



TYGER®

TYGER LANDER™

TG-LD2F60118

BEFORE INSTALLATION

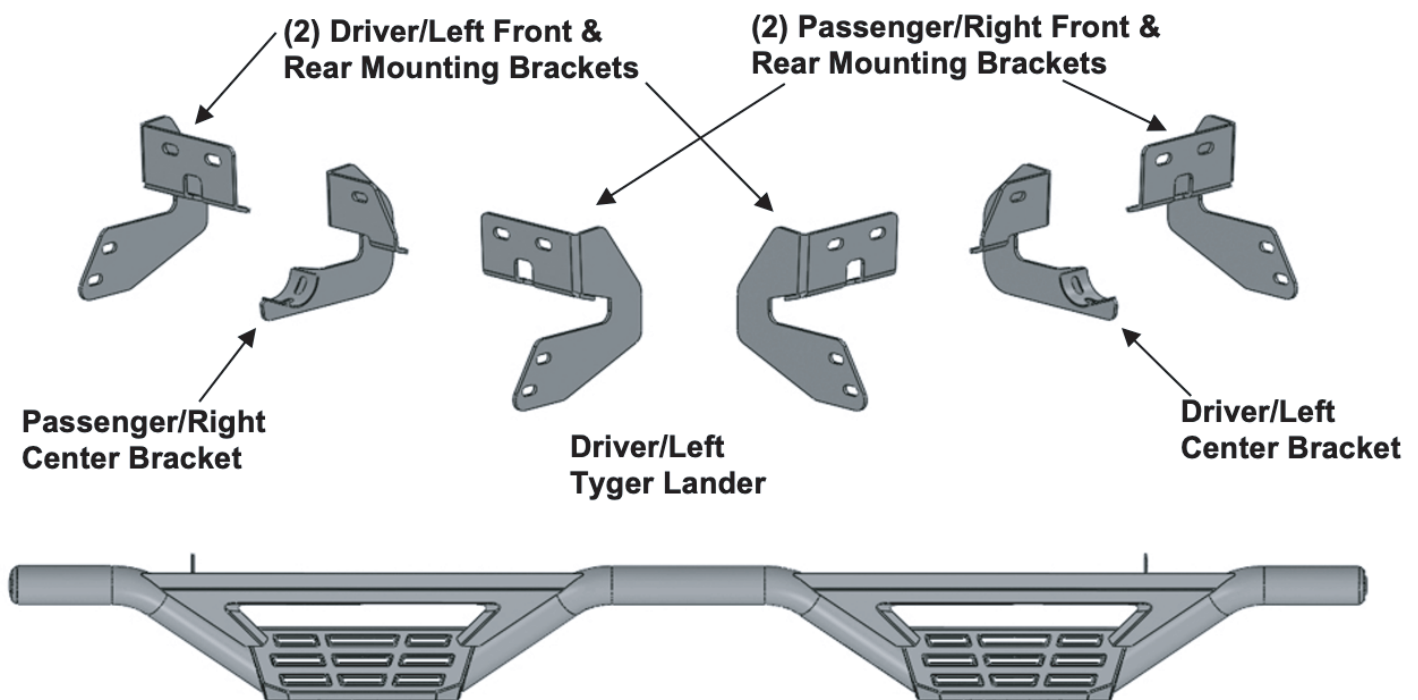
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- x1 Driver/Left Tyger Lander
- x1 Passenger/Right Tyger Lander
- x2 Driver Front/ Passenger Rear Mounting Brackets
- x2 Passenger Front/ Driver Rear Mounting Brackets
- x1 Driver/Left Center Mounting Brackets
- x1 Passenger/Right Center Mounting Brackets
- x8 10mm x 35mm Hex Bolts
- x16 10mm x 27mm OD x 3mm Flat Washers
- x8 10mm Nylon Lock Nuts
- x10 8mm x 30mm Hex Bolts
- x10 8mm x 25mm Hex Bolts
- x4 8mm x 25mm Combo Bolts
- x10 8mm x 28mm OD x 2mm Flat Washers
- x20 8mm x 24mm OD x 2mm Flat Washers
- x20 8mm Lock Washers
- x10 8mm Hex Nuts
- x10 8mm Clip Nuts





STEP 1

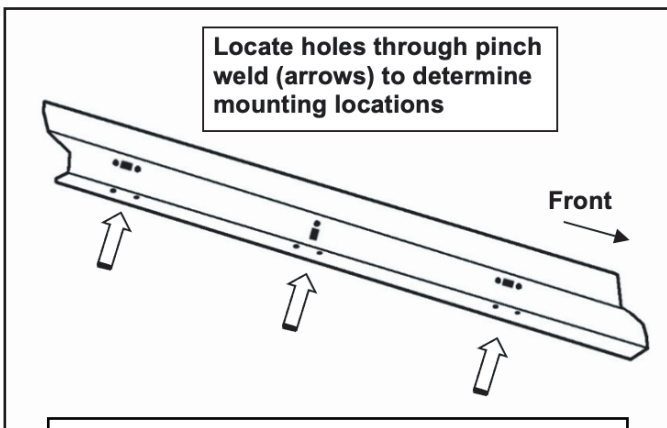
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

STEP 2

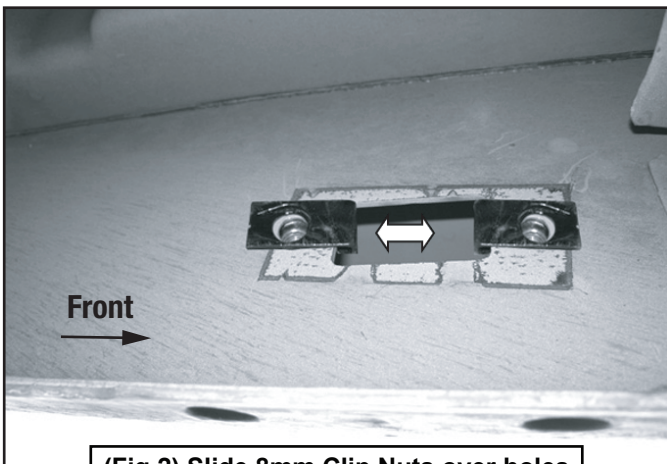
Starting on the Driver/Left side of the vehicle, locate the (2) holes in the bottom of the body panel, (pinch weld), toward the front tire (Fig 1). Next locate the rectangular opening and (2) small holes in the inner body panel directly above the holes in the pinch weld (Figs 1 & 2).

NOTE: The holes in the inner panel may be covered with sealing tape or insulation.

Driver/Left Side Installation Pictured



(Fig 1) Driver/Left inner body panel illustrated



(Fig 2) Slide 8mm Clip Nuts over holes

STEP 3

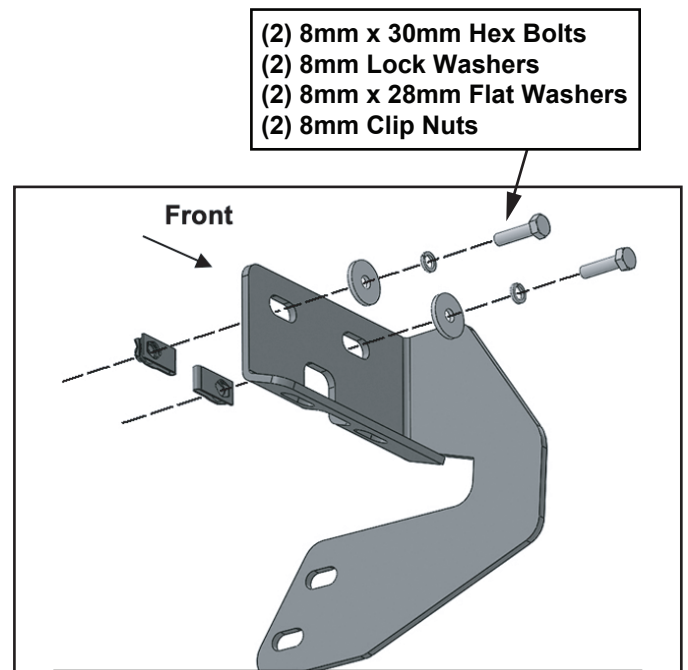
Slide (1) 8mm Clip Nut into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clip with the round hole (Fig 2). Repeat to install the 2nd 8mm Clip Nut in remaining hole location.

STEP 4

Select (1) Driver/Left Front Mounting Bracket. Attach the Bracket to the (2) Clip Nuts with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm Large Flat Washers (Fig 3).

NOTE: The brake cable may be run on the outside of the Bracket. DO NOT tighten hardware.

Driver/Left Side Installation Pictured



(Fig 3) Driver/Left side Front Mounting Bracket



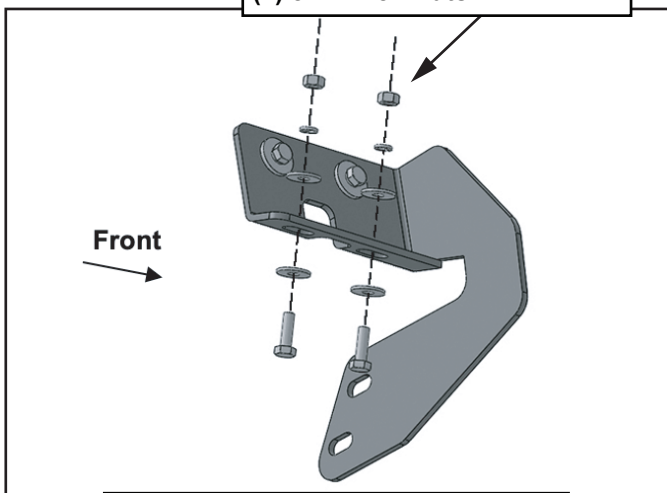
STEP 5

Align the bottom holes in the front Bracket with the (2) holes in the pinch weld. Attach the Bracket to the pinch weld using the included (2) 8mm x 25mm Hex Bolts, (4) 8mm x 24mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts (Fig 4).

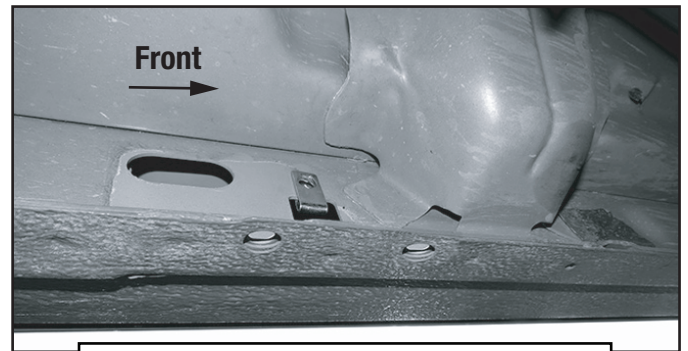
NOTE: Insert the bolts up from the bottom of the pinch weld and through the Bracket.

Driver/Left Side Installation Pictured

- (2) 8mm x 25mm Hex Bolts
- (4) 8mm x 24mm Flat Washers
- (2) 8mm Lock Washers
- (2) 8mm Hex Nuts

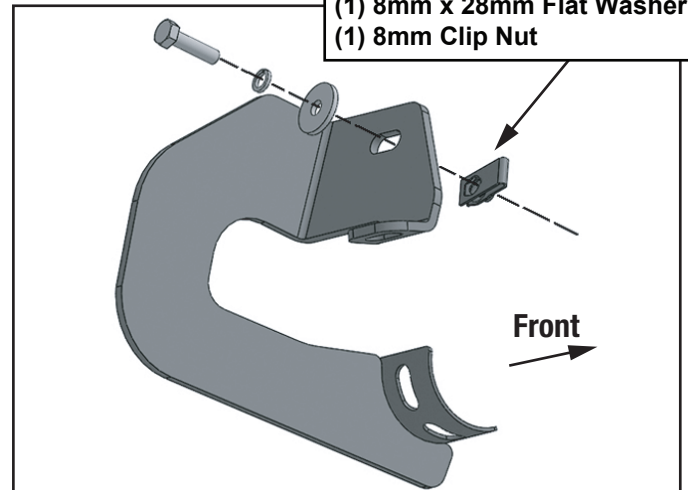


(Fig 4) Driver/Left side Front Bracket attached to pinch weld illustrated



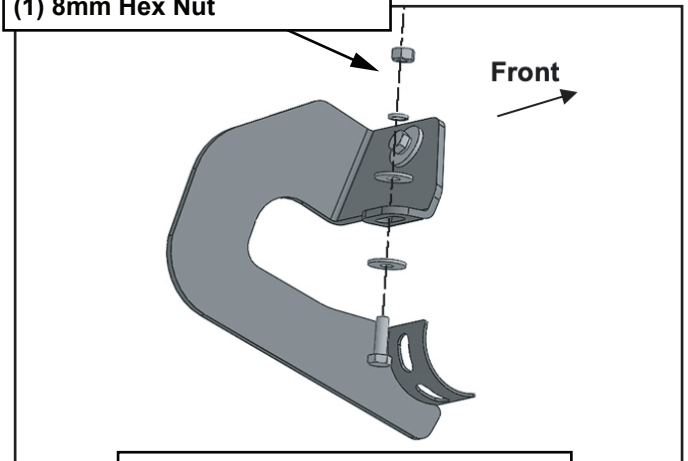
(Fig 5) Driver/Left center mounting location

- (1) 8mm x 30mm Hex Bolt
- (1) 8mm Lock Washer
- (1) 8mm x 28mm Flat Washer
- (1) 8mm Clip Nut



(Fig 6) Attach the Driver/Left Center Mounting Bracket to the Clip Nut

- (1) 8mm x 25mm Hex Bolt
- (2) 8mm x 24mm Flat Washers
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut



(Fig 7) Attach the Driver/Left Center Mounting Bracket to the pinch trim

STEP 6

Move along the cab to the center mounting location (Figs 1 & 5). Locate the (2) holes in the pinch weld similar to the front location. Insert (1) 8mm Clip Nut into the rectangular opening and up to the single small round hole in the body panel (Fig 5). Attach the top of the Driver/Left Center Bracket to the Clip Nut with (1) 8mm x 30mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 28mm Large Flat Washer (Fig 6). Line up the hole in the Bracket with the forward hole in the pinch weld. Attach the Bracket to the pinch weld with (1) 8mm x 25mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut (Fig 7). DO NOT tighten hardware.



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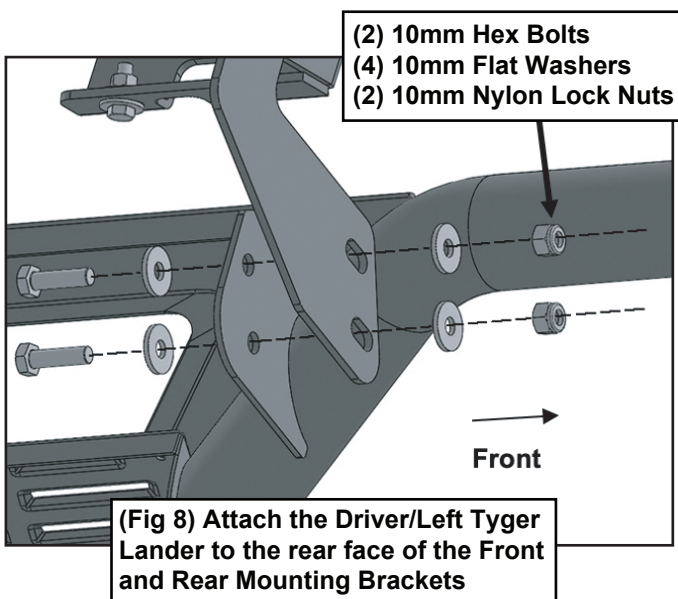
STEP 7

Continue along the cab to the rear mounting location and locate the last (2) mounting holes in the pinch weld at the back of the cab (Fig 1). Repeat **STEPS 2-5** for Driver/Left Rear Bracket installation.

STEP 8

Select the Driver/Left Tyger Lander. Attach the Tyger Lander to the rear faces of the Driver/Left Front and Rear Mounting Brackets with (4) 10mm Hex Bolts, (8) 10mm Flat Washers and (4) 10mm Nylon Lock Nuts (Fig 8). DO NOT tighten hardware.

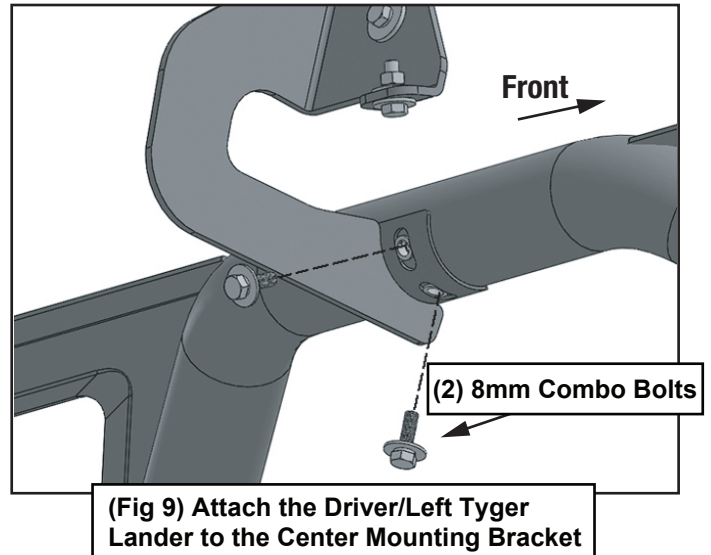
Driver/Left Side Installation Pictured



STEP 9

Attach the Tyger Lander to the Driver/Left Center Mounting Brackets with (2) 8mm Combo Bolts (Fig 9).

Driver/Left Side Installation Pictured



STEP 10

Level and adjust the Tyger Lander and tighten all hardware.

STEP 11

Repeat **STEPS 2-10** to attach the Passenger/Right Tyger Lander.

STEP 12

Do periodic inspections to the installation to make sure that all hardware is secure and tight.