



TYGER[®]

TYGER LANDER[™]

TG-LD2T60018

BEFORE INSTALLATION

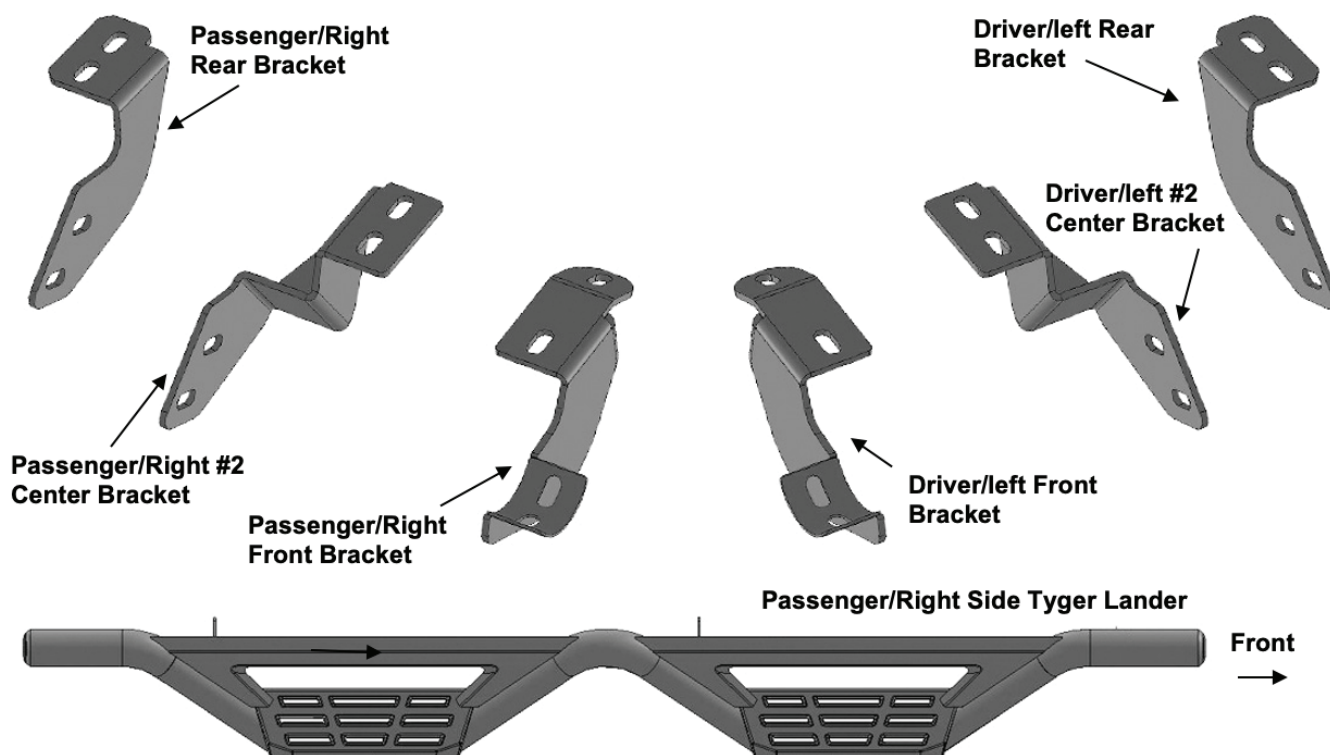
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

- x1 Driver/left Side Tyger Lander
- x1 Passenger/right Tyger Lander
- x1 Driver/Left Front Bracket
- x1 Passenger/Right Front Bracket
- x1 Driver/Left #2 Center Bracket
- x1 Passenger/Right #2 Center Bracket
- x1 Driver/Left Rear Bracket
- x1 Passenger/right Rear Bracket
- x8 10-1.5mm x 35mm Hex Bolts
- x16 10mm x 27mm x 3mm Flat Washers
- x8 10mm Nylon Lock Nuts
- x4 8-1.25mm x 25mm Combo Bolts
- x12 8-1.25mm x 30mm Hex Bolts
- x12 8mm Lock Washers
- x12 8mm x 24mm OD x 2mm Flat Washers





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PROCEDURE:

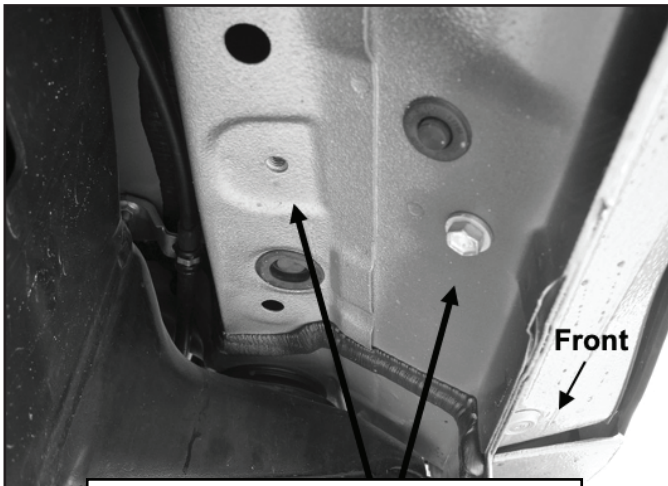
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.
READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.

STEP 1

Starting on the passenger/right side of the vehicle, locate and remove the plastic plugs or hex bolts from the factory mounting locations along the bottom of the body (Fig 1).

NOTE: There are (4) mounting locations, installation will use the front, #2 and rear locations. Brackets must sit flat against the floor panel, remove any excess sealant as necessary.

Passenger/Right Side Installation Pictured



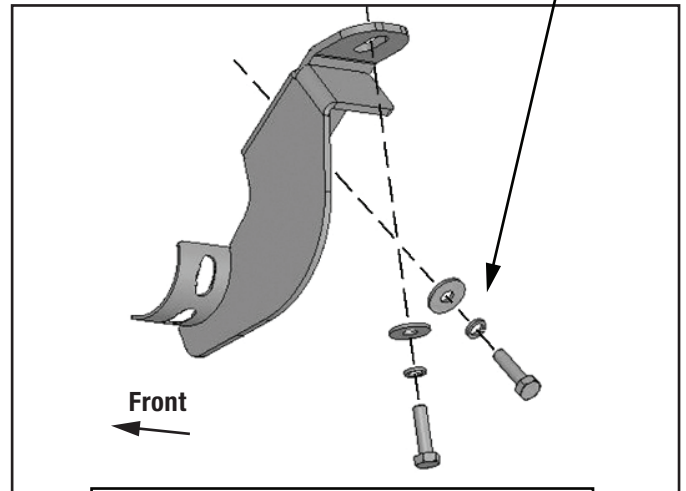
(Fig 1) Passenger/Right Front Mounting Location. Remove plugs or bolts from threaded holes

STEP 2

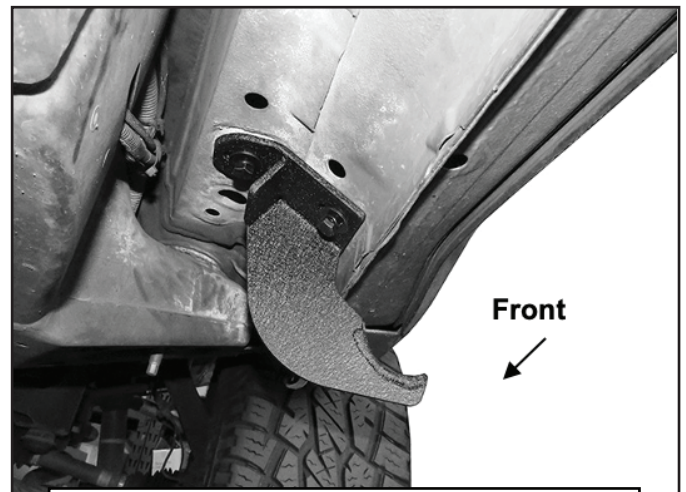
Separate and identify the (6) Mounting Brackets. Select the passenger/right front Bracket (Fig 2). Attach the Bracket to the threaded holes in the bottom of the body with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Figs 2 & 3). DO NOT fully tighten hardware.

Passenger/Right Side Installation Pictured

(2) 8mm x 30mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



(Fig 2) Attach Passenger/Right Front Bracket to threaded holes in floor panel



(Fig 3) Passenger/Right Front Bracket installed

STEP 3

Next, move along the floor panel to the next location (Fig 4). Select the passenger/right #2 "Center" Bracket (Fig 5). Repeat **STEP 3** to attach the Center Bracket to the #2 mounting location, (Figs 5 & 6). DO NOT fully tighten hardware.



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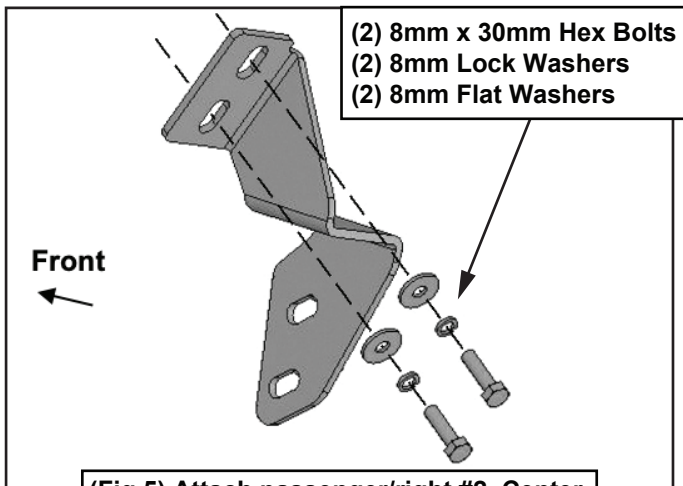
STEP 4

Move to the last mounting location toward the rear of the cab (Fig 7). Repeat the previous Steps to attach the Rear Mounting Bracket (Figs 8 & 9).

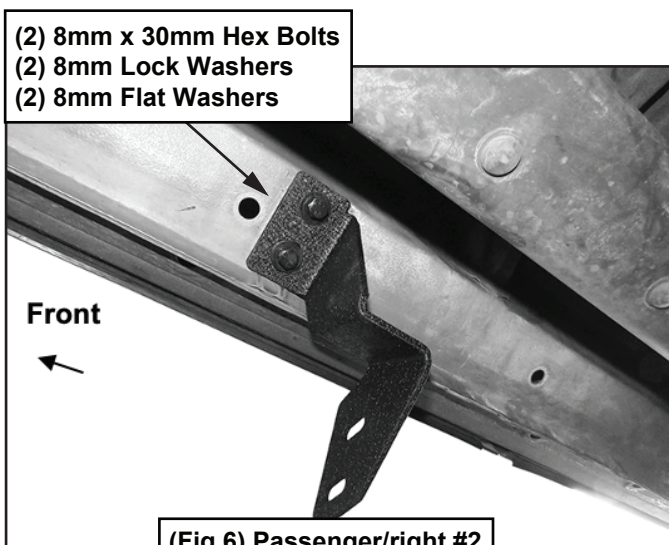
Passenger/Right Side Installation Pictured



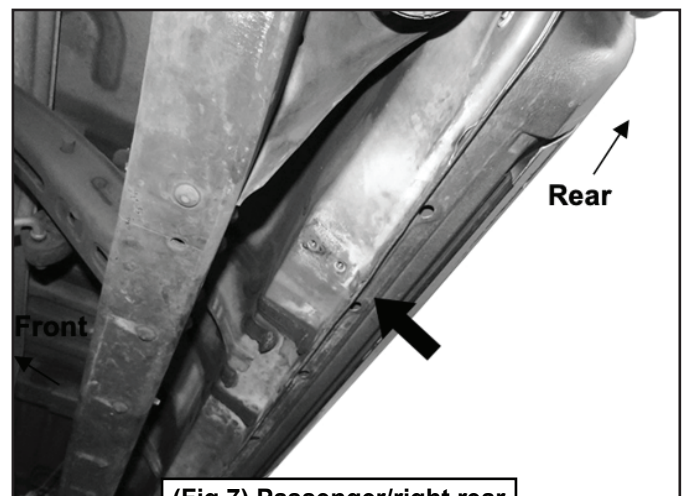
(Fig 4) Passenger/right #2 Location pictured



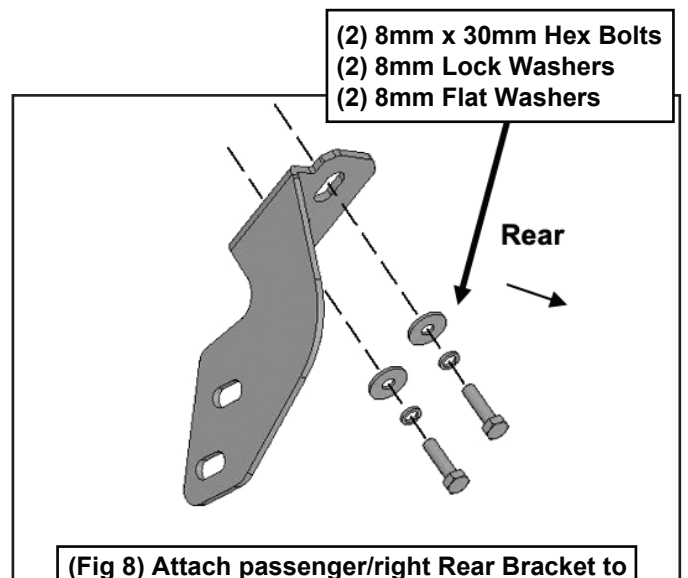
(Fig 5) Attach passenger/right #2 Center Bracket to threaded holes in floor panel



(Fig 6) Passenger/right #2 Center Bracket installed



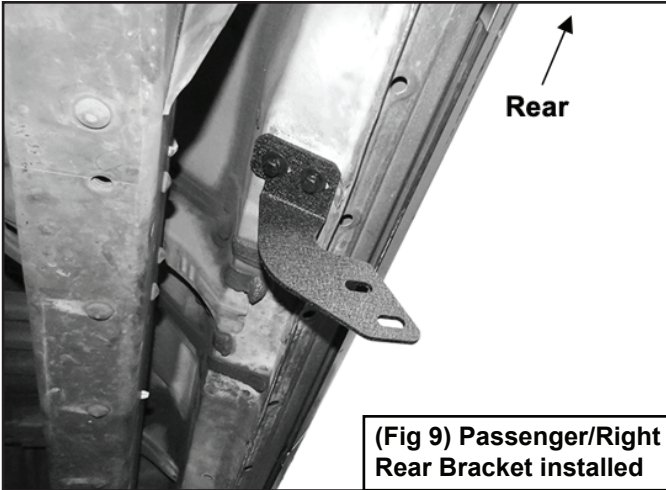
(Fig 7) Passenger/right rear mounting location (arrow)



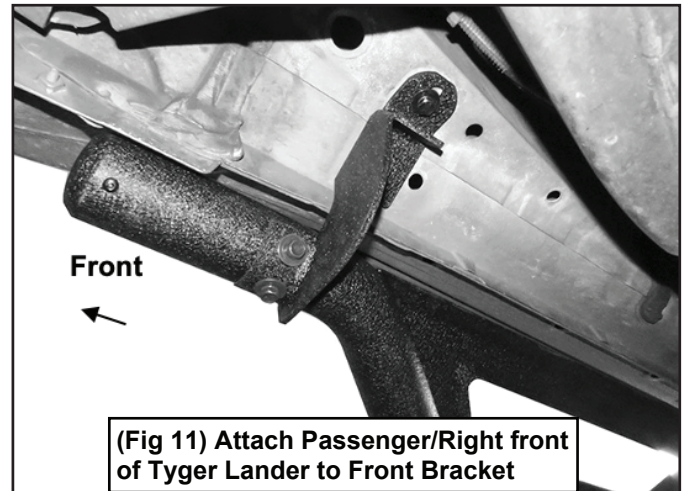
(Fig 8) Attach passenger/right Rear Bracket to the last pair of threaded holes in floor panel



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(Fig 9) Passenger/Right Rear Bracket installed

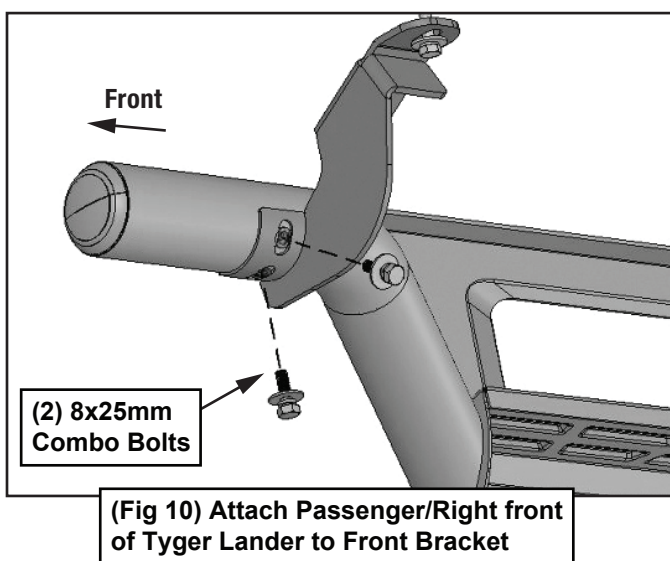


(Fig 11) Attach Passenger/Right front of Tyger Lander to Front Bracket

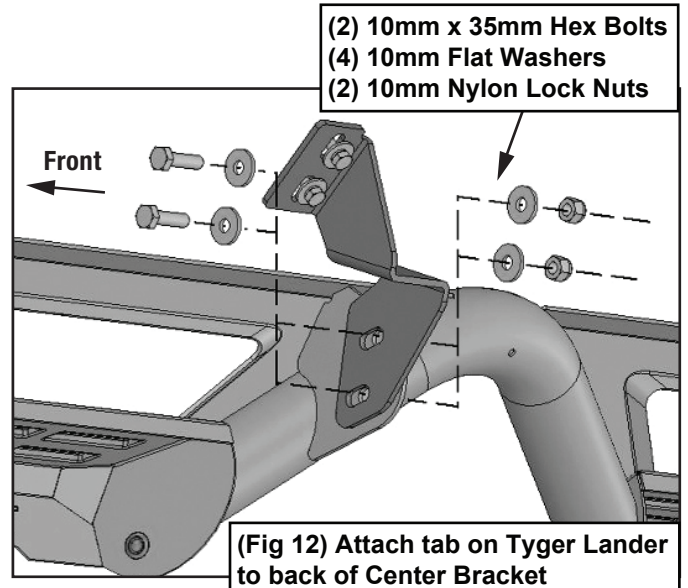
STEP 5

Select the Passenger/Right Tyger Lander Side Step. With assistance, hold the side step up to the Brackets. Attach the front of the side step to the front Bracket with the included (2) 8mm Combo Bolts (Figs 10 & 11). Attach the tabs on the back of the side step to the back of the Center and Rear Brackets with the included (4) 10mm Hex Bolts, (8) 10mm Flat Washers and (4) 10mm Nylon Lock Nuts (Figs 12-14). DO NOT tighten hardware at this time.

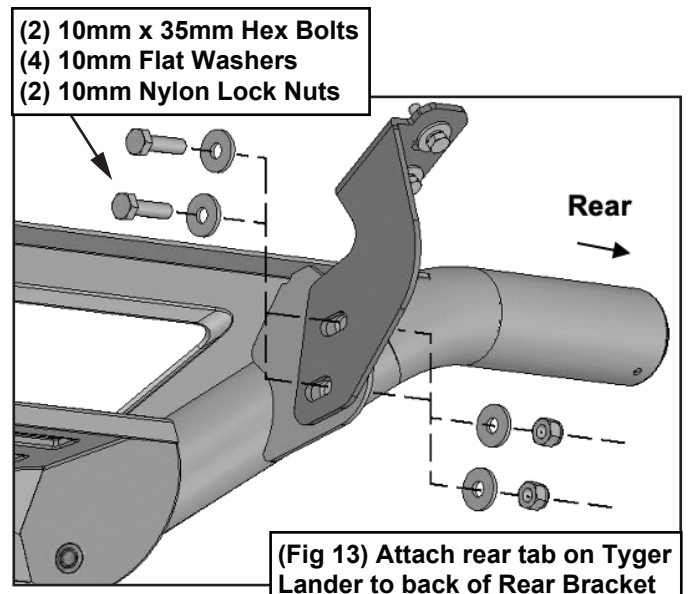
Passenger/Right Side Installation Pictured



(Fig 10) Attach Passenger/Right front of Tyger Lander to Front Bracket



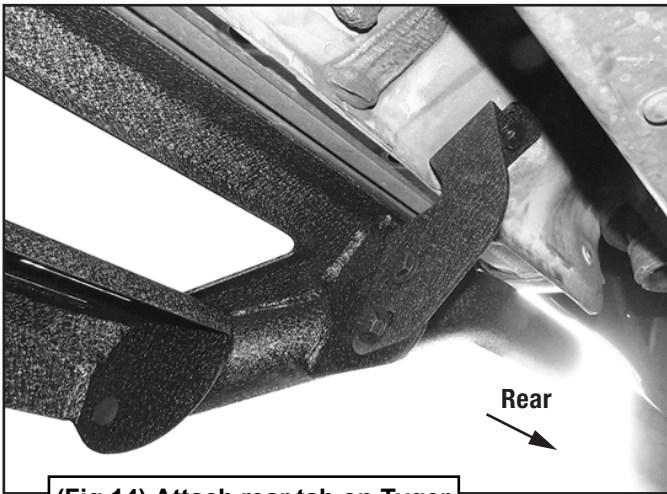
(Fig 12) Attach tab on Tyger Lander to back of Center Bracket



(Fig 13) Attach rear tab on Tyger Lander to back of Rear Bracket



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(Fig 14) Attach rear tab on Tyger Lander to back of Rear Bracket

STEP 6

Adjust the position as necessary and tighten all hardware.

STEP 7

Repeat **STEPS 2-7** for driver/left Tyger Lander installation.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.