



TYGER LanderX

TG-LX3C82388

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

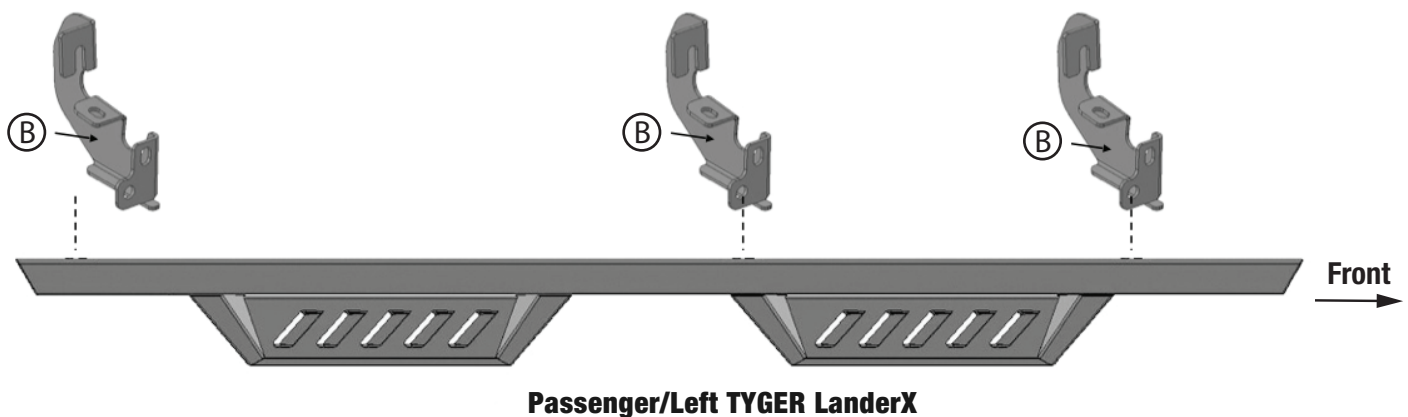
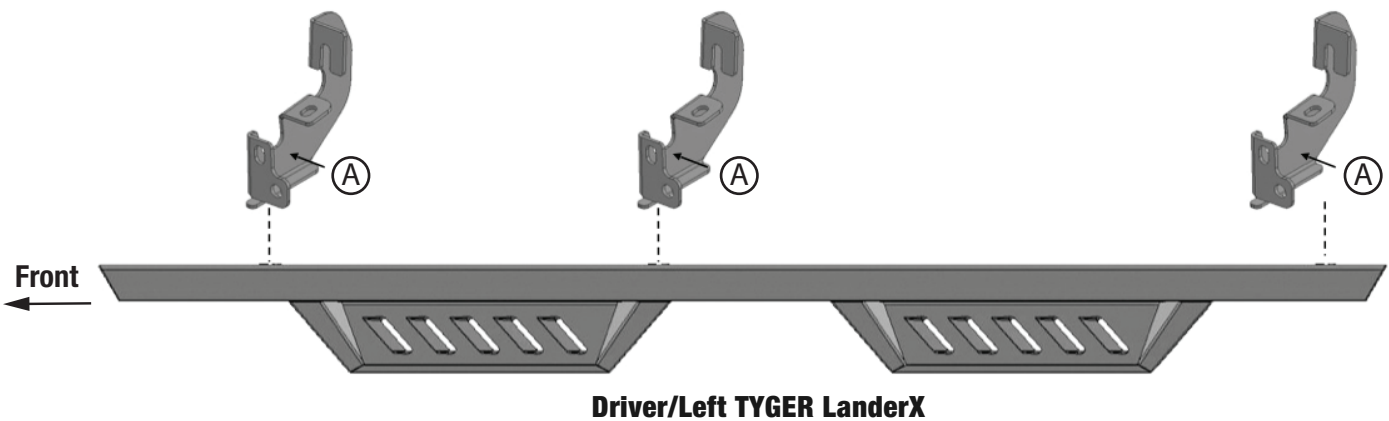
TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- x1** Driver/Left TYGER LanderX
- x1** Passenger/Right TYGER LanderX
- x3** Driver/Left Mounting Brackets (A)
- x3** Passenger/Right Mounting Brackets (B)
- x12** 8-1.25mm Clip-On Nuts
- x12** 8-1.25mm x 25mm Combo Bolts
- x12** 8-1.25mm x 30mm Hex Bolts
- x12** 8mm x 24mm x 2mm Flat Washers
- x12** 8mm Lock Washers

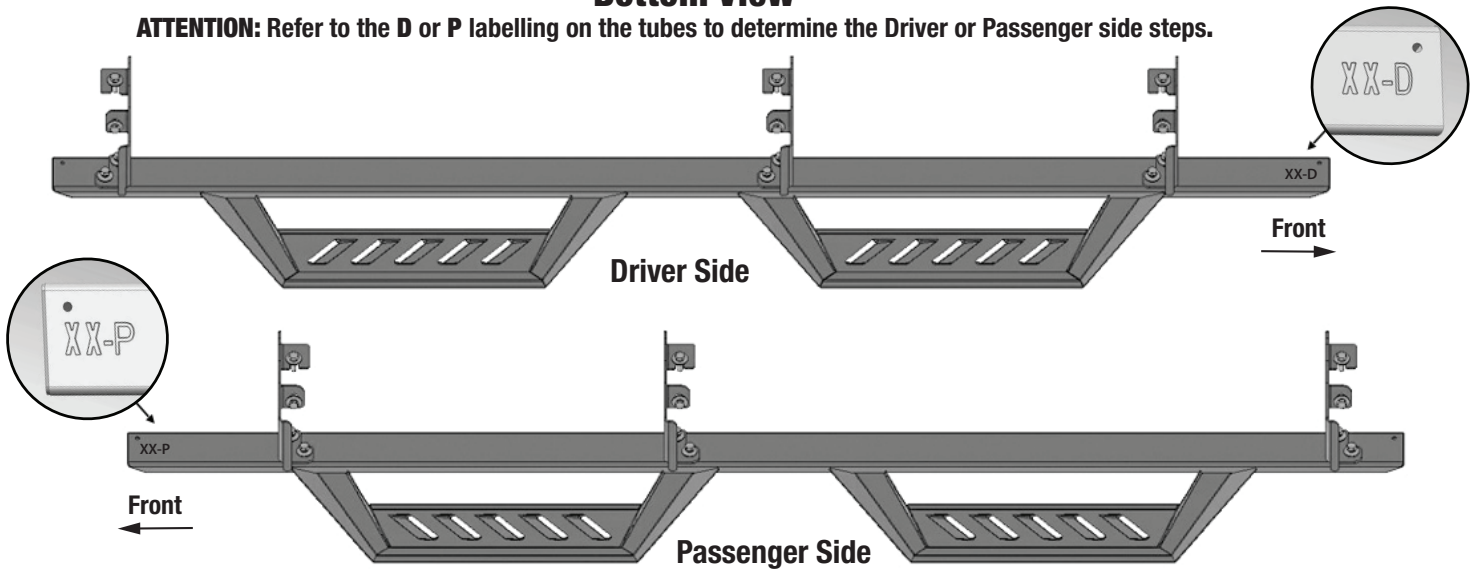
Parts List

Reference the letters printed on the brackets to determine mounting locations



Bottom View

ATTENTION: Refer to the **D** or **P** labelling on the tubes to determine the Driver or Passenger side steps.



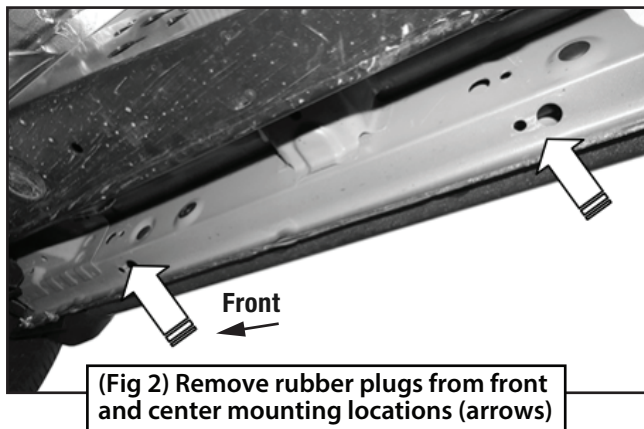
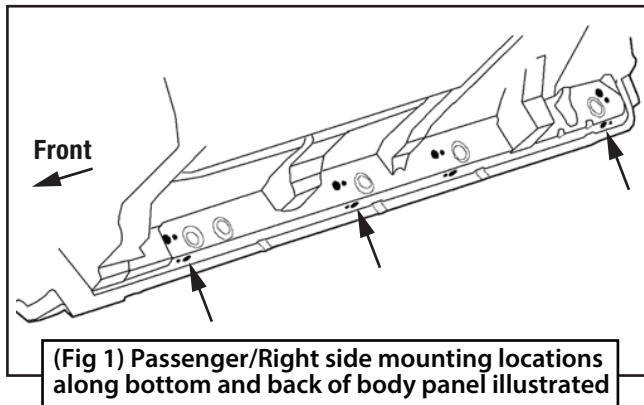
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

STEP 1

Start the installation under the passenger/right side of the vehicle. Locate the (4) factory running board mounting locations along the bottom and inner side of the body panel (Figs 1 & 2). **NOTE:** Installation will use the **1st, 2nd** and **4th** mounting locations. **NOTE:** Brackets must install flat against inner sheet metal, remove sealant or undercoating as necessary.

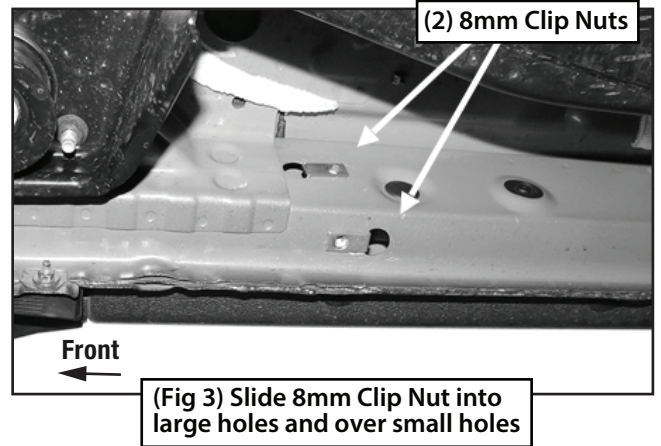
Passenger/Right Side Installation Pictured



STEP 2

Remove rubber plugs from the front location (Fig 2). Select (2) 8mm Clip Nuts. Slide each Clip Nut into the large hole and over the smaller hole next to it. Line up threaded nut on the Clip Nut with smaller hole in body panel (Fig 3).

Passenger/Right Side Installation Pictured

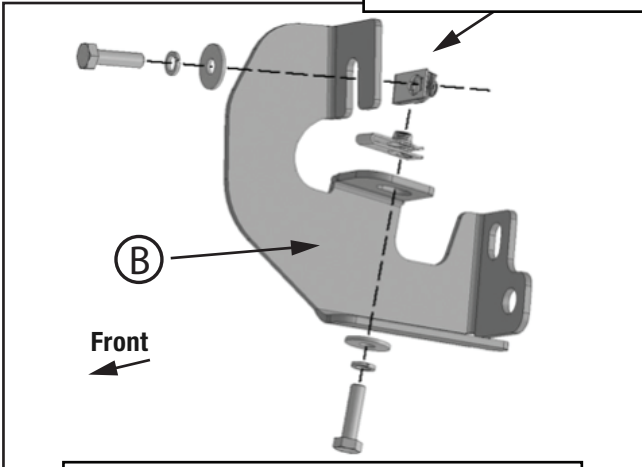


STEP 3

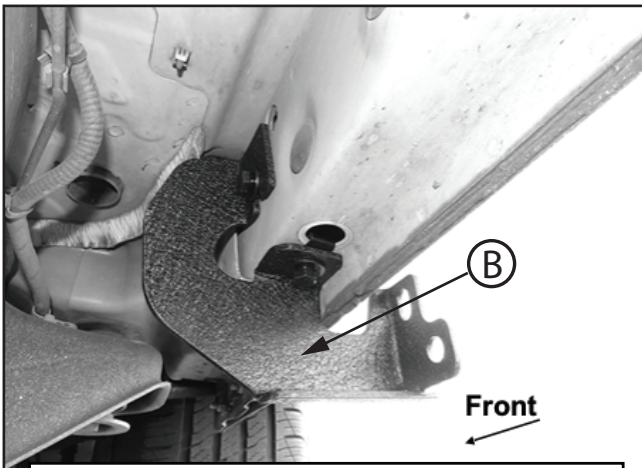
Select (1) Passenger/Right Mounting Bracket (B) (Fig 4). Attach the Bracket to the (2) Clip Nuts with (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Fig 5). **DO NOT** fully tighten hardware.

Passenger/Right Side Installation Pictured

- (2) Clip Nuts
- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 4) Attach Bracket to Clip Nuts (Passenger/Right Front Bracket (B) pictured)



(Fig 5) Passenger/Right Front Bracket (B) installed

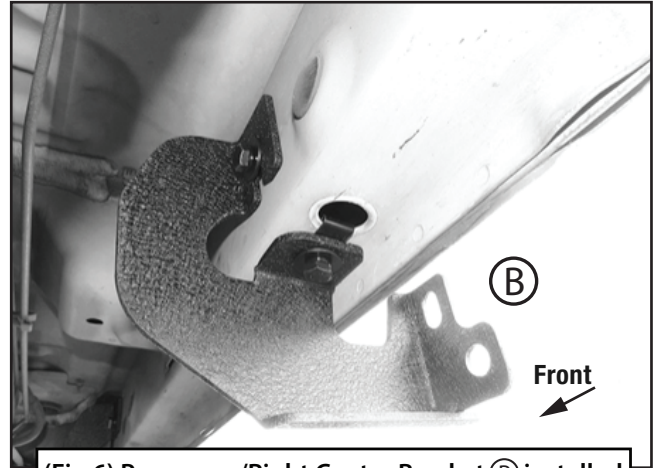
STEP 4

Move to the next mounting location along the body. Repeat **STEPS 1 & 2** to install the Clip Nuts in the 2nd mounting location (Fig 2).

STEP 5

Select (1) Passenger/Right Mounting Bracket (B) (Fig 4). Repeat **STEP 3** to attach the Bracket to the **2nd** (center) mounting location (Fig 6).

Passenger/Right Side Installation Pictured

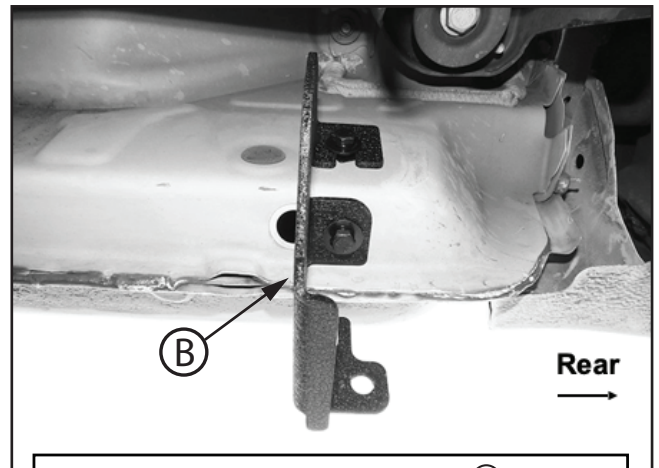


(Fig 6) Passenger/Right Center Bracket (B) installed

STEP 6

Next, locate the rear mounting location at the back of the cab. Repeat **STEPS 1-3** to install the (2) Clip Nuts and remaining Mounting Bracket (B) in the last mounting location (Fig 7).

Passenger/Right Side Installation Pictured

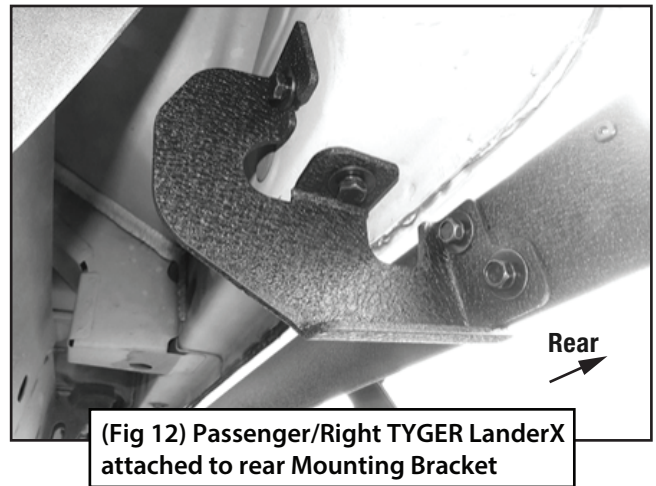
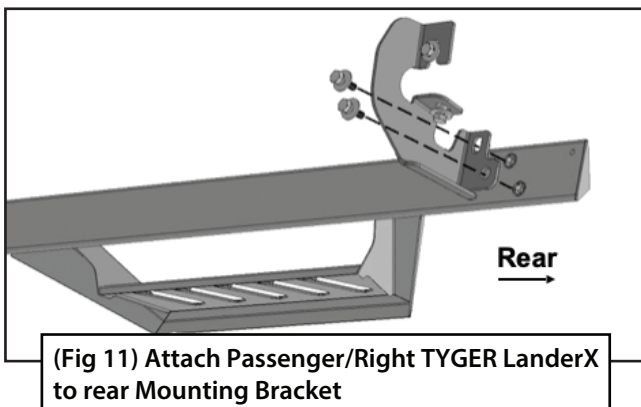
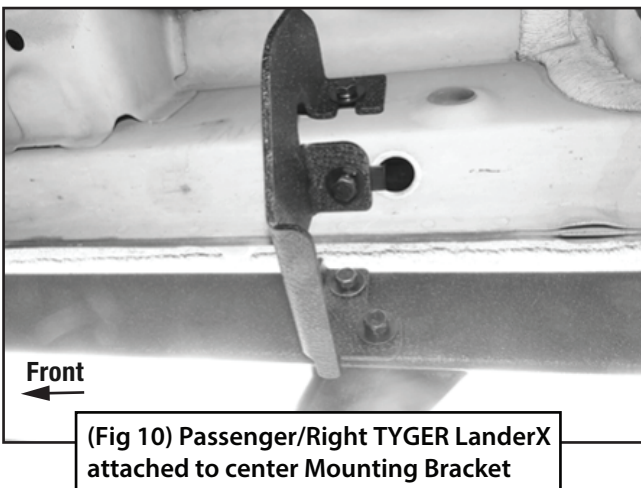
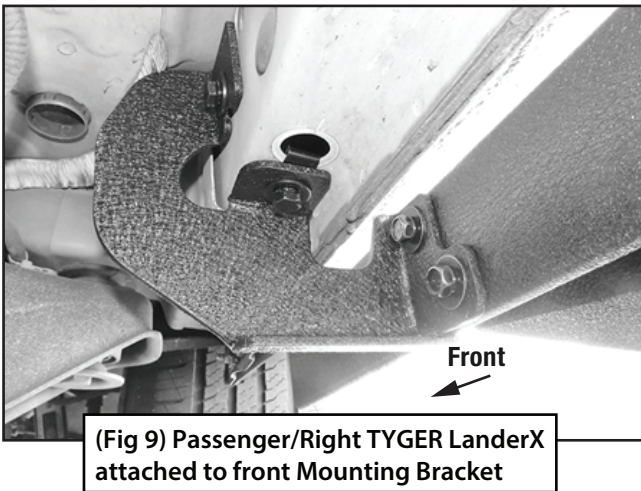
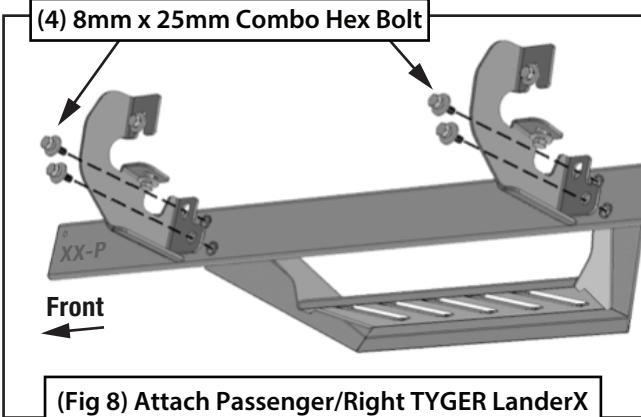


(Fig 7) Passenger/Right Rear Bracket (B) installed

STEP 7

Carefully unwrap the TYGER LanderX. Select the Passenger/Right TYGER LanderX. Note "P" on back of tube. Carefully position the Side Step up to the (3) Brackets. **IMPORTANT:** DO NOT slide, (front to back or rotate), the TYGER LanderX against the Brackets or damage to the finish may result. Attach the TYGER LanderX to the Brackets with (6) 8mm x 25mm Combo Hex Bolt assemblies (Figs 8-12). DO NOT fully tighten hardware.

Passenger/Right Side Installation Pictured



STEP 8

Level and adjust the TYGER LanderX and tighten all hardware.

STEP 9

Repeat **STEPS 1-8** for driver/left TYGER LanderX installation.

STEP 10

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

