

RISER® TG-RS6D60078

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BEFORE INSTALLATION

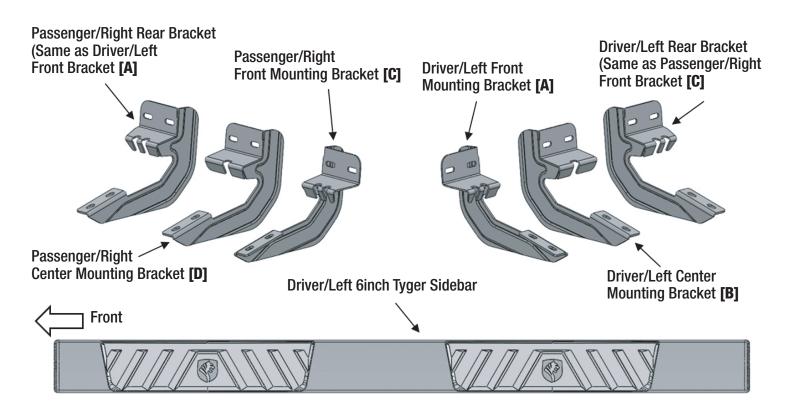
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: <u>WWW.TYGERAUTO.COM/CONTACT</u>

TORQUE VALUES

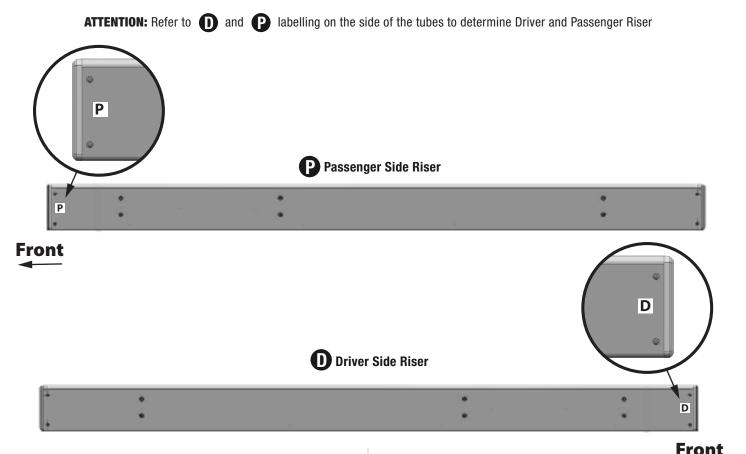
Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List X1 Driver/Left 6inch Tyger Sidebar X1 Passenger/Right 6inch Tyger Sidebar 2 Driver Front/Passenger Rear Mounting Brackets [A] 2 Passenger Front/Driver Rear Mounting Brackets [C] XI Driver/Left Center Mounting Bracket [B] X1 Passenger/Right Center Mounting Brackets [D] x6 8mm Bolt/Nut Plate x12 8mm x 30mm Hex Bolts 8mm x 25mm Combo Bolts 8mm x 24mm 0D x 2mm Flat Washers x12 8mm Lock Washers x6 8mm Hex Nuts x6 8mm Plastic Retainers 6mm x 25mm Button Head Bolts 6mm x 18mm 0D x 1.6mm Flat Washers 6mm Flange Nuts

- x4 16mm x 60mm Large Spacer
- x2 16mm x 34mm Small Spacer
- x1 4mm Hex Wrench







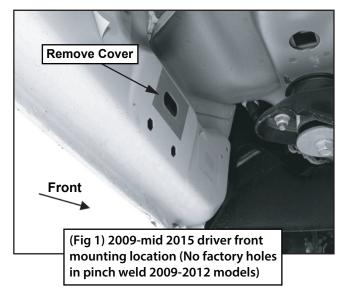
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING MAY BE REQUIRED.

STEP I

Starting at the driver side-front of the vehicle, remove the sealing tape covering the factory holes in the side of the inner panel (Fig 1).

Driver/Left Side Installation Pictured





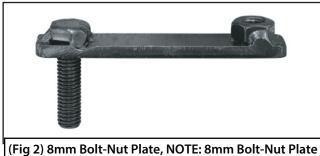
Determine the correct procedure to attach the driver side front Bracket for your model/year:

Models without factory threaded inserts in body panel:

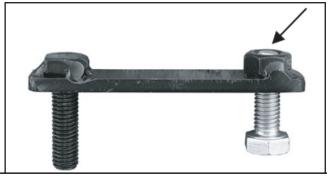
a. Select (1) 8mm Bolt/nut Plate (Fig 2). Partially thread an 8mm Hex Bolt onto the threaded of the Nut Plate (Fig 3). Thread the Hex Bolt in until it is flush with the welded nut. Use the Hex Bolt as a handle and insert the Bolt and Nut Plate into the oval hole (Fig 4). Feed the threaded bolt on the Bolt Plate through one of the hex shaped factory holes.



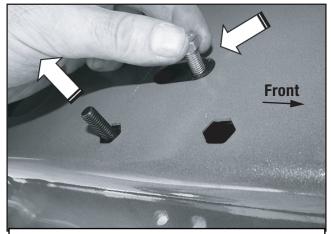
Driver/Left Side Installation Pictured



(Fig 2) 8mm Bolt-Nut Plate, NOTE: 8mm Bolt-Nut Plate is not required on models with threaded inserts



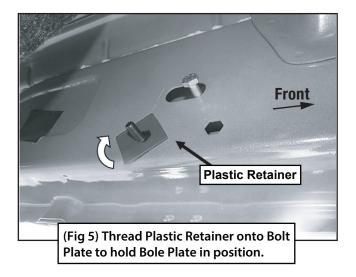
(Fig 3) Thread (1) 8mm Hex Bolt into the nut on the plate. Stop when bolt reaches end of nut as pictured



(Fig 4) Use the loose Hex Bolt as a handle. Insert the Bolt Plate into the oval hole and feed the threaded end out either factory hex shaped hole. IMPORTANT: DO NOT let go of the hex bolt until after Plastic Retainer has been threaded onto bolt (Fig 5) **b.** Thread (1) 8mm Plastic Retainer onto the threaded end and down tight against the body panel (Fig 5).

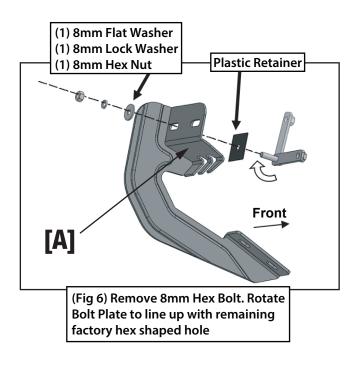
NOTE: The Plastic Retainer is designed to keep the Bolt/Nut Plate from falling into the body panel and to aid in Bracket installation.

Driver/Left Side Installation Pictured

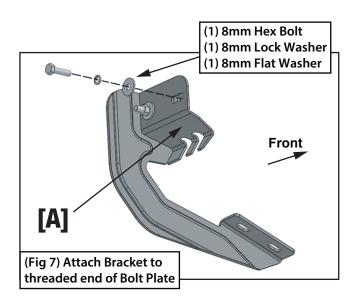


c. Select (1) Driver/Left Front Bracket **[A]** (Fig 6). Attach the Bracket to the threaded end of the Bolt Plate with (1) 8mm Flat Washer, (1) 8mm Lock washer and (1) 8mm Hex Nut (Fig 6).

IMPORTANT: Driver/Left Front Bracket **[A]** is the same as the Passenger/Right Rear Bracket **[A]**. DO NOT tighten hardware at this time.



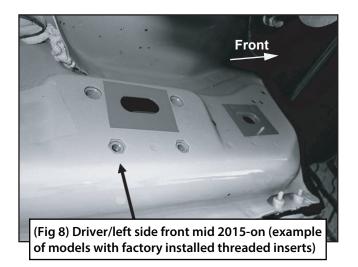
d. Remove the 8mm Hex Bolt from the nut on the Bolt Plate from **STEP 2a**. Rotate the Bolt on the Bolt Plate until the threaded nut lines up with the remaining hole in the Mounting Bracket **[A]** and body panel, (Fig 7). Attach the Bracket to the threaded Nut Plate with (1) 8mm x 30mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer (Fig 7). DO NOT tighten hardware.

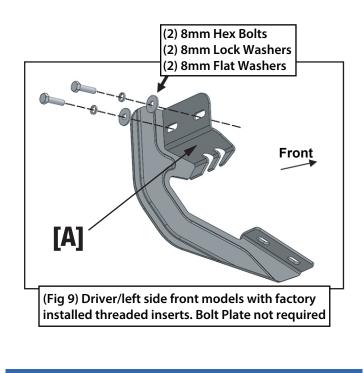


Models with factory threaded inserts:

a. Attach (1) Driver/Left Front Mounting Bracket **[A]** to the threaded inserts with (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washer (Figs 8 & 9). DO NOT tighten hardware.

IMPORTANT: Rust or dirt may build up overtime and clog up the holes preventing the bolts to be installed. In this case, use a 8-1.25mm Tap (not included) to clear and cut new threads to allow the bolts to be mounted.

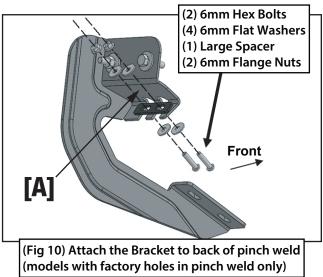




STEP 3

Attach the Driver/Left Front Mounting Bracket **[A]** to the back of the pinch weld with (2) 6mm Button Head Bolts, (4) 6mm Flat Washers, (1) Large Spacer and (2) 6mm Flange Nuts (Fig 10). DO NOT fully tighten hardware.

IMPORTANT: <u>2009-12 models</u> not equipped with factory holes will require drilling through the pinch weld to fully attach Bracket. DO NOT drill through pinch weld at this time (see **STEP 7**).

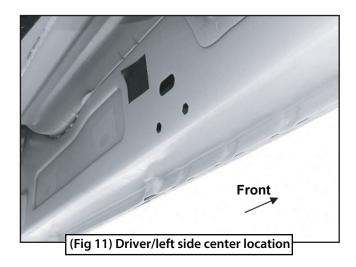


Driver/Left Side Installation Pictured



Move along the side of the body panel to the center mounting location (Fig 11). Repeat STEPs 1-3 to install (1) Driver/Left Center Mounting Bracket [B] to the center mounting location. Note that you will be using small spacer and one set of hardware instead for the pinch weld location.

Driver/Left Side Installation Pictured



STEP 5

Move to the rear location (Fig 12). Repeat STEPs 1-3 to attach (1) Driver/Left Rear Mounting Bracket [C] to the Driver/Left rear mounting location.

Driver/Left Side Installation Pictured

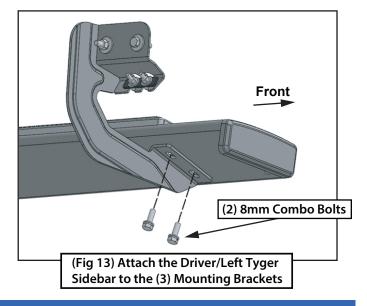


(Fig 12) Driver/left rear mounting location

STEP 6

Select the Driver/Left 6inch Tyger Sidebar. Place the Running Board onto the Mounting Brackets and attach with (6) 8mm Combo Bolts (Fig 13). DO NOT tighten hardware.

Driver/Left Side Installation Pictured



STEP 7

Properly level and adjust the Tyger Sidebar and fully tighten all hardware.

2009-12 models requiring drilling through pinch trim:

a. Level the Tyger Sidebar to the vehicle. Make sure all (3) Brackets are tight against the bottom of the body panel and tighten all mounting hardware.

b. Mark the location of the slots onto the pinch weld.

c. Drill (2) 1/4" holes through the pinch weld for front and rear bracket, and (1) 1/4" hole for center bracket.

IMPORTANT: DO NOT drill too close to the bottom edge of the pinch weld. Drill the holes in the center of the marked slots.

d. Repeat STEP 3 to attach the Brackets to the drilled holes in the pinch weld. Check for level then fully tighten all hardware.



Repeat **STEPs 1-7** to attach the Passenger/Right 6inch TYGER Running Board.

STEP

Do periodic inspections to the installation to make sure that all hardware is secure and tight.