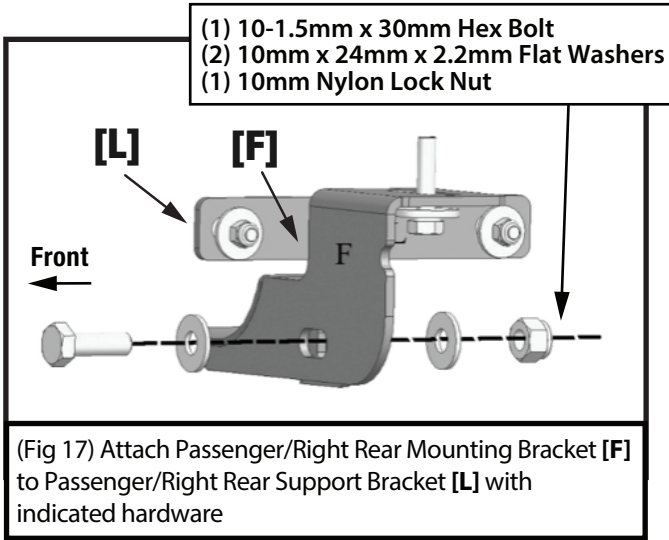
(Fig 14) Attach Passenger/Right Rear Mounting Bracket [F] to top threaded insert with indicated hardware. Refer to (fig 13) for mounting points



(Fig 15) Attached Passenger/Right Rear Mounting Bracket [F]



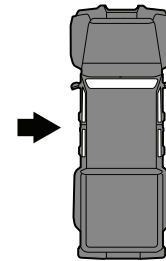
(Fig 16) Attach Passenger/Right Rear Support Bracket [L] to pinch weld holes on the Rear Mounting Location with indicated hardware. Refer to (fig 13) for mounting points



STEP 3 DRIVER SIDE MOUNTING BRACKETS

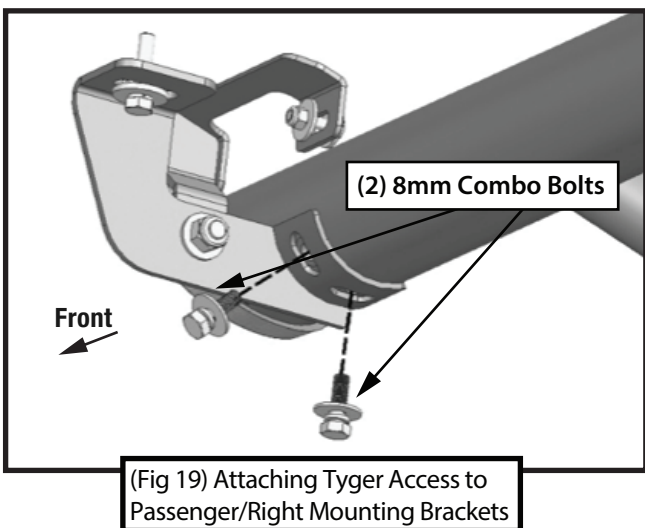
Repeat **STEPS 1 & 2** for driver side brackets installation.

Use Front Mounting Bracket [A] instead of [D];
Use Center Mounting Bracket [B] instead of [E];
Use Rear Mounting Bracket [C] instead of [F];
Use Front Support Bracket [G] instead of [J];
Use Center Support Bracket [H] instead of [K];
Use Rear Support Bracket [I] instead of [L].



STEP 2 MOUNTING RUNNING BOARD

Follow (Fig 19 – 20) to install the Access Drop Step on the Passenger/Right. **Ensure all hardware is hand tightened at this point.**



STEP 4

Ensure TYGER Access Steps are level and straightened, then **tighten all fasteners**. Installation is complete. Perform periodic inspections to the installation to make sure that all hardware is secure and tight.

