

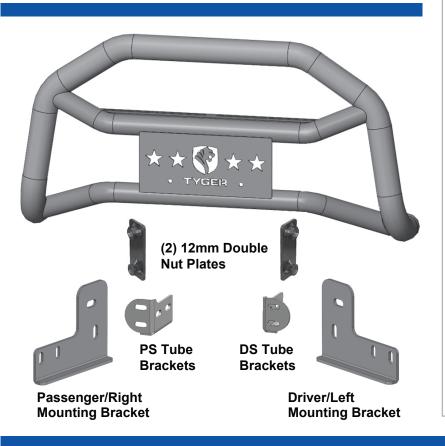
TYGER GUARD^{*}

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLAESE VISIT: <u>WWW.TYGERAUTO.COM/CONTACT</u>

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126



TG-GD6J60018 Parts List x1 Tyger Guard **DS** Tube Brackets x1) **PS** Tube Brackets **x1** Driver/Left Side Frame Mounting Bracket **x1** Passenger/Right Side Frame Mounting **x1** Bracket 12mm Double Nut Plates x2 x4 12-1.75mm x 30mm Hex Bolts 12mm x 37mm OD x 3mm Flat Washers 12mm Lock Washers 8-1.25mm x 35mm Hex Bolts x4 8mm Lock Washers x4 8mm x 24mm x 2mm Flat Washers x4 10-1.5mm x 35mm Hex Bolts x8 10mm x 27mm 0D x 3mm Flat Washers 10-1.5mm Nylon Lock Nuts x4 6mm Combo Bolts(for license plate) x2 4mm Allen Wrench **x1**

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STEP I

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRE-SENT. READ INSTRUCTIONS CAREFULLY. CUTTING IS REQUIRED. ASSISTANCE IS RECOMMENDED.

STEP 2

Remove the plastic splash guard from under the front bumper and place it on a clean work surface.



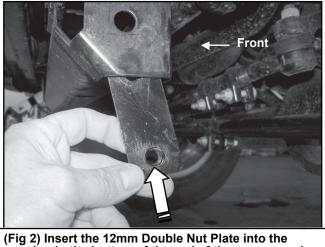
Starting on the driver side, (Fig 1), insert (1) 12mm Double Nut Plate, in through the bottom opening in the end of the frame cross-member, (Fig 2). Line up the lower hole in the Nut Plate with the lower hole in the frame.

(Fig 1) Driver side mounting location

with plastic splash guard removed

Mounting Points

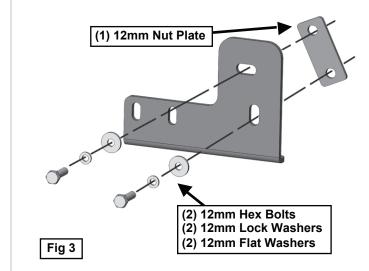
Front



opening in the bottom of the end of the cross-member

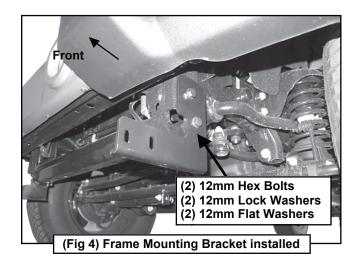


Select the driver side Mounting Bracket. Attach the Bracket to the (1) 12mm Double Nut Plate with (2) 12mm Hex Bolts, (2) 12mm Lock Washers and (2) 12mm Flat Washers, (Figs 3-4). Snug but do not tighten hardware. Repeat Steps 1-2 for passenger side Mounting Bracket installation.



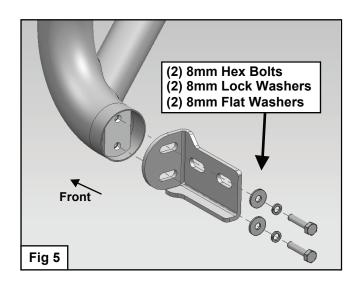
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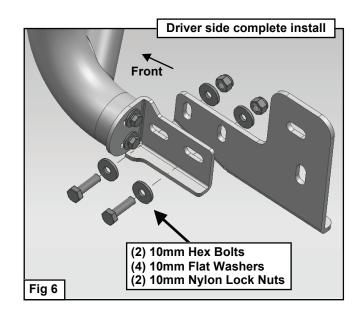
STEP 5

Place the Tyger Guard on a clean, stable work surface. Select the driver side Tyger Guard Tube Bracket. Bolt the Bracket to the end of the Tyger Guard with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Fig 5). Snug but do not tighten hardware at this time. Repeat this Step for passenger side Bracket.



STEP 6

With assistance, hold the Tyger Guard with Brackets up in position on the inside of the Frame Mounting Brackets. Attach the Tyger Guard to the Brackets with (4) 10mm Hex Bolts, (8) 10mm Flat Washers and (4) 10mm Nylon Lock Nuts, (Figs 6). Snug but do not tighten hardware at this time.





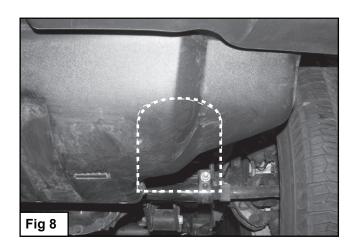
Align the Tyger Guard properly and fully tighten the Bracket hardware securing the Brackets to the frame only. Temporarily remove the Tyger Guard.

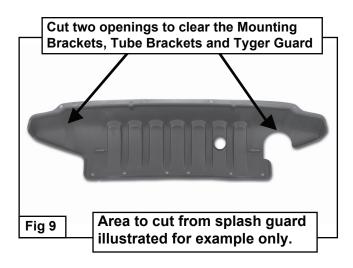


STEP 8

Position the splash guard back up to the vehicle and attach with the factory hardware. Trace the location of the Mounting Brackets onto the splash guard, (Fig 7).

NOTE: Remove only material necessary to clear the Tyger Guard and Brackets. Make small cuts and check the fit often before final installation, (Fig 8). Reinstall the splash guard with factory hardware.





STEP 9

Reinstall the Tyger Guard and tighten all hardware.

STEP IO

Do periodic inspections to the installation to make sure is secure and tight.



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