



TYGER FURY STEPS

TG-FS2J50168

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

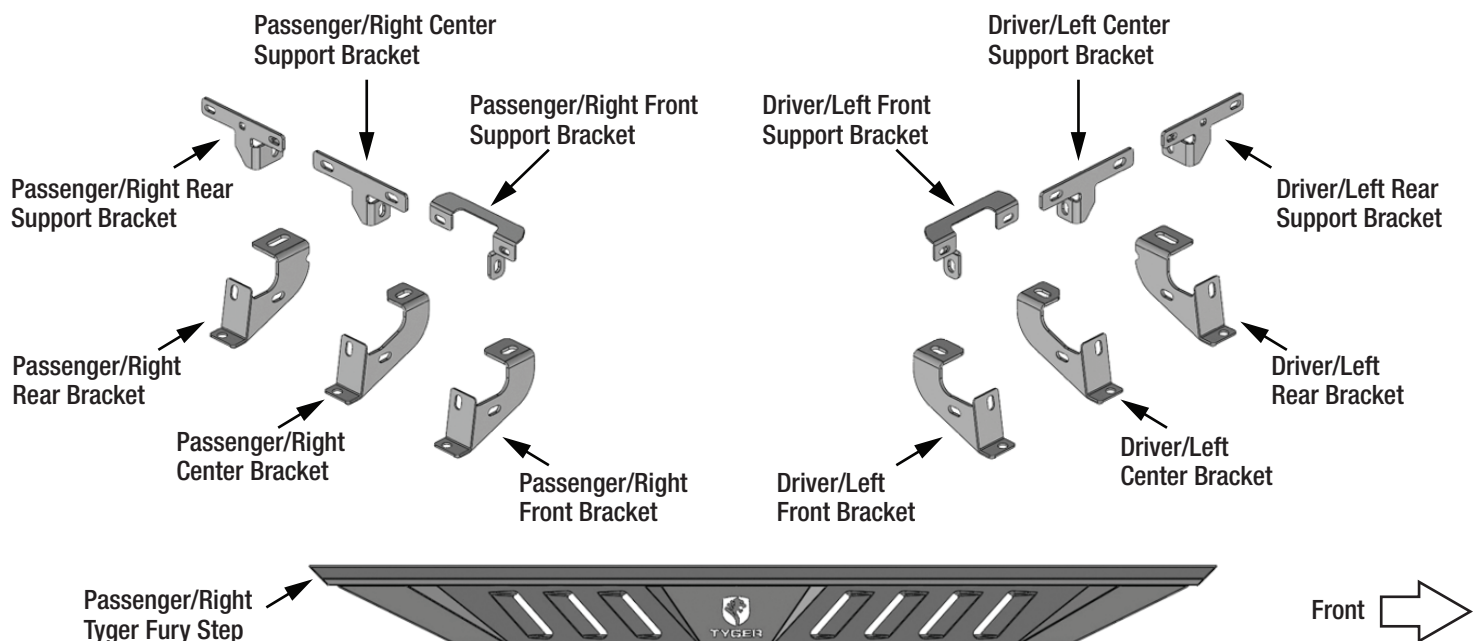
TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- x1 Driver/Left Tyger Fury Step
- x1 Passenger/Right Tyger Fury Step
- x1 Driver/Left Front Mounting Bracket
- x1 Passenger/Right Front Mounting Bracket
- x1 Driver/Left Center Mounting Bracket
- x1 Passenger/Right Center Mounting Bracket
- x1 Driver/Left Rear Mounting Bracket
- x1 Passenger/Right Rear Mounting Bracket
- x1 Driver/Left Front Support Bracket
- x1 Passenger/Right Front Support Bracket
- x1 Driver/Left Center Support Bracket
- x1 Passenger/Right Center Support Bracket

- x1 Driver/Left Rear Support Bracket
- x1 Passenger/Right Rear Support Bracket
- x6 10mm x 30mm Hex Bolts
- x12 10mm x 24mm OD x 2.2mm Flat Washers
- x6 10mm Nylon Lock Nuts
- x6 8mm x 35mm Hex Bolts
- x12 8mm x 25mm Combo Bolts
- x6 8mm Lock Washers
- x6 8mm x 28mm OD x 3mm Flat Washers
- x12 6mm x 25mm Hex Bolts
- x24 6mm x 22mm OD x 2mm Flat Washers
- x12 6mm Nylon Lock Nuts

Parts List



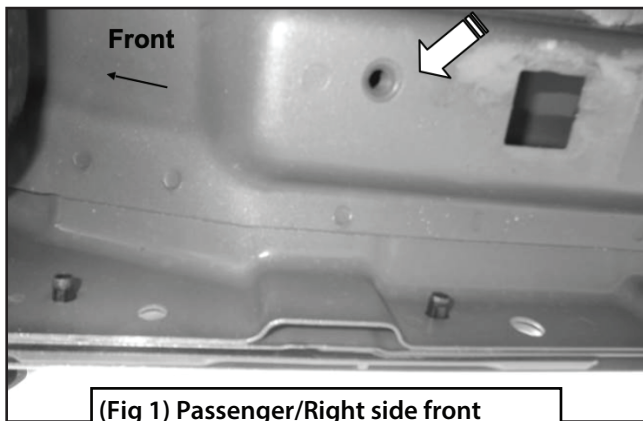
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED BEFORE INSTALLATION.

STEP 1

Start installation on the Passenger/Right front of the of the vehicle. Find the front threaded insert located in between the first pair of holes along the pinch weld (Fig 1).

Passenger/Right Side Front Installation Pictured

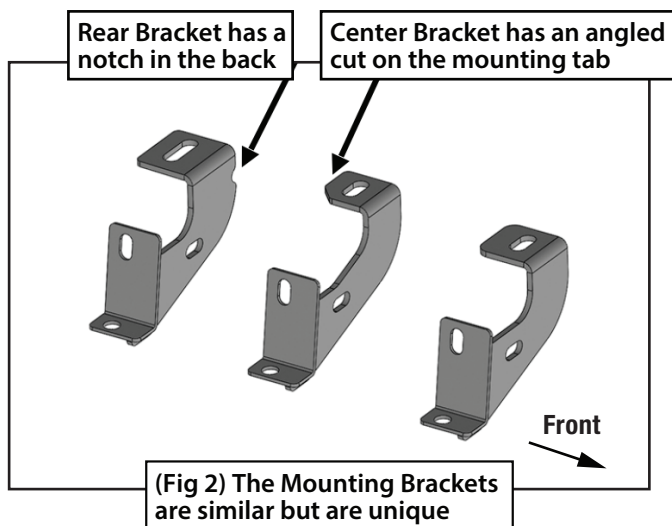


(Fig 1) Passenger/Right side front mounting location with threaded insert

STEP 2

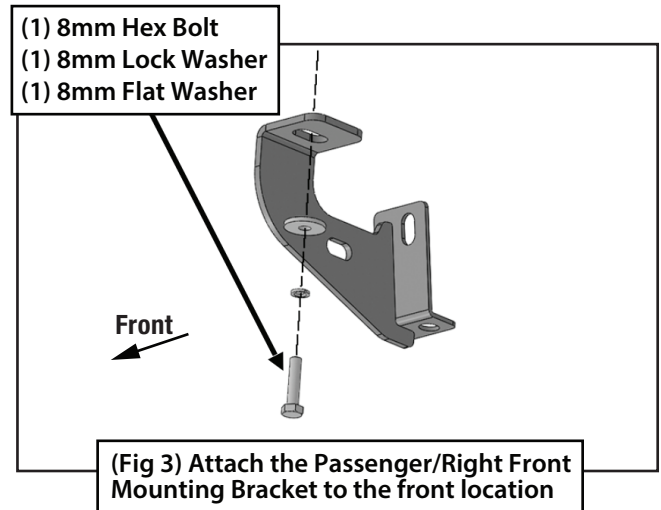
Select the Passenger/Right Front Mounting Bracket. **IMPORTANT:** Use the illustration in PAGE 1 and (Fig 2) to properly identify the Mounting Bracket.

Passenger/Right Side Front Installation Pictured



(Fig 2) The Mounting Brackets are similar but are unique

Attach the Mounting Bracket to the threaded insert using (1) 8mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer (Fig 3). DO NOT tighten hardware.

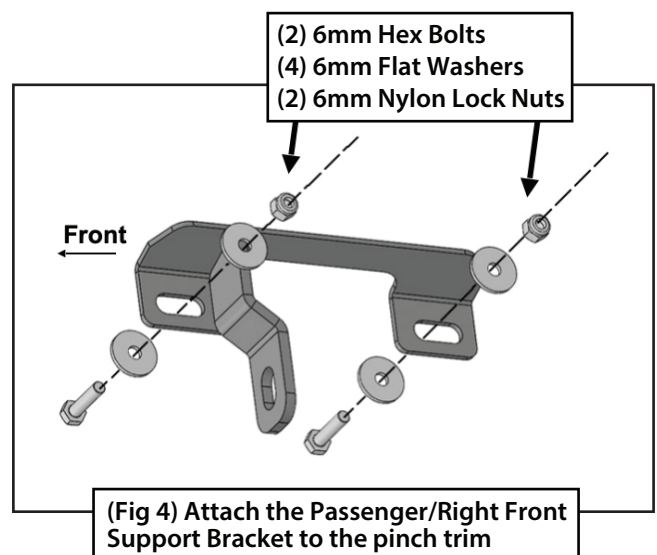


(Fig 3) Attach the Passenger/Right Front Mounting Bracket to the front location

STEP 3

Select the Passenger/Right Front Mounting Bracket. **IMPORTANT:** Use the illustration in PAGE 1 and (Fig 2) to properly identify the Mounting Bracket.

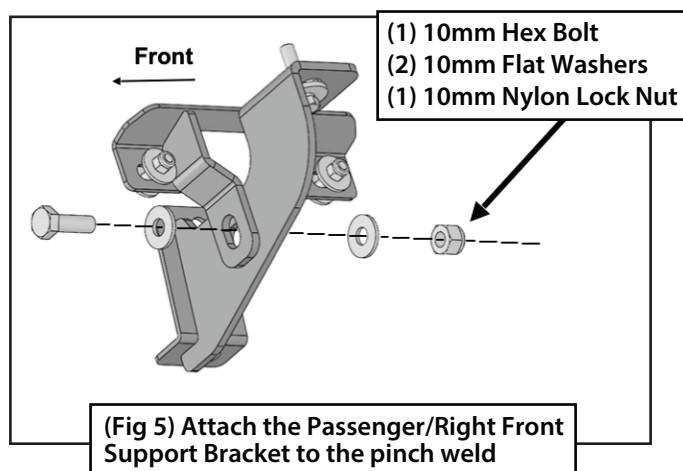
Passenger/Right Side Front Installation Pictured



(Fig 4) Attach the Passenger/Right Front Support Bracket to the pinch trim

Attach the Support Bracket to the pinch weld using (2) 6mm Hex Bolts, (4) 6mm Flat Washers and (2) 6mm Nylon Lock Nuts (Fig 4). **NOTE:** Insert Bolts from the outside of the pinch weld.

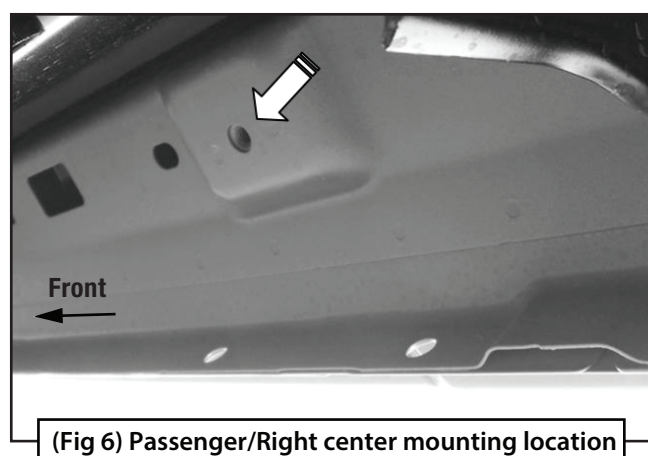
Attach the Support Bracket to the Mounting Bracket with (1) 10mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut (Fig 5). DO NOT tighten hardware.



STEP 4

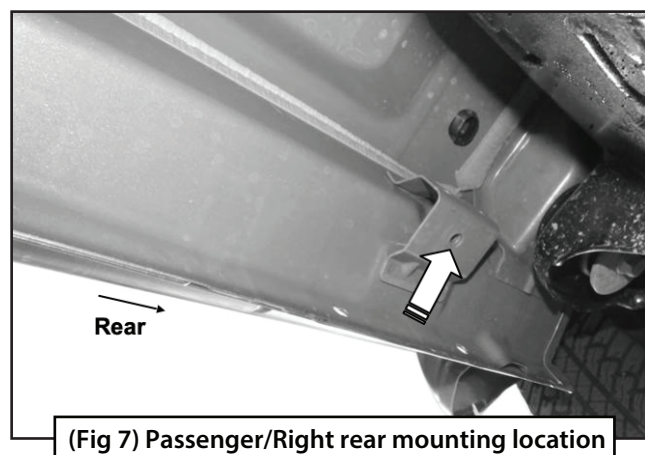
Move to the center mounting location on the rocker panel and locate the threaded insert and pair of holes in the pinch weld (Fig 6). Repeat **STEPS 2 & 3** to attach (1) Passenger/Right Center Mounting Bracket and (1) Center/Rear Support Bracket (Figs 2-6). DO NOT tighten hardware.

Passenger/Right Side Front Installation Pictured



STEP 5

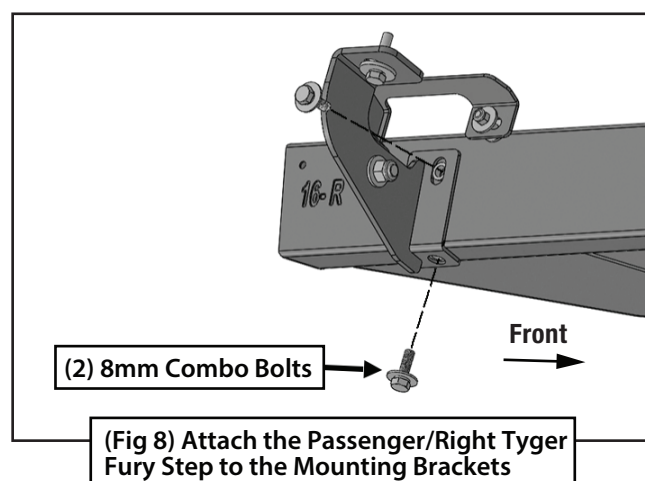
Move to the rear mounting location on the rocker panel and locate the threaded insert and pair of holes in the pinch weld (Fig 7). Repeat **STEPS 2 & 3** to attach (1) Passenger/Right Rear Mounting Bracket and (1) Center/Rear Support Bracket (Figs 2-5 & 7). DO NOT tighten hardware.



STEP 6

Select the Passenger/Right Tyger Fury Step. With assistance, attach the STEP to the Mounting Brackets with (6) 8mm Combo Bolts (Fig 8). DO NOT tighten hardware.

Passenger/Right Side Front Installation Pictured



STEP 7

Level and adjust the Tyger Fury Step and tighten all hardware.

STEP 8

Repeat **STEPS 1-7** for Driver/Left Tyger Fury Step installation.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.