



TYGER®

TYGER FURY STEPS

TG-FS2T30048

BEFORE INSTALLATION

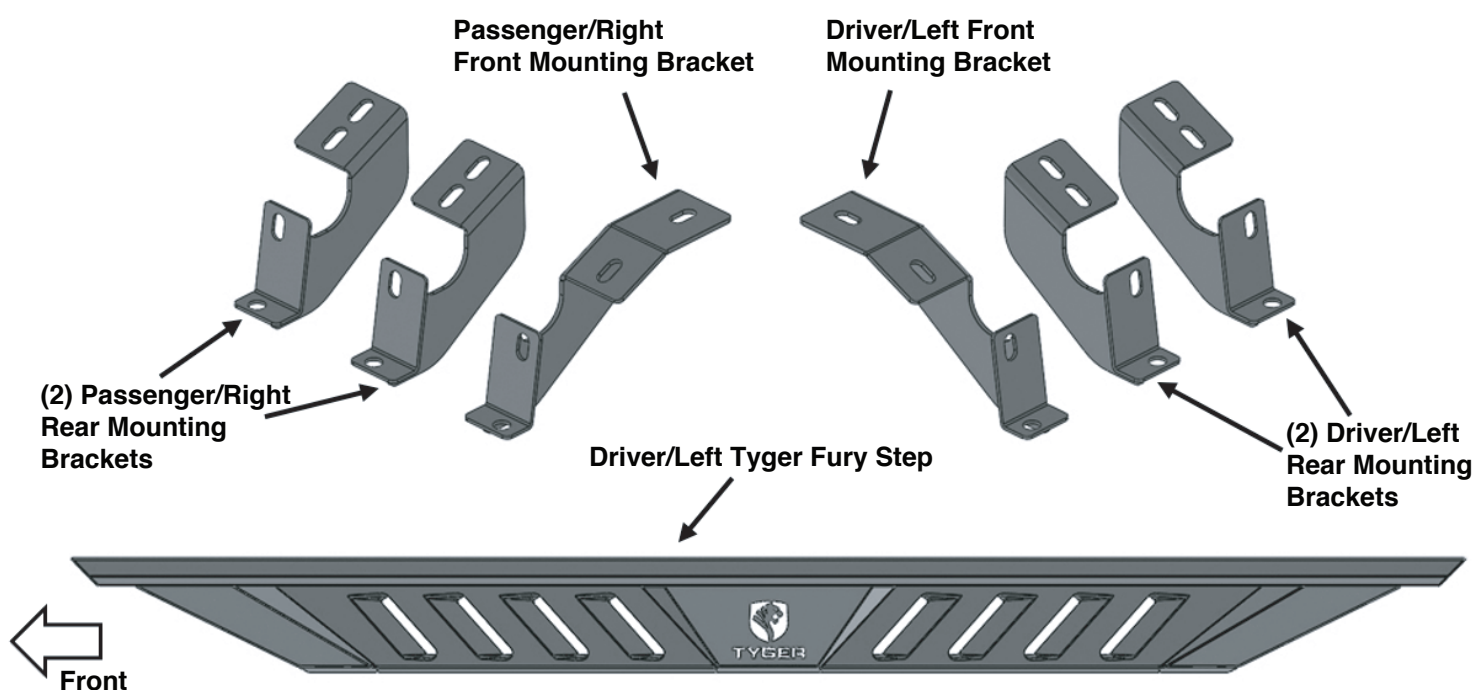
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- x1 Driver/Left TYGER Fury Step
- x1 Passenger/Right TYGER Fury Step
- x1 Driver/Left Front Mounting Bracket
- x1 Passenger/Right Front Mounting Bracket
- x2 Driver/Left Rear Mounting Brackets
- x2 Passenger/Right Rear Mounting Brackets
- x12 8mm x 30mm Hex Bolts
- x12 8mm x 25mm Combo Bolts
- x12 8mm Lock Washers
- x12 8mm x 24mm OD x 2mm Flat Washers





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PROCEDURE:

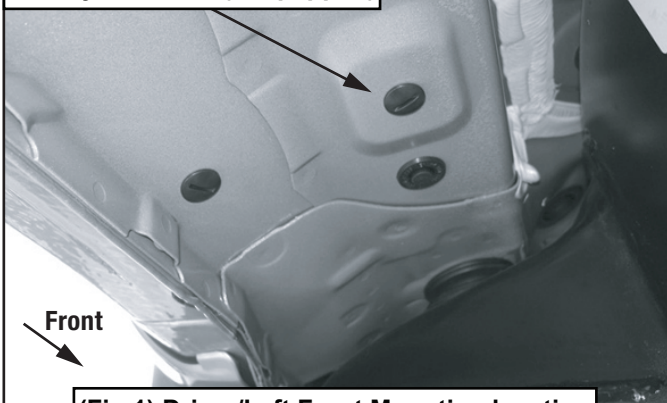
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO IDENTIFY BRACKETS AND TYGER FURY STEPS.

STEP 1

Starting on the Driver/Left front of the vehicle, remove the plastic plugs, (or hex bolts), covering the threaded holes in the body panel (Fig 1). Select the Driver/Left Front Mounting Bracket. Attach the Bracket to the vehicle with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Fig 2). DO NOT tighten hardware at this time.

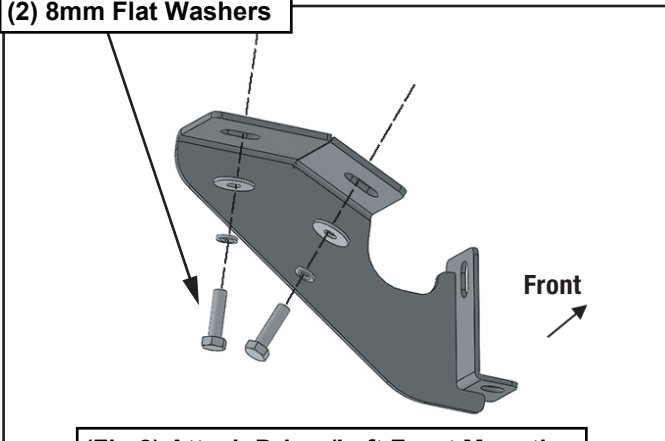
Driver/Left Side Installation Pictured

Remove plastic plugs or
factory hex bolts (if equipped)



(Fig 1) Driver/Left Front Mounting location

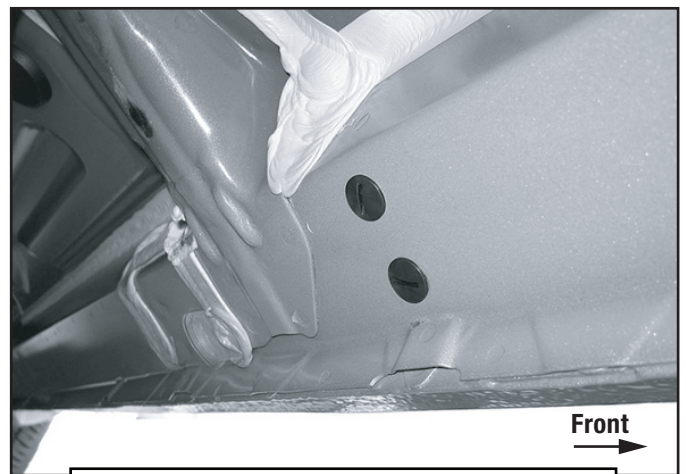
(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



(Fig 2) Attach Driver/Left Front Mounting Bracket to the front mounting location

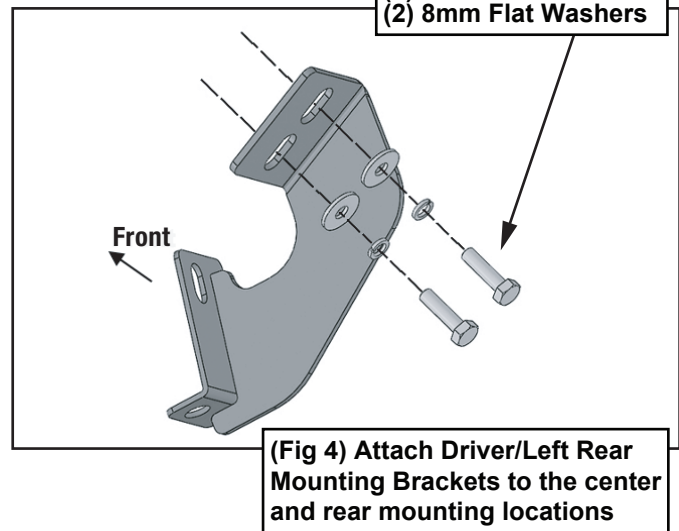
STEP 2

Move along the body panel to the center mounting location. Select (1) Driver/Left Rear Mounting Bracket. Repeat **STEP 2** to install the Mounting Bracket (Figs 3 & 4). DO NOT tighten hardware.



(Fig 3) Driver/Left center mounting location

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



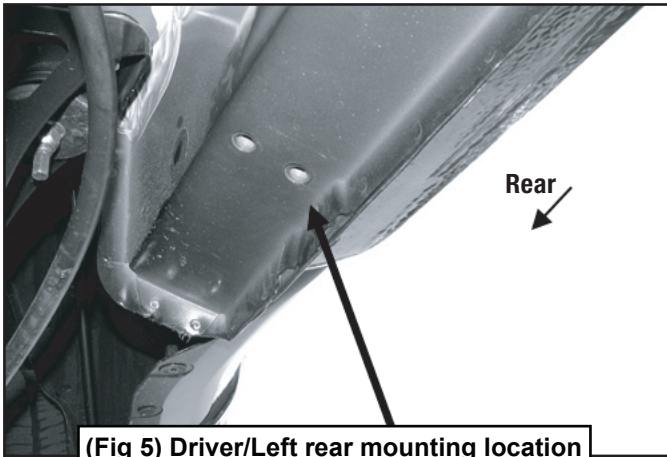
(Fig 4) Attach Driver/Left Rear Mounting Brackets to the center and rear mounting locations



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STEP 3

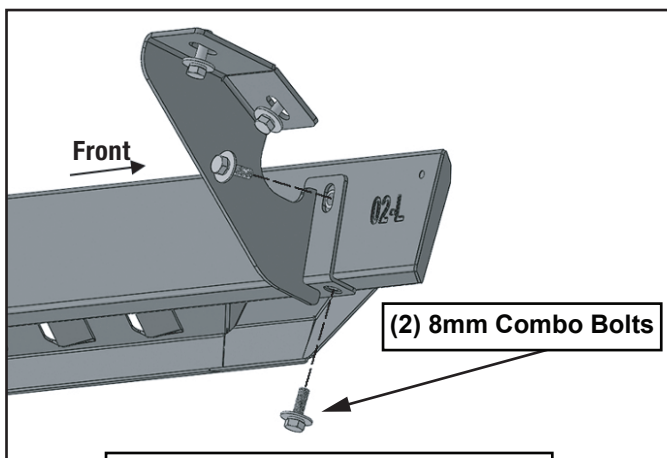
Continue to the last mounting location at the back of the cab (Fig 5). Select the remaining (1) Driver/Left Rear Mounting Bracket. Repeat **STEP 2** to attach the Bracket to the rear mounting location. DO NOT tighten hardware.



(Fig 5) Driver/Left rear mounting location

STEP 4

Carefully unwrap the Driver/Left Tyger Fury Step. Place the Step onto the Mounting Brackets, (DO NOT slide or damage to the finish to the Step may result). Attach the Step to the Mounting Brackets with (6) 8mm Combo Bolts (Fig 6). DO NOT tighten hardware.



(Fig 6) Attach Driver/Left Tyger Fury Step to the Mounting Brackets

STEP 5

Level and adjust the Tyger Fury Step and tighten all hardware.

STEP 6

Repeat **STEPS 2-5** to attach the Passenger/Right Tyger Fury Step.

STEP 7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.