



TYGER®

TYGER LANDER™

TG-LD2F60098

BEFORE INSTALLATION

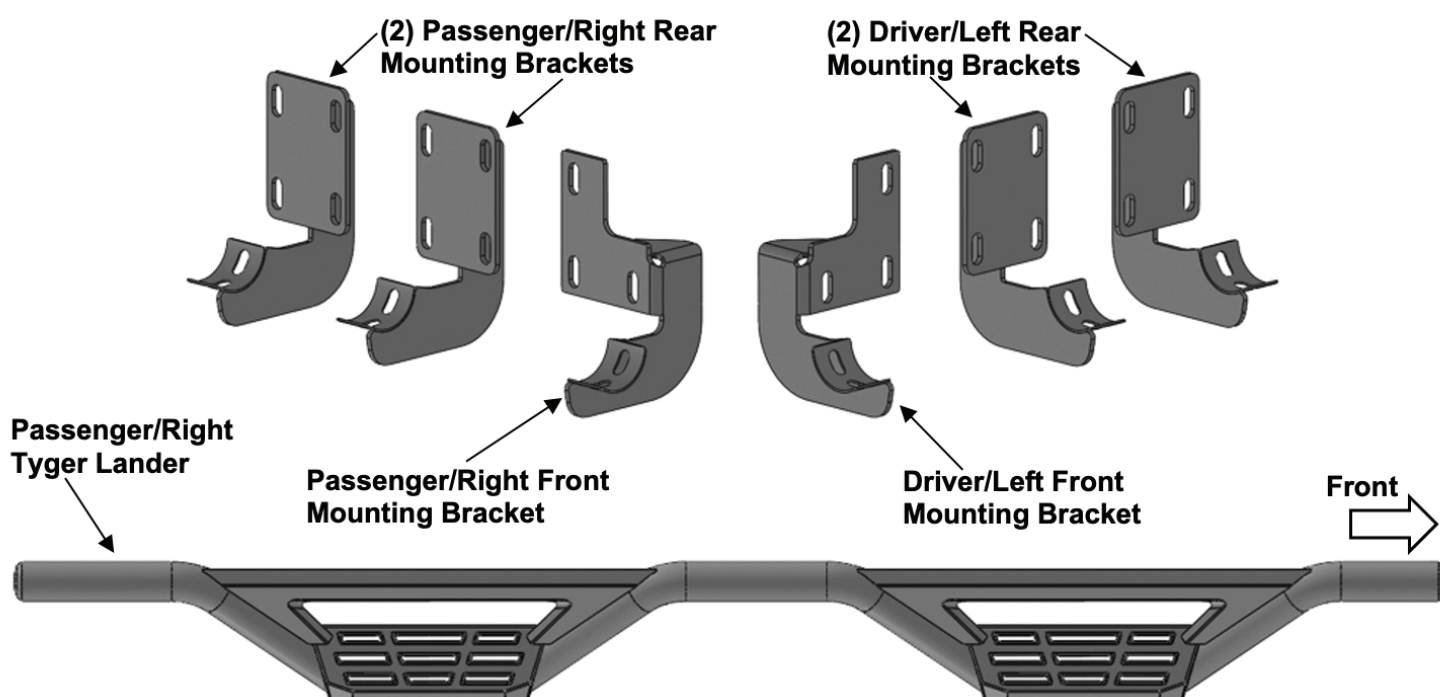
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- x1 Driver/Left Tyger Lander
- x1 Passenger/Right Tyger Lander
- x1 Driver/Left Front Mounting Bracket
- x1 Passenger/Right Front Mounting Bracket
- x2 Driver/Left Rear Mounting Brackets
- x2 Passenger/Right Rear Mounting Brackets
- x12 10mm x 30mm Hex Bolts
- x24 10mm x 27mm OD x 3mm Flat Washers
- x12 10mm Lock Washers
- x12 10mm Hex Nuts
- x10 8mm x 25mm Hex Bolts
- x12 8mm x 25mm Combo Bolts
- x10 8mm Lock Washers
- x10 8mm x 24mm OD x 2mm Flat Washers
- x10 8mm Clip Nuts





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PROCEDURE:

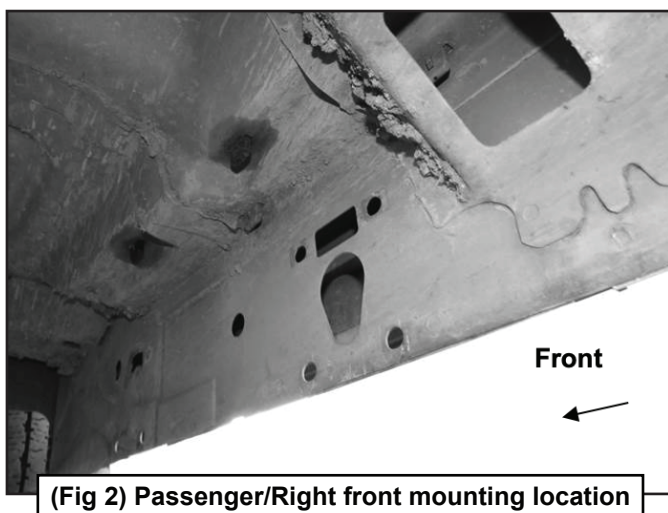
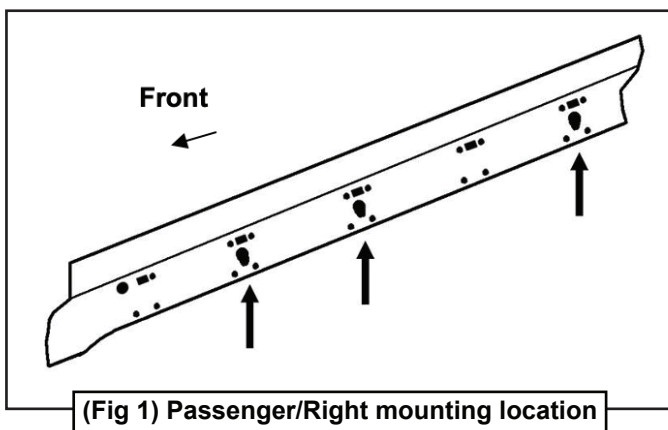
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

STEP 1

Starting on the Passenger/Right front side of the vehicle, locate the (2) holes through the bottom of the pinch weld. Next, locate the rectangular opening and the (2) small hole in the inner body panel directly above the holes in the pinch weld (Figs 1 & 2).

NOTE: The holes in the inner panel may be covered with sealing tape or insulation, remove as required.

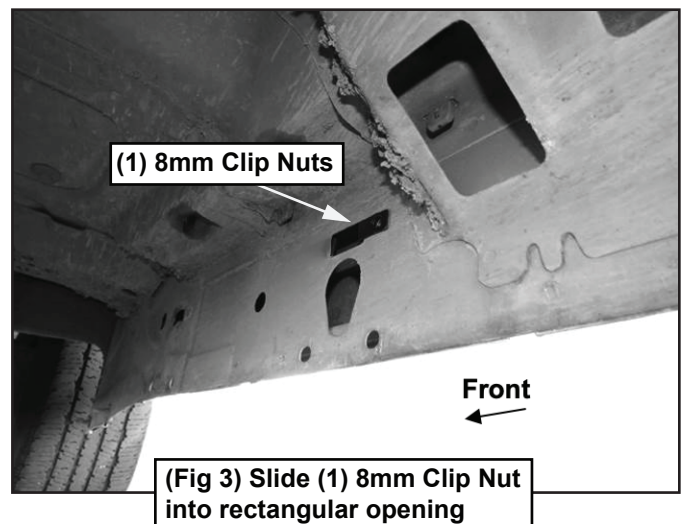
Passenger/Right Side Installation Pictured



STEP 2

Slide (1) 8mm Clip Nuts into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clips with the rear small round hole (Fig 3).

Passenger/Right Side Installation Pictured



STEP 3

Select the Passenger/Right Front Mounting Bracket. Attach the top of the Bracket to the Clip Nut with (1) 8mm Hex Bolts, (1) 8mm Lock Washers and (1) 8mm Flat Washers (Fig 4). Line up the lower holes in the Bracket with the (2) holes through the pinch weld. Attach the bottom of the Bracket to the pinch weld with (2) 10mm Hex Bolts, (4) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts (Fig 4). DO NOT tighten hardware.

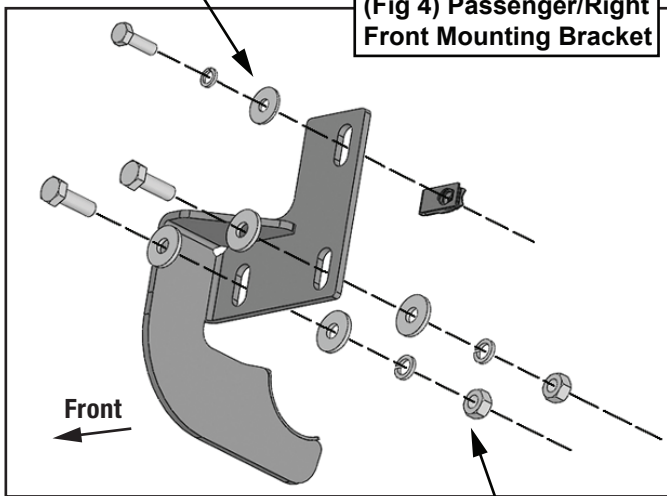


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Passenger/Right Side Installation Pictured

- (1) 8mm Hex Bolt
- (1) 8mm Lock Washer
- (1) 8mm Flat Washer
- (1) 8mm Clip Nut

(Fig 4) Passenger/Right Front Mounting Bracket

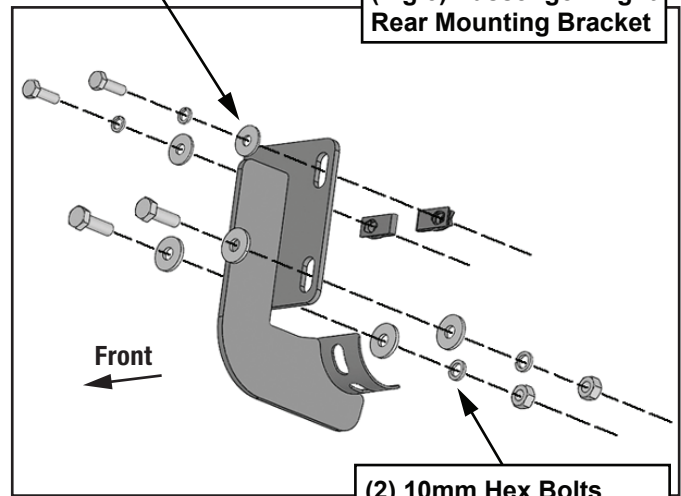


- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Lock Washers
- (2) 10mm Hex Nuts

Passenger/Right Side Installation Pictured

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers
- (2) 8mm Clip Nuts

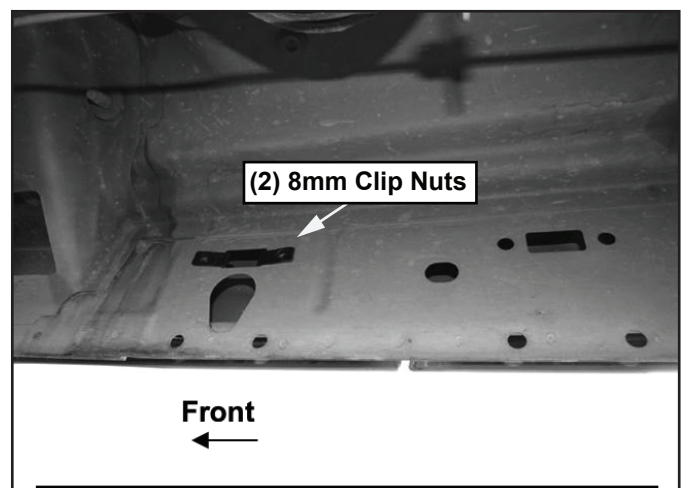
(Fig 5) Passenger/Right Rear Mounting Bracket



- (2) 10mm Hex Bolts
- (4) 10mm Flat Washers
- (2) 10mm Lock Washers
- (2) 10mm Hex Nuts

STEP 4

Move toward the center of the cab (Fig 6). Locate the pair of holes along the pinch weld. Use (Fig 1) to determine the correct mounting location for the Bracket. Insert (2) 8mm Clip Nuts into the rectangular hole. Line up the threaded nut on the Clip Nuts with the (2) small round holes (Fig 6). Attach the top of (1) Passenger/Right Rear Mounting Bracket to the Clip Nuts with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Fig 5). Attach the bottom of the Bracket to the pinch weld with (2) 10mm Hex Bolts, (4) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts (Fig 5). DO NOT tighten hardware.



(Fig 6) Passenger/Right center mounting location

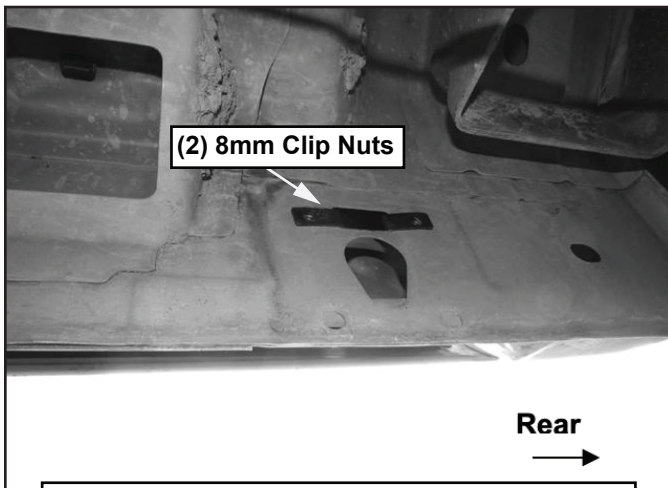


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STEP 5

Move toward the rear of the cab (Fig 7). Locate the last pair of holes along the pinch weld. Use (Fig 1) to determine the correct mounting location for the Bracket. Repeat **STEP 4** to attach the remaining (1) Passenger/Right Rear Mounting Bracket to the rear location.

Passenger/Right Side Installation Pictured



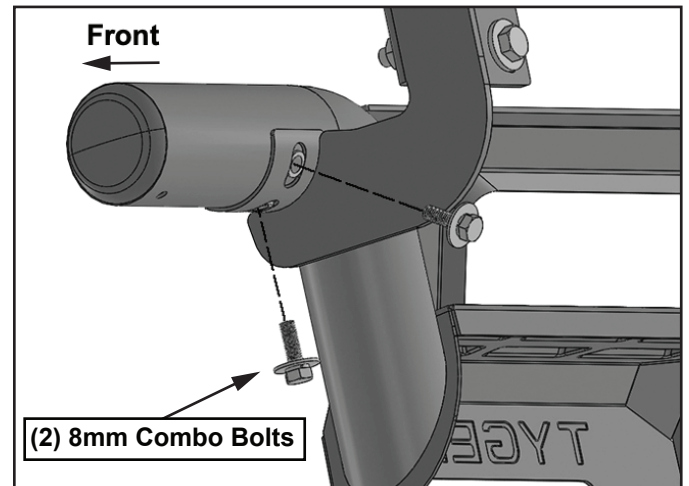
(Fig 7) Passenger/Right rear mounting location

STEP 6

Select the Passenger/Right Tyger Lander. Place the Tyger Lander on top of the Brackets.

NOTE: DO NOT rotate or slide front to back on the brackets or damage to the finish may result. Attach the Tyger Lander to the Brackets with (6) 8mm Combo Bolts (Fig 8). DO NOT tighten hardware.

Passenger/Right Side Installation Pictured



(Fig 8) Attach the Passenger/Right Tyger Lander to the Mounting Brackets

STEP 7

Level and adjust the Tyger Lander as necessary and fully tighten all hardware.

STEP 8

Repeat **STEPS 2-7** to attach the Driver/Left Tyger Lander.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.