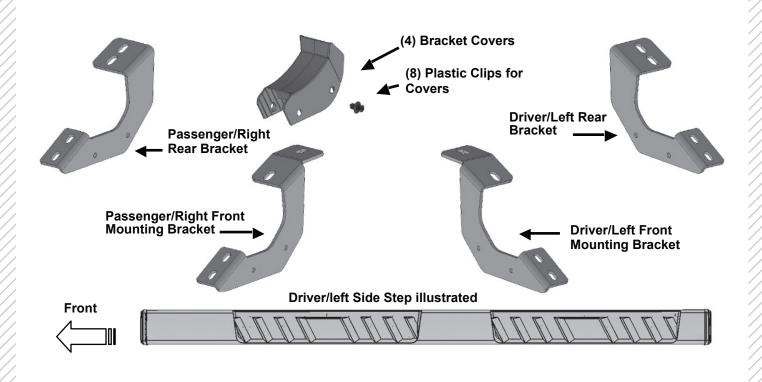


### Part: TG-RS2T40148

# RISER®

## Parts List







#### **Before Installation**

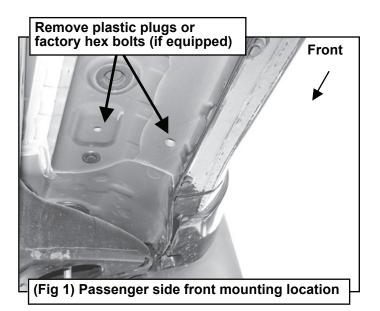
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDEBARS.

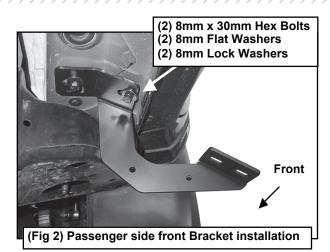


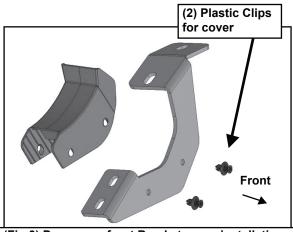
Starting on the passenger side front of the vehicle, remove the plastic plugs or bolts covering the threaded holes in the body panel, (Figure 1). Select the passenger side front Mounting Bracket, (Figures 2 & 3). Attach the Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Do not tighten hardware at this time.



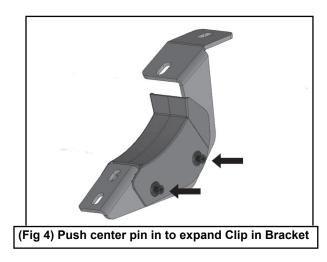
Select (1) Plastic Bracket Cover and (2) Retaining Clips, (Figure 3). Slide the Cover over the front Bracket. Line up the mounting holes in the Cover with the holes in the Bracket. Insert (1) Clip into each hole and push center pin to expand Clip, (Figure 4). Repeat this Step for all Cover installations.







(Fig 3) Passenger front Bracket cover installation





## STEP 3

Repeat Steps 1 & 2 for rear Mounting Bracket installation, (Figures 5 & 7).



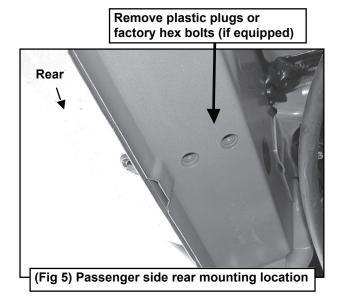
Select the passenger/right Side Step. Carefully position the Side Step onto the Mounting Brackets. IMPORTANT: Do not slide the Side Step on the Brackets or damage to the finish may result. Attach the Side Step to the Mounting Brackets with (4) 8mm x 25mm Combination Hex Bolts, (Figures 6 & 7). Do not tighten hardware.



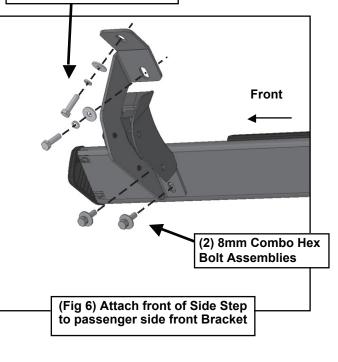
Level and adjust the Side Step and fully tighten all hardware.

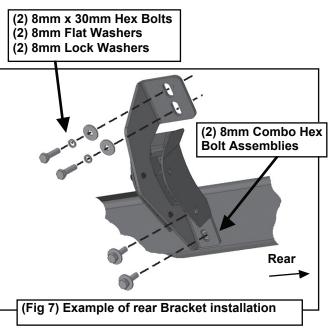


Repeat Steps 1-5 for driver/left Side Step installation.



(2) 8mm x 30mm Hex Bolts(2) 8mm Flat Washers(2) 8mm Lock Washers





3/4





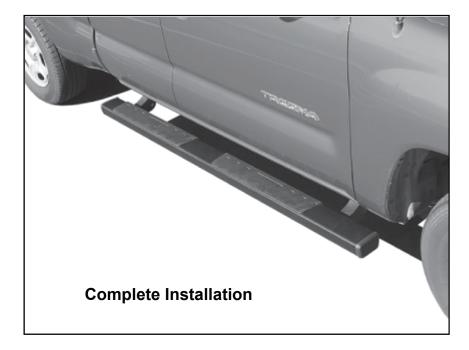
Do periodic inspections to the installation to make sure that all hardware is secure and tight.

| Torque Value |
|--------------|
|--------------|

| Fastener<br>Size | Class 8.8 Tightening<br>Torque (ft-lbs) | Class10.9 Tightening<br>Torque (ft-lbs) |
|------------------|---|---|
| 6mm              | 6-7                                     | 6-7                                     |
| 8mm              | 15-16                                   | 22-23                                   |
| 10mm             | 31-32                                   | 44-45                                   |
| 12mm             | 54-55                                   | 78-79                                   |
| 14mm             | 87-88                                   | 125-126                                 |

#### NOTE:

Mild soap may be used to clean the side step



4/4