



TYGER®

RISER®

TG-RS5F50117
TG-RS5F50118

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

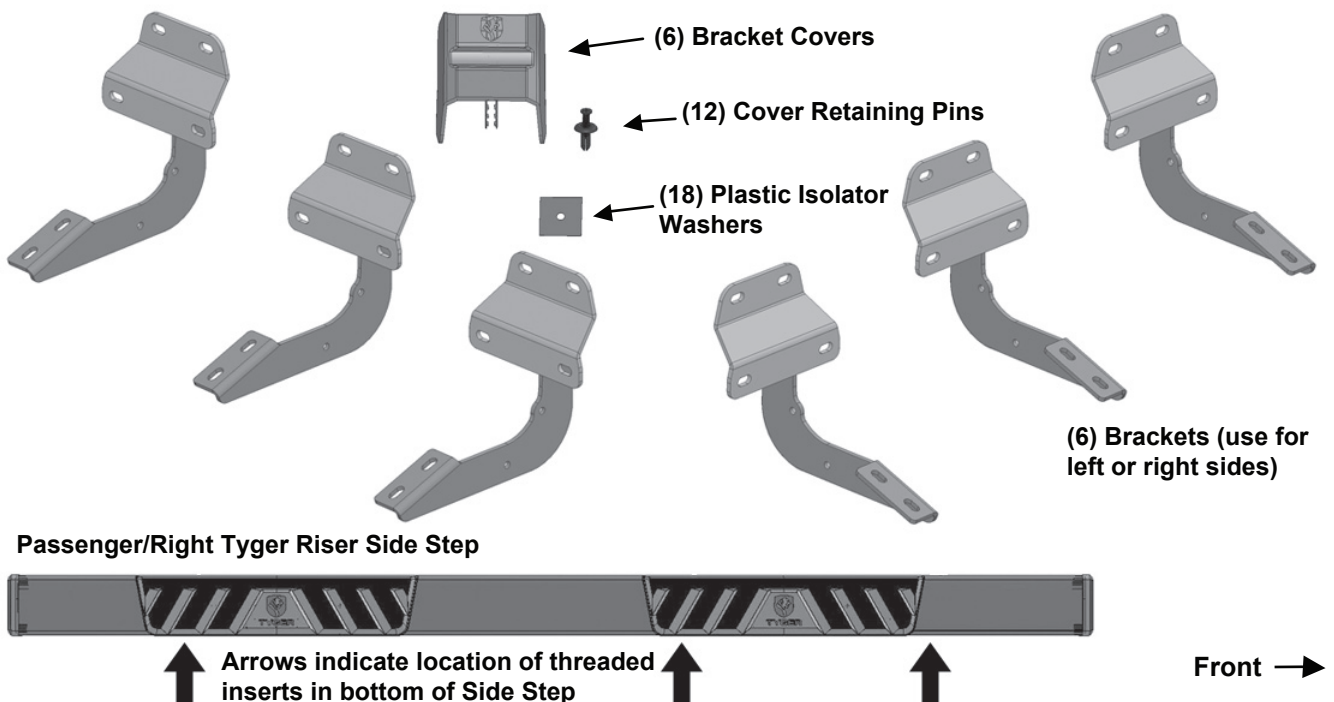
TORQUE VALUE

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

NOTE: Assistance is recommended.

Parts List

- x1 Driver/Left Side Step
- x1 Passenger/Right Side Step
- x6 Mounting Brackets (left or right)
- x6 Bracket Covers
- x12 Cover Retaining Pins
- x12 8mm x 25mm Combo Bolts
- x18 8mm x 24mm OD x 2mm Flat Washers
- x18 8mm Nylon Lock Nuts
- x18 8mm Plastic Isolator Washers

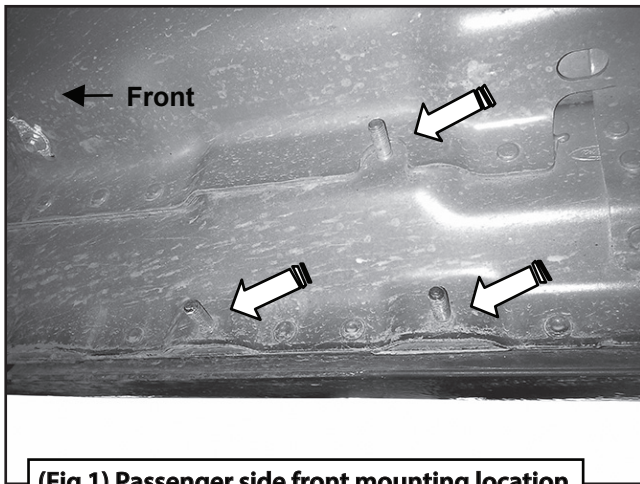




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STEP 1

Start the installation under the passenger/right side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, (Fig 1). Use a wire brush or thread chaser die to remove excess paint or undercoating from studs.

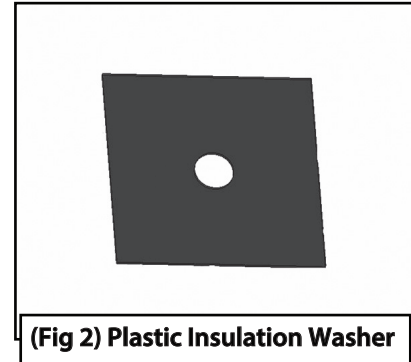


(Fig 1) Passenger side front mounting location

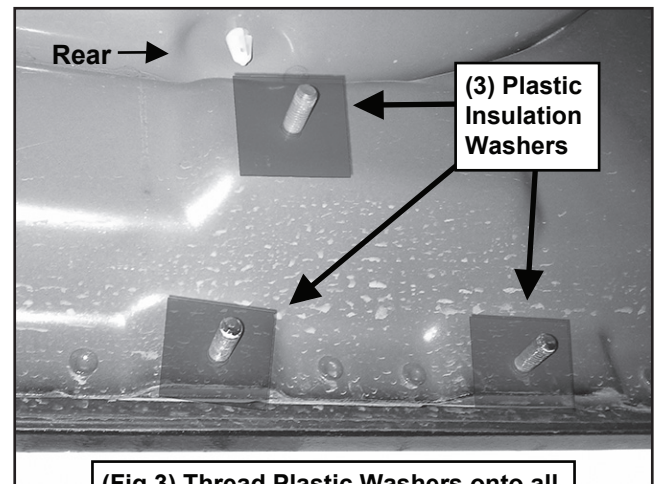
STEP 2

Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, (Figs 2-4).

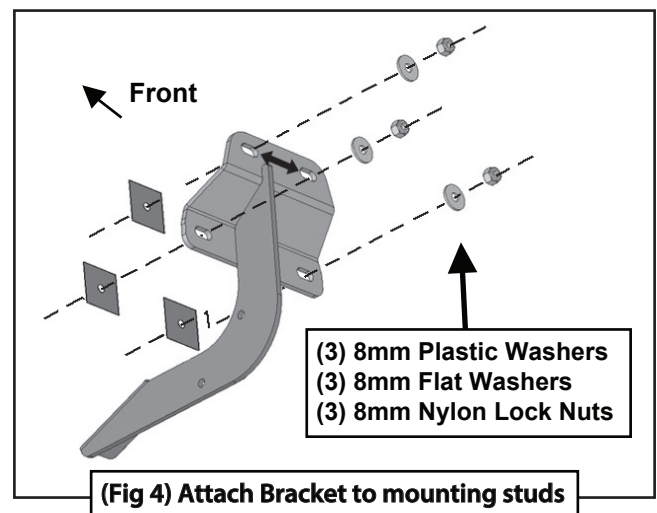
IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.



(Fig 2) Plastic Insulation Washer



(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear mounting location pictured



(Fig 4) Attach Bracket to mounting studs

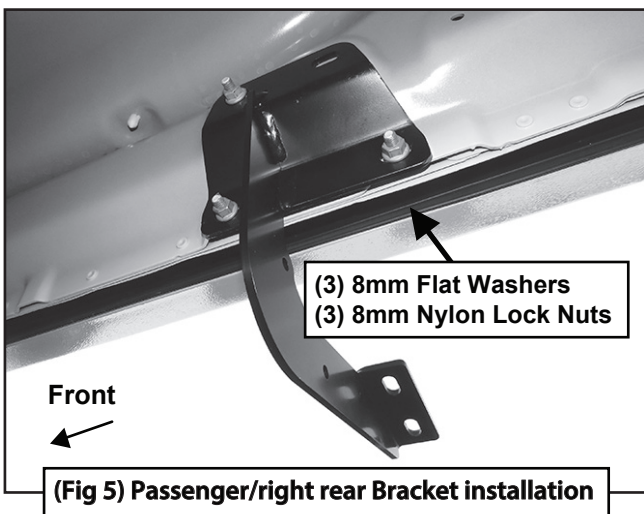


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STEP 3

Select (1) Bracket.

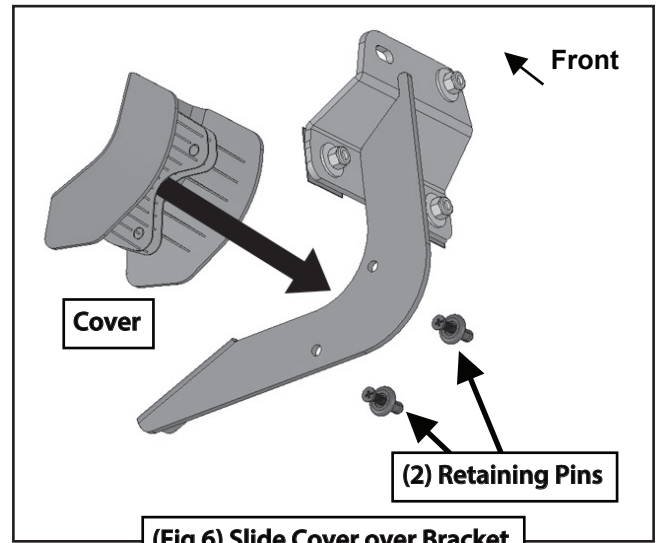
NOTE: The Brackets are universal and can be installed in all locations. Attach the Bracket to the studs with (3) 8mm Flat Washers and (6) 8mm Nylon Lock Nuts, (Figs 4-5). Do not tighten hardware at this time.



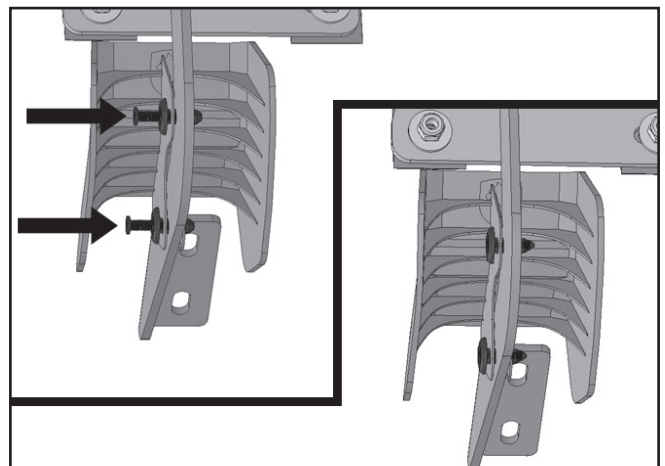
(Fig 5) Passenger/right rear Bracket installation

STEP 4

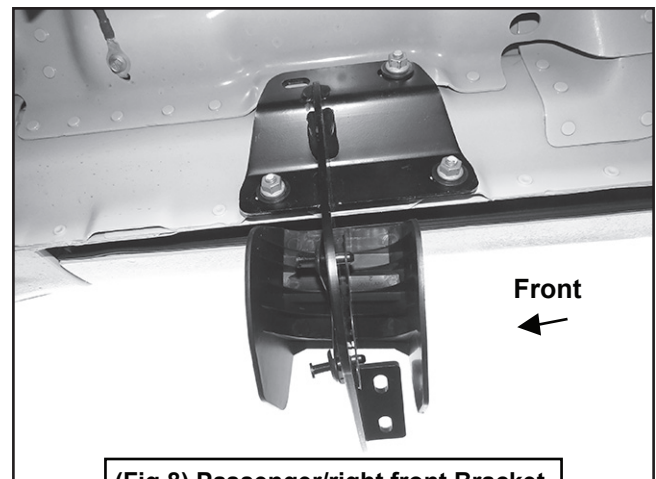
Select (1) Bracket Cover and (2) Retaining Pins, (Fig 6). Slide the center slot in the Bracket Cover over the Bracket. Line up the (2) holes in the Cover with the holes in the Bracket. Insert (1) 2-piece Retaining Pin into and through either hole. Push the center pin on the Retaining Pin in until it is flush with the pin housing to expand and lock the Pin in the Cover, (Figs 7-8). Repeat to insert the remaining Retaining Pin. Notes please install all the plastic covers onto the brackets before installing the side bar.



(Fig 6) Slide Cover over Bracket



(Fig 7) Push Retaining Pins through holes in Cover and Bracket. Push center pin in to expand pin



(Fig 8) Passenger/right front Bracket installed with Cover



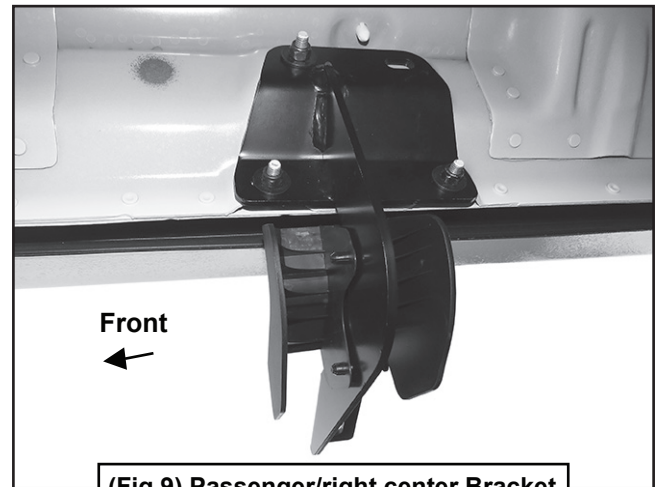
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STEP 5

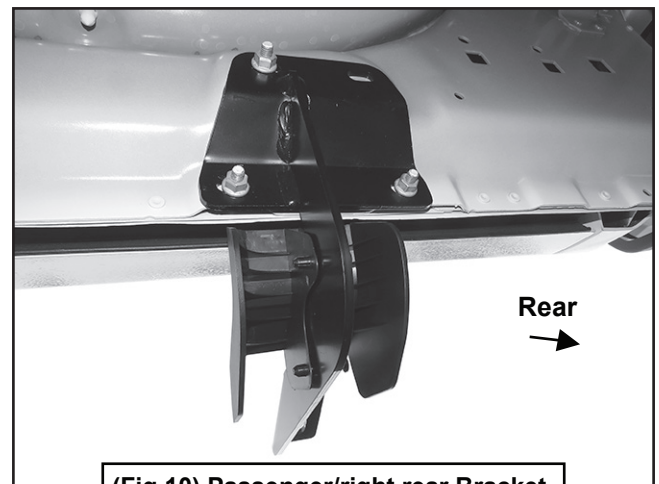
Repeat Step 4 to install the center and rear Mounting Brackets and Bracket Covers, (Figs 9-10).

STEP 6

Select the passenger/right Tyger Riser Side Step. With assistance, carefully place the Side Step onto the (3) Brackets. Do not slide or twist the Side Step on the Brackets or it may become damaged.



(Fig 9) Passenger/right center Bracket installed with Cover



(Fig 10) Passenger/right rear Bracket installed with Cover



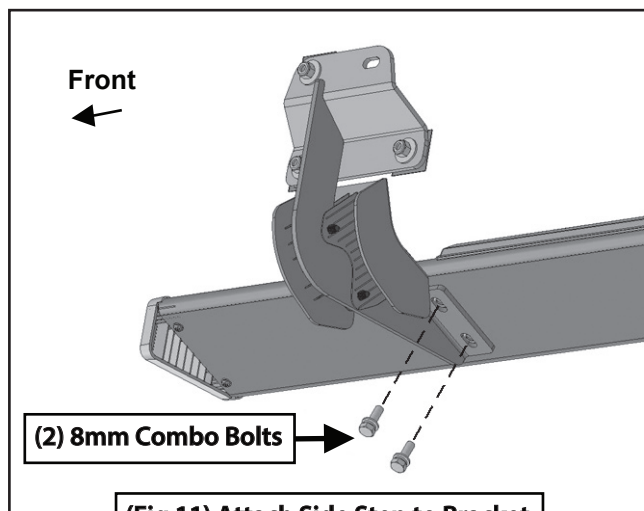
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STEP 7

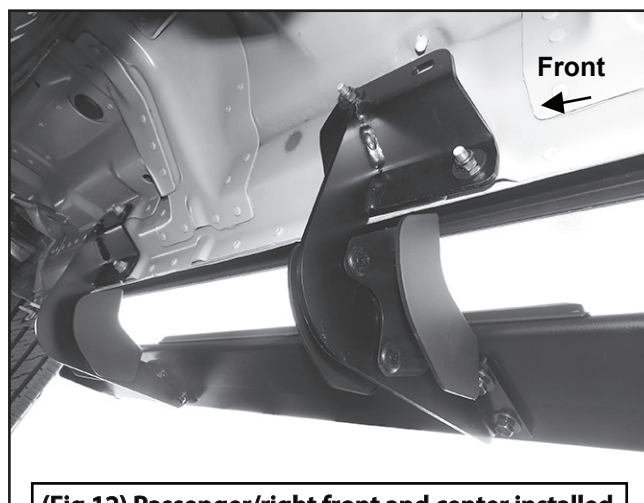
Attach the Side Step to the Brackets with the included (6) 8mm Combo Bolts, (Figs 11-13).

STEP 8

Level and adjust the Side Step and tighten all hardware.



(Fig 11) Attach Side Step to Bracket



(Fig 12) Passenger/right front and center installed



(Fig 13) Passenger/right rear Bracket installed



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STEP 9

Repeat Steps 1-8 to install the driver/left Side Step assembly.

STEP 10

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

