# TYGER ROOF RACK

TG-RR1T33028

### **BEFORE INSTALLATION**

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

### **TORQUE VALUES**

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

x2 Side Plates

x5 Aluminum Crossbars

x1 Front Cross Plate

x1 Rear Cross Plate

x1 Driver/Left Front Mounting Bracket [A]

x1 Driver/Left Center Mounting Bracket [B]

x1 Driver/Left Rear Mounting Bracket [C]

x1 Passenger/Right Front Mounting Bracket [D]

Passenger/Right Center Mounting Bracket [E]

Passenger/Right Rear Mounting Bracket [F]

x4 Handle Brackets

x4 Accessory Brackets

X1 Rubber Seal

x10 Weather Proofing Stickers

x4 100mm x 18mm x 15mm Front/Rear Spacers

x2 38mm x 18mm x 15mm Center Spacers

x4 100mm x 18mm Front/Rear Self Adhesive Foam Strips

x2 38mm x 18mm Center Self Adhesive Foam Strips

6mm x 40mm Button Head Bolts

28 6mm x 20mm Torx Bolts

x30 6mm x 20mm Torx Combo Bolts

6mm Lock Washers

x66 6mm x 18mm OD x 1.6mm Flat Washers

28 6mm Nylon Lock Nuts

**x4** 6mm Eye Bolts - Stainless Steel (SUS)

6mm x 18mm x 1.6mm Flat Washers - Stainless Steel (SUS)

**x4** 6mm Lock Washers - Stainless Steel (SUS)

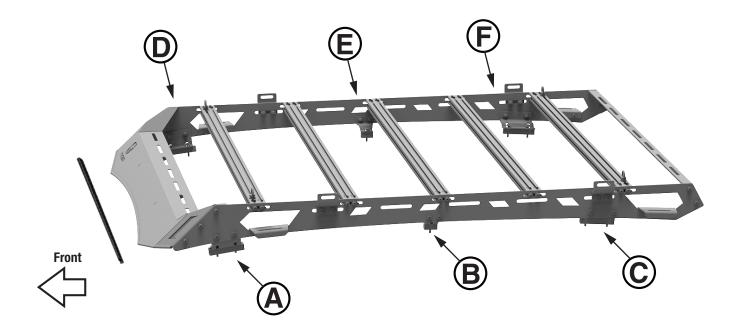
6mm T-Nut Plates - Stainless Steel (SUS)

4mm Hex Wrench

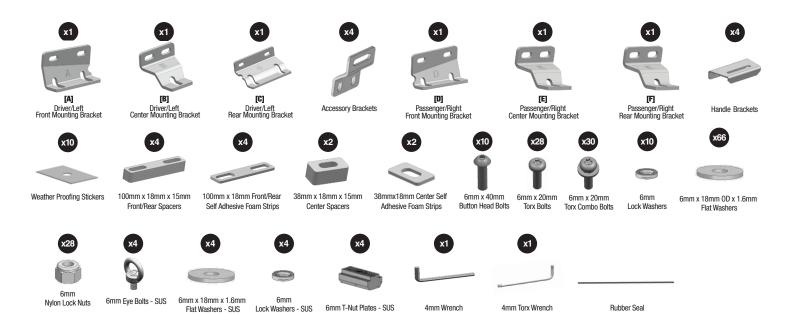
X1 Torx Wrench

Parts List

Locations A, B, C, D, E and F are attached to the existing threaded holes on vehicle







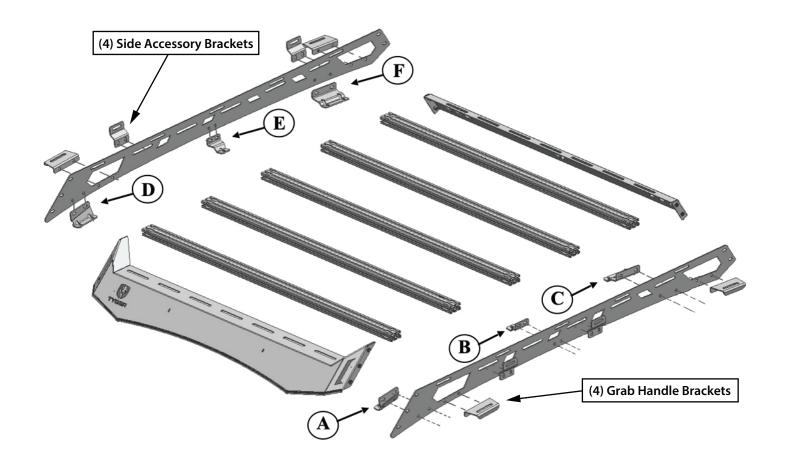
4mm Wrench

4mm Torx Wrench

Rubber Seal

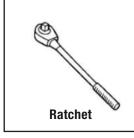
6mm T-Nut Plates - SUS

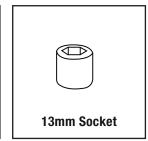
Lock Washers - SUS

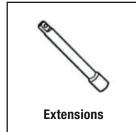


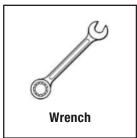


## **TOOLS REQUIRED**







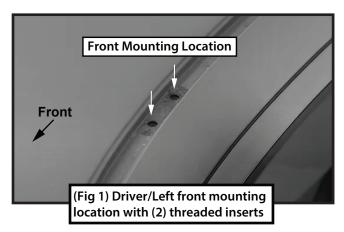


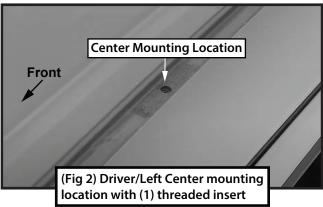


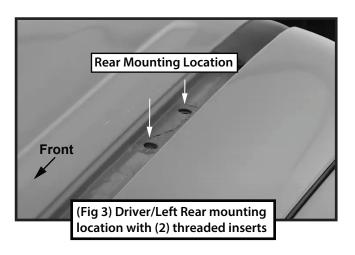
## REMOVE FACTORY ROOF RUBBER TRIM

Follow (Fig 1-3) to remove the rubber trim in the rain gutter on the Driver/Left side top of the vehicle to locate the (5) threaded inserts. Repeat the step to the Passenger/Right side.

It is not necessary to remove the entire trim. Use the mounting brackets to mark the gaps on the seal needed to be trimmed off.







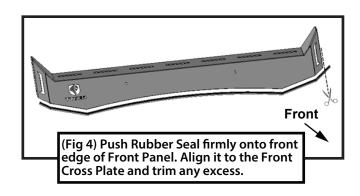
## STEP 2

## **RACK FRAME ASSEMBLY**

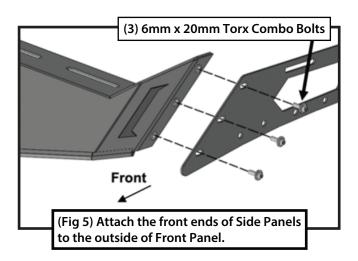
Follow (Fig 4-6) to install the Rack Frame.

DO NOT fully tighten hardware.

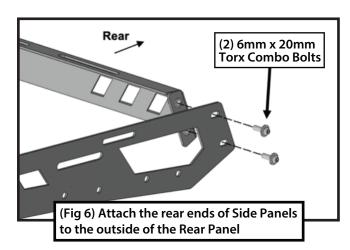
**Paintable Inserts:** If you plan on painting the accent color plates, jump to **STEP 10** and continue.



**IMPORTANT:** Rubber Seal must be installed before rack assembly placed on the vehicle. And ensure insert is tightly screwed with no gap against wind fairing.







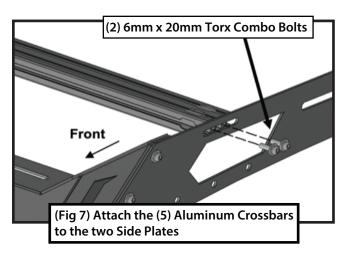
**IMPORTANT:** Follow the torque specs on **PAGE 1** to properly install the hardware to prevent looseness and vibration. All 6mm hardware should be torqued to approximately **7ft-lb**.

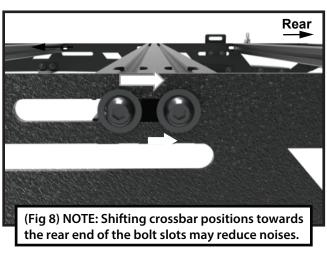
## STEP 3

## **INSTALLING CROSSBARS**

Follow (Fig 7-8) to install the Crossbars.

Hardware Bag for Frame and Aluminum Bars is needed.



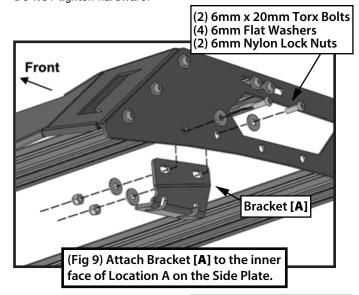


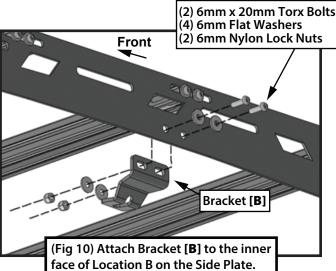
## STEP 4 ATTACHING MOUNTING BRACKETS

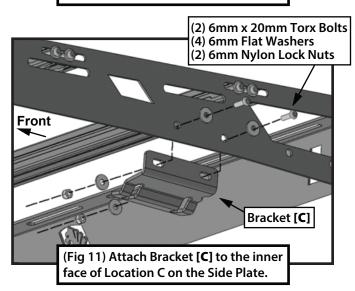
Follow (Fig 9-11) to install Driver/Left Mounting Brackets.

Hardware Bag for Vehicle Installation is needed.

DO NOT tighten hardware.







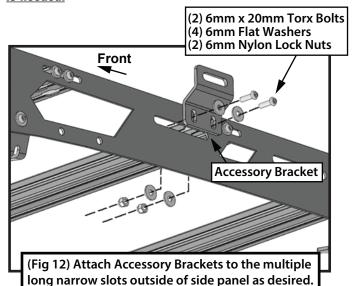


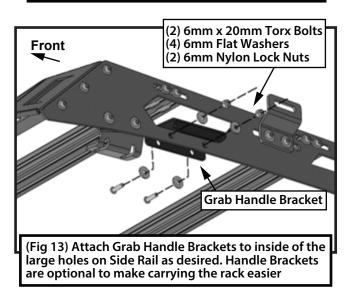
•Repeat above STEPS to attach Passenger/Right Mounting Brackets (D), (E), (F).

## OTHER ACCESSORIES (OPTIONAL)

(4) Accessory Brackets and (4) Grab Handle Brackets installations are optional. If needed, follow (Fig 12 -13).

Hardware Bag for Handle and Side Accessory brackets is needed.





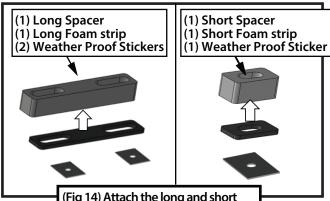


## **INSTALL ROOF RACK**

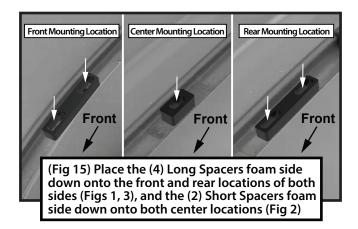
Follow (Fig 14-16) to install the rack to the vehicle roof mounting locations.

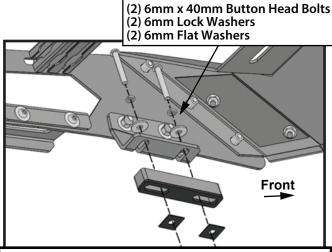
Hardware Bag for Vehicle Installation is needed. DO NOT tighten hardware.

Locate the (10) threaded inserts in rain gutters of both sides (Fig 1-3). Attach (1) Weather Proofing Sticker to each of the (1) threaded hole.



(Fig 14) Attach the long and short foam strips to long and short spacers





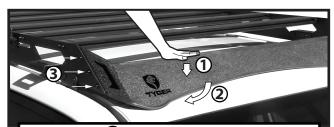
(Fig 16) Lift the Roof Rack assembly onto the (6) Spacers. Attach the Roof Rack and Spacers to the (10) threaded holes accordingly. DO NOT tighten Hardware.

## STEP 7

## ADJUSTING THE RACK

Level and adjust the Roof Rack so it sits straight and is aligned squarely with vehicle roof. Tighten all Hardware **EXCEPT FRONT CROSS PLATE.** Then follow Fig (17).





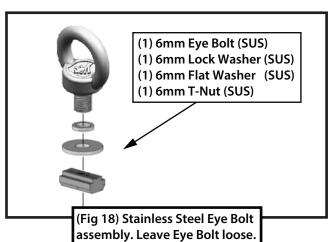
(Fig 17) While 1 Keeping pressure on the Front Cross Plate against the vehicle roof and (2) Pushing it down and inward against vehicle roof so the Rubber Seal is compressed against the roof, (3) Tighten Front Cross Plate hardware.

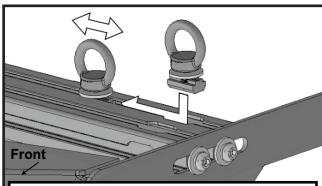
#### **IMPORTANT:**

- 1. Follow the Torque spec on PAGE 1 to properly install the hardware to prevent looseness and vibration. All 6mm hardware should be torqued to approximately **7 ft-lbs**.
- 2. The Front Cross Plate with installed Rubber Seal must be in contact and pressed against the vehicle roof to mitigate wind noise and vibration during vehicle operation.

## **EYE BOLTS (OPTIONAL)**

4 Eye Bolt sets are included and installation is optional. If needed, follow (fig 18 - 19).





(Fig 19) Insert T-Nut on Eye Bolt assembly into the channels via the ends of each Crossbar. Slide the assembly into desired location and fully tighten Eye Bolt clockwise to lock in position. Channels are included on each side of the crossbars.

## **STEP9** A CHECK ALIGNMENT

Check the alignment of the Rack to the vehicle and adjust as necessary and fully tighten all hardware.

**ATTENTION:** After traveling initial **50-100 miles** with the rack installed, go back to examine the fit and each attachment points of the rack. Readjust and refasten the hardware as needed according to the torque spec.

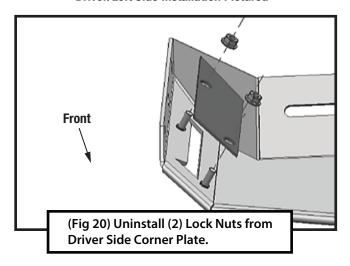
### PAINTABLE INSERTS

(2) Corner Accent Plates and (1) Tyger Logo Background Plate are double-sided in black and red. To flip them or re-paint them to match your vehicle, follow (Fig 20-21) to remove and reattach.

For painting, use automotive paint and paint adhesive for best

Do periodic inspections to the installation to make sure that all hardware is secured and tight.

#### **Driver/Left Side Installation Pictured**



Passenger/Right Side Installation Pictured

