

TYGER FURY STEPS TG-FS2F30018

BEFORE INSTALLATION

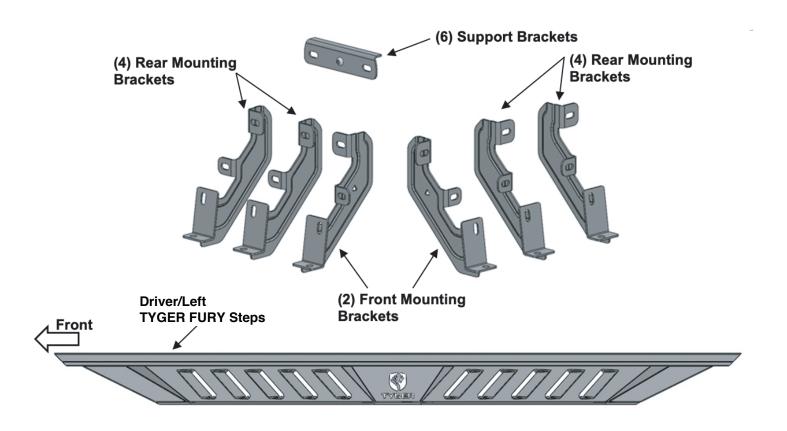
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- Driver/Left TYGER FURY Steps Running Board
- Passenger/Right TYGER FURY Steps Running Board
- x2 Front Mounting Brackets
- x4 Rear Mounting Brackets
- x6 Support Brackets
- x12 8mm x 25mm Combo Bolts
- 8mm x 24mm 0D x 2mm Flat Washers
- x24 8mm Nylon Lock Nuts
- 8mm Plastic Retainers



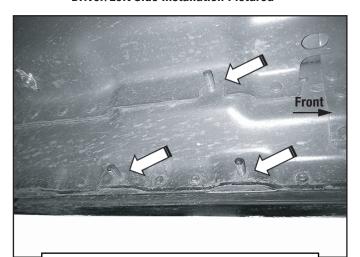
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.

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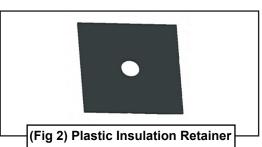
Start the installation under the Driver/Left side of the vehicle. Locate the front factory mounting location along the inner side of the body (Fig 1). Use a wire brush or thread chaser die to remove excess paint and/or undercoating from all studs.

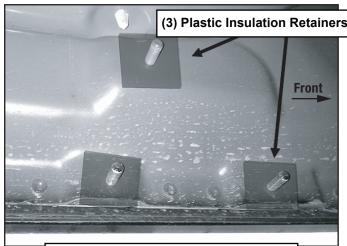
Driver/Left Side Installation Pictured



(Fig 1) Example of front mounting location

Driver/Left Side Installation Pictured





(Fig 3) Thread Plastic Retainers onto all mounting studs. (Center/Rear mounting location shown)

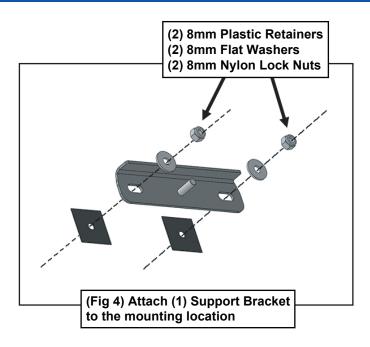
STEP 2

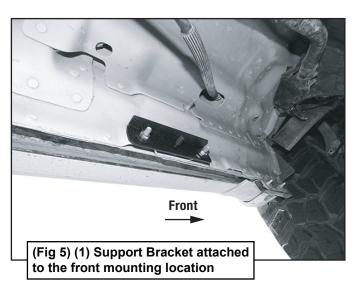
Slide (1) Plastic Retainer over each of the (3) factory mounting studs in the body panel (Figs 2 & 3).

IMPORTANT: The Plastic Retainers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. DO NOT install the Brackets without the Plastic Retainers.

STEP 3

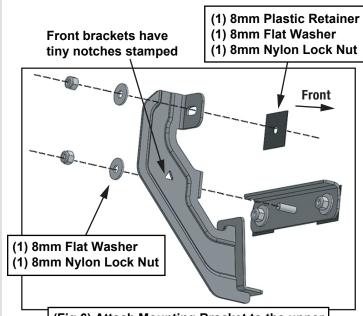
Select (1) Support Bracket (Fig 4). Attach the Bracket to the (2) studs on the pinch trim with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts (Figs 4 & 5). DO NOT tighten hardware.



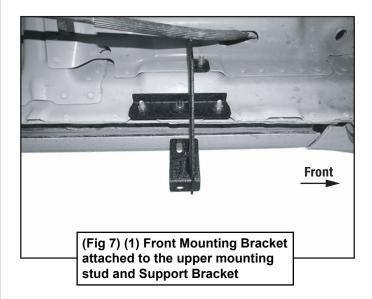


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Select (1) Front Mounting Bracket (Fig 6). Attach the Bracket to the upper stud in the rocker panel and Support Bracket with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts (Figs 6 & 7). DO NOT tighten hardware.



(Fig 6) Attach Mounting Bracket to the upper mounting stud and Support Bracket



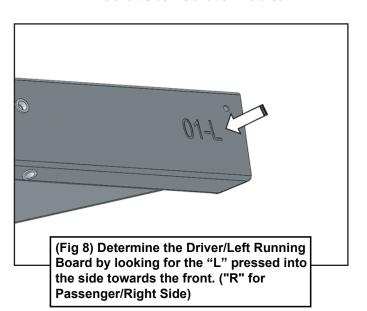
STEP 5

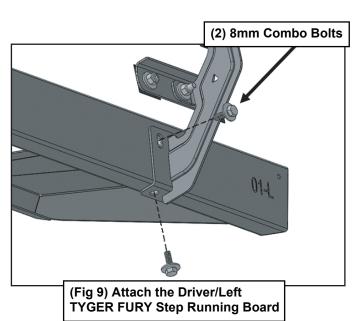
Repeat **STEPS 3 & 4** to attach (2) Rear Mounting Brackets and (2) Support Brackets to the center and rear mounting locations.

STEP 6

Select the Driver/Left TYGER FURY Steps Running Board (Fig 8). Attach the Running Board to the Mounting Brackets with (6) 8mm Combo Bolts (Fig 9). DO NOT tighten hardware.

Driver/Left Side Installation Pictured





STEP 7

Level and adjust the TYGER FURY Steps Running Board and tighten all hardware.

STEP 8

Repeat **STEPS 1-7** to attach Passenger/Right TYGER FURY Steps Running Board.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.