



## TYGER FURY STEPS

TG-FS2J30138

### BEFORE INSTALLATION

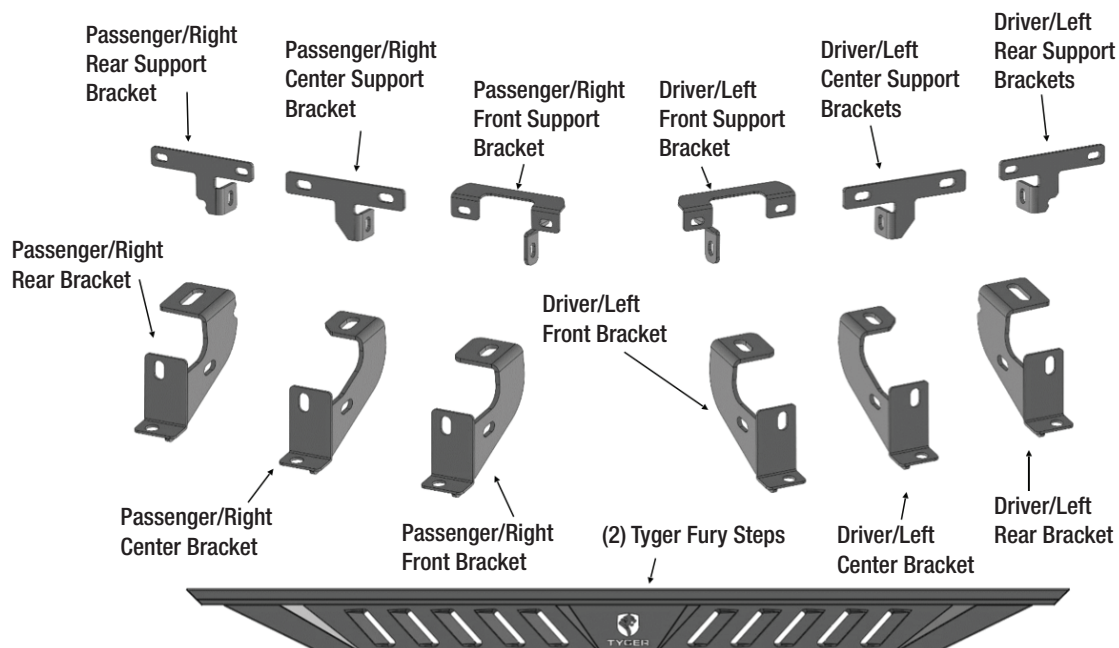
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: [WWW.TYGERAUTO.COM/CONTACT](http://WWW.TYGERAUTO.COM/CONTACT)

### TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- |   |  |
|---|--|
| <b>x1</b> Driver/Left Tyger Fury Step             | <b>x1</b> Driver/Left Rear Support Bracket     |
| <b>x1</b> Passenger/Right Tyger Fury Step         | <b>x1</b> Passenger/Right Rear Support Bracket |
| <b>x1</b> Driver/Left Front Mounting Bracket      | <b>x6</b> 8mm Lock Washers                     |
| <b>x1</b> Passenger/Right Front Mounting Bracket  | <b>x6</b> 8mm x 28mm x 3mm Flat Washers        |
| <b>x1</b> Driver/Left Center Mounting Bracket     | <b>x6</b> 8-1.25mm x 35mm Hex Bolts            |
| <b>x1</b> Passenger/Right Center Mounting Bracket | <b>x12</b> 8-1.25mm x 25mm Combo Bolts         |
| <b>x1</b> Driver/Left Rear Mounting Bracket       | <b>x24</b> 6mm x 22mm x 2mm Flat Washers       |
| <b>x1</b> Passenger/Right Rear Mounting Bracket   | <b>x12</b> 6mm Nylon Lock Nuts                 |
| <b>x1</b> Driver/Left Front Support Bracket       | <b>x12</b> 6-1.0mm x 25mm Hex Bolts            |
| <b>x1</b> Passenger/Right Front Support Bracket   | <b>x6</b> 10mm Nylon Lock Nuts                 |
| <b>x1</b> Driver/Left Center Support Bracket      | <b>x6</b> 10-1.5mm x 30mm Hex Bolts            |
| <b>x1</b> Passenger/Right Center Support Bracket  | <b>x12</b> 10mm x 24mm x 2.2mm Flat Washers    |

### Parts List

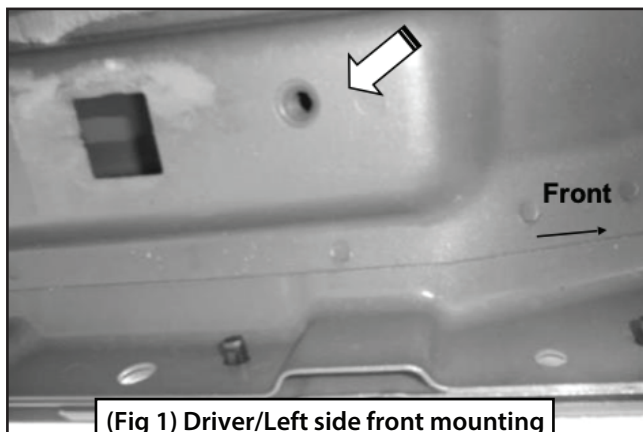


**PROCEDURE:**

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED BEFORE INSTALLATION.

**STEP 1**

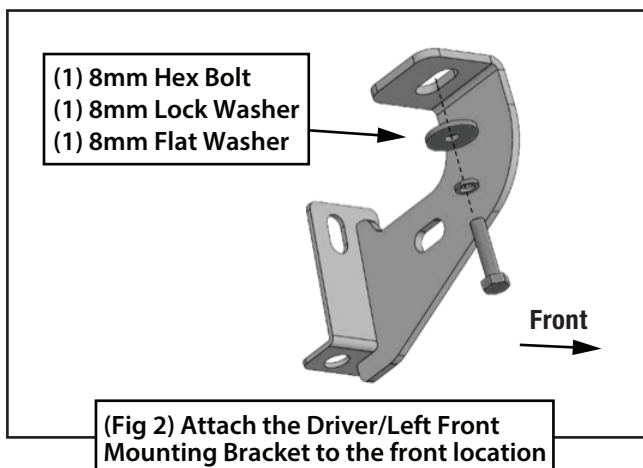
Start installation on the driver/left front of the vehicle. Find the front threaded insert located in between the first pair of holes along the pinch weld (Fig 1).

**Driver/Left Side Front Installation Pictured**


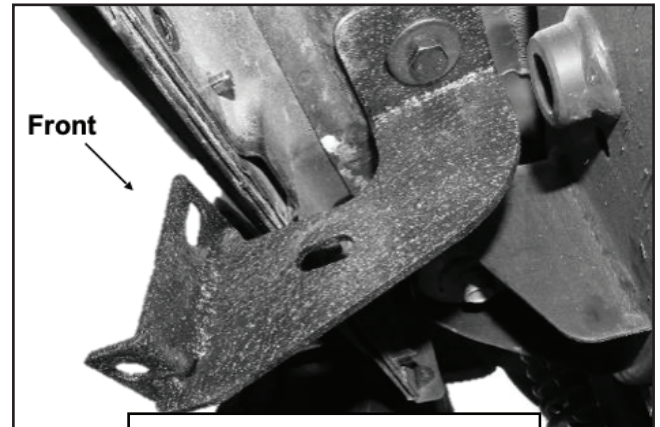
(Fig 1) Driver/Left side front mounting location with threaded insert

**STEP 2**

Select the Driver/Left Front Mounting Bracket. **IMPORTANT:** Use the illustration on Page 1 to properly identify the Mounting Bracket. Attach the Mounting Bracket to the threaded insert using (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer (Figs 2 & 3). DO NOT tighten hardware at this time.

**Driver/Left Side Front Installation Pictured**


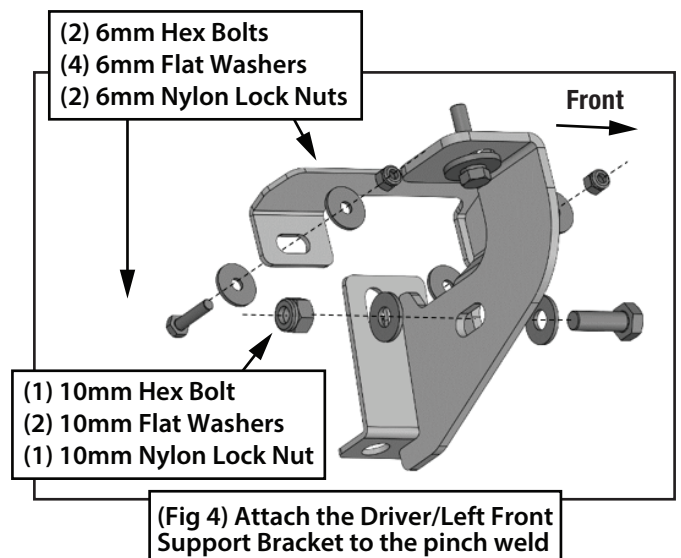
(Fig 2) Attach the Driver/Left Front Mounting Bracket to the front location



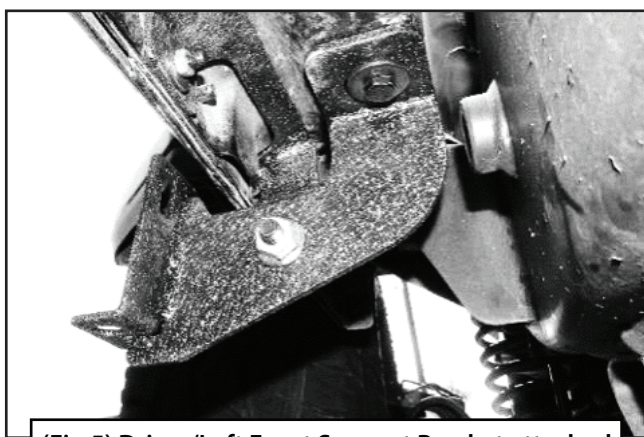
(Fig 3) Driver/Left Front Mounting Bracket attached to front location

**STEP 3**

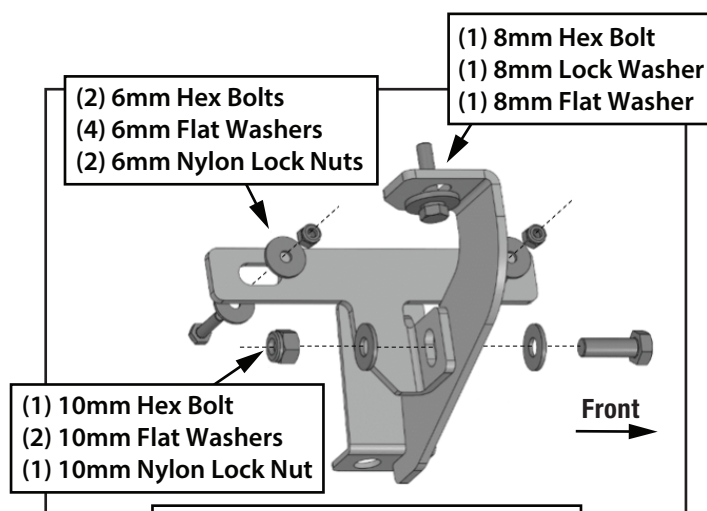
Select the Driver/Left Front Support Bracket. **IMPORTANT:** Use the illustration on Page 1 to help identify the correct Support Bracket. Attach the Support Bracket to the pinch weld using (2) 6mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts (Fig 4). **NOTE:** Insert bolts from the outside of the pinch weld. Attach the Support Bracket to the Mounting Bracket with (1) 10mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut (Figs 4 & 5). DO NOT tighten hardware at this time.

**Driver/Left Side Front Installation Pictured**


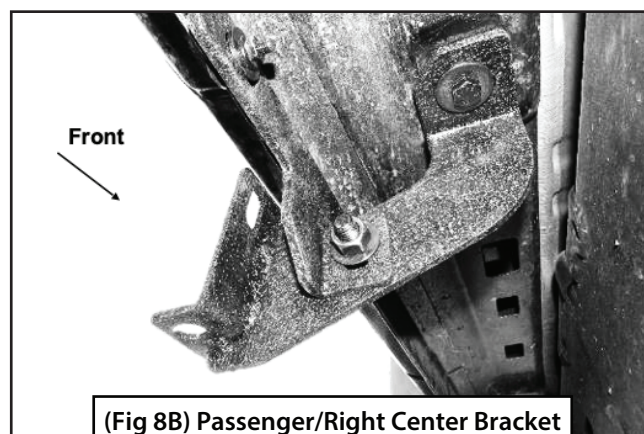
(Fig 4) Attach the Driver/Left Front Support Bracket to the pinch weld



(Fig 5) Driver/Left Front Support Bracket attached to the pinch weld and Mounting Bracket



(Fig 8A) Attach the Driver/Left Front Support Bracket to the pinch weld

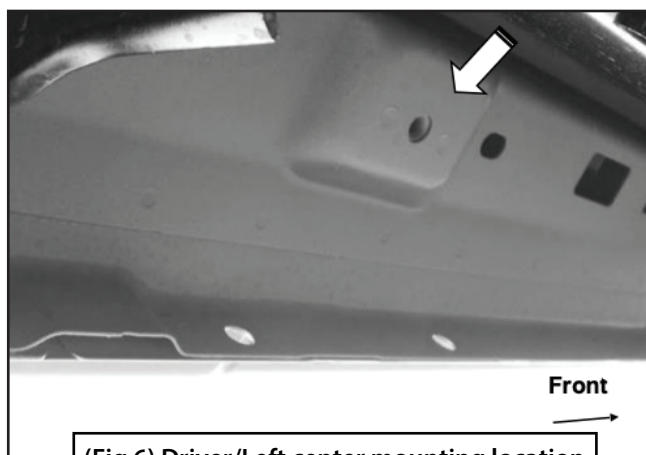


(Fig 8B) Passenger/Right Center Bracket attached to Center Support Bracket

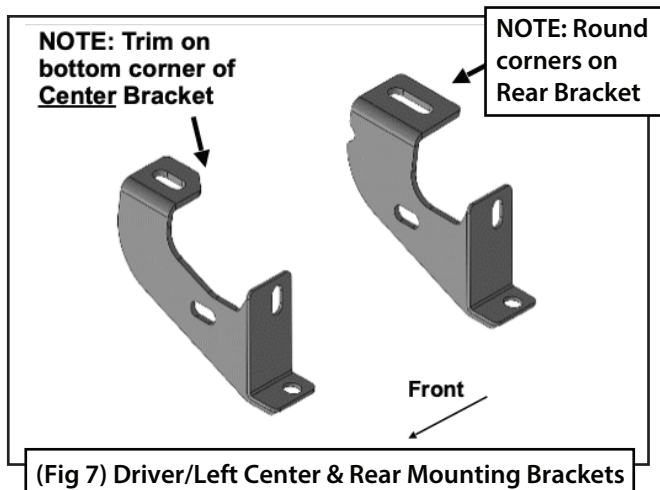
## STEP 4

Move to the center mounting location and locate the threaded insert and pair of holes in the pinch weld (Fig 6). Repeat **STEPS 2 & 3** to attach the Driver/Left Center Mounting Bracket and (1) Center/Rear Support Bracket (Figs 6-8). **NOTE:** The Center and Rear Mounting Brackets look similar but each one is unique. The Center Mounting Bracket has a corner notch in the mounting tab (Fig 7). **DO NOT** tighten hardware at this time.

Driver/Left Side Front Installation Pictured



(Fig 6) Driver/Left center mounting location

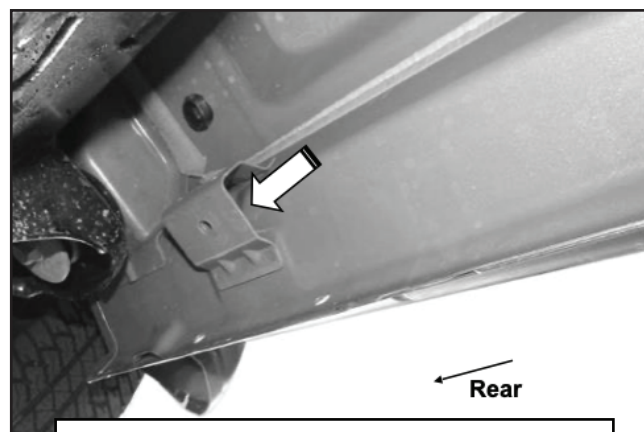


(Fig 7) Driver/Left Center & Rear Mounting Brackets

## STEP 5

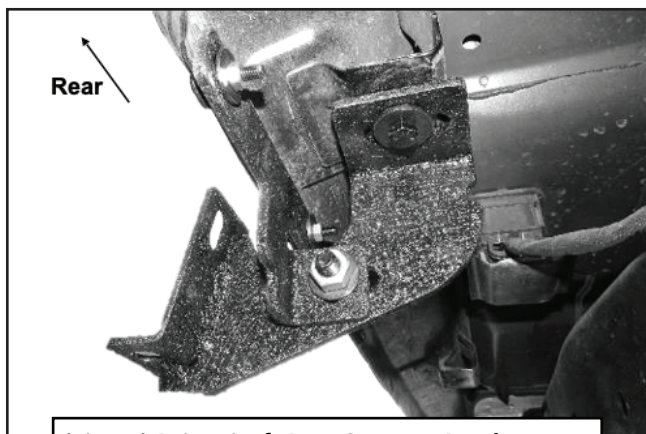
Move to the rear mounting location on the rocker panel and locate the threaded insert and pair of holes in the pinch weld (Fig 9). Repeat **STEPS 2 & 3** to attach the Driver/Left Rear Mounting Bracket and (1) Center/Rear Support Bracket (Figs 8A & 10). **DO NOT** tighten hardware at this time.

Driver/Left Side Front Installation Pictured

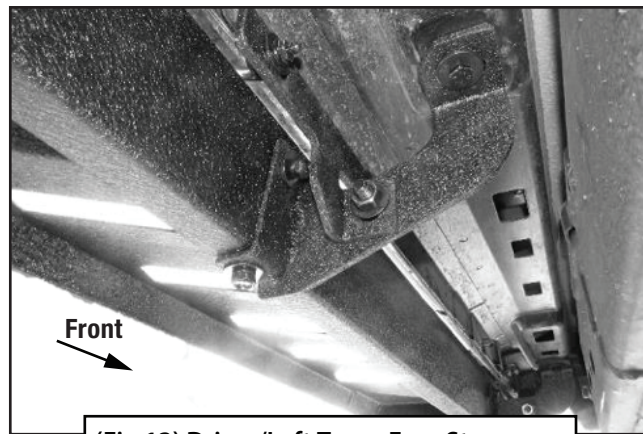


(Fig 9) Passenger/Right rear mounting location





(Fig 10) Driver/Left Rear Support Bracket attached to pinch weld and Mounting Bracket

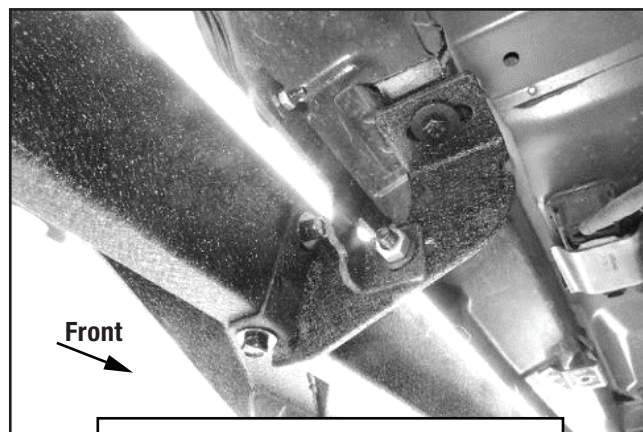


(Fig 13) Driver/Left Tyger Fury Steps attached to the Center Mounting Bracket

## STEP 6

Select the Driver/Left Tyger Fury Step. Use the illustration above to select the correct Tyger Fury Step. Carefully position the Tyger Fury Step onto the (3) Mounting Brackets. **IMPORTANT:** DO NOT slide the Tyger Fury Step on the Brackets or damage and scratching to the finish on the Sidebar may result. Attach the Tyger Fury Step to the Mounting Brackets with (6) 8mm x 25mm Combo Bolts (Figs 11-14). DO NOT tighten hardware at this time.

Driver/Left Side Front Installation Pictured



(Fig 14) Driver/Left Tyger Fury Steps attached to the Rear Mounting Bracket

## STEP 7

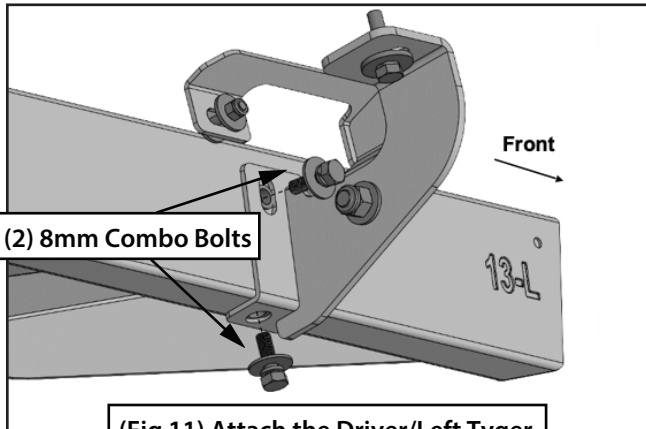
Level and adjust the Tyger Fury Step and tighten all hardware.

## STEP 8

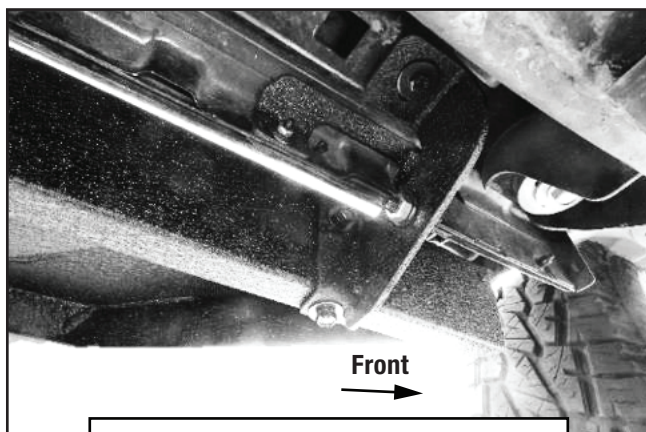
Repeat **STEPS 1-7** for Passenger/Right Tyger Fury Step installation.

## STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.



(Fig 11) Attach the Driver/Left Tyger Fury Steps to the Mounting Brackets



(Fig 12) Driver/Left Tyger Fury Steps attached to the Front Mounting Bracket