

TYGER RIDER

TG-SS2D35118

BEFORE INSTALLATION

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

- x1 Driver/Left TYGER Rider
- - Support Bracket [E]
- x24 6mm x 22mm x 2mm Flat Washers x18 8mm x 24mm x 2mm Flat Washers x6 8mm x 30mm Bolt Plates

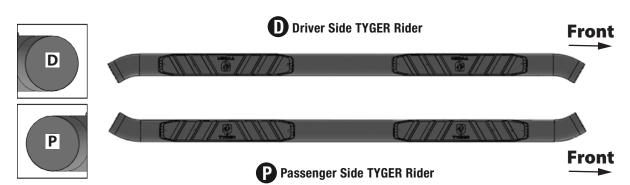
- Passenger/Right TYGER Rider
- х3 Support Bracket [F]
- x12 8-1.25mm x 30mm Hex Bolts
- 8mm Lock Washers 8-1.25mm x 25mm Combo Hex Bolts

- x3 Mounting Bracket [A] x3 Mounting Bracket [B]
- 6-1.0mm x 25mm Hex Bolts x6 8mm Hex Nuts 6mm Nylon Lock Nuts
 - x6 8mm Nylon Lock Nuts
- 8mm Plastic Retainers

Parts List

Top View

ATTENTION: Refer to **(1)** and **(2)** labelling on the side of the tubes to determine Driver and Passenger Rider





[A] **Mounting Bracket**



[B] **Mounting Bracket**



[E] **Support Bracket**



[F] **Support Bracket**



Hex Bolts



Bolt Plates



Combo Hex Bolts



Nylon Lock Nuts



Flat Washers



x6 8mm Lock Washers





8mm x 30mm **Bolt Plates**













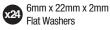








8mm Nylon Lock Nuts



Flat Washers 8mm x 24mm x 2mm





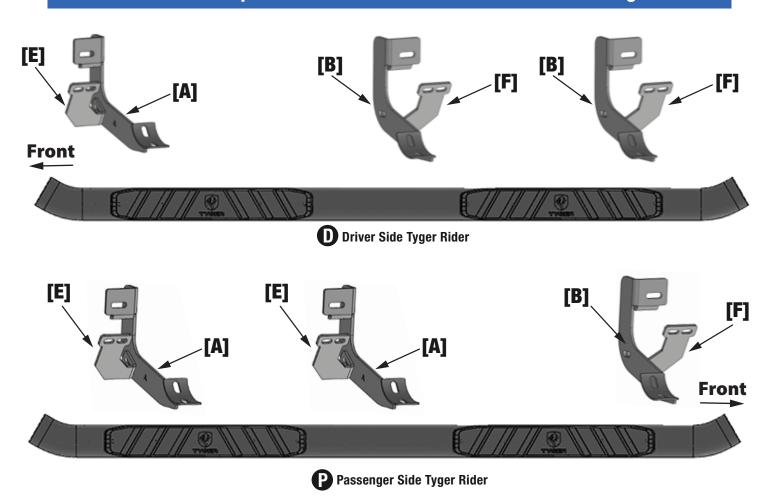
x6 8mm Hex Nuts



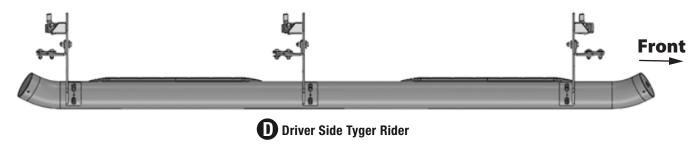


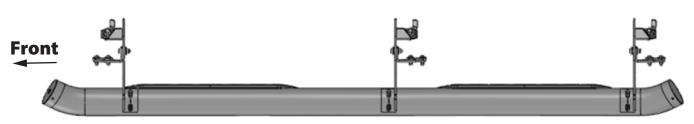


Reference the letters printed on the brackets to determine mounting locations









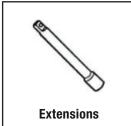
Passenger Side Tyger Rider



TOOLS REQUIRED





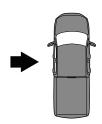




STEP1

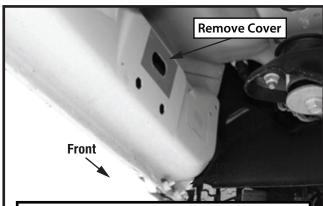
MOUNTING BRACKETS

Follow (Fig 1-2) to determine your vehicle model/year, and follow (Fig 3-15) to attach the brackets to the Driver Side accordingly.

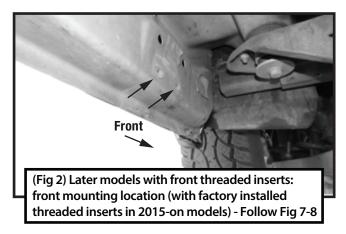




Driver-side Front Mounting Area



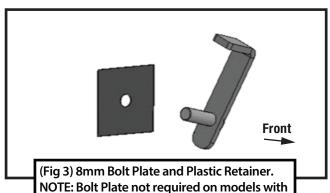
(Fig 1) Early models without threaded inserts: front mounting location (No factory threaded holes in pinch weld 2009-2012 models) - Follow Fig 3-6

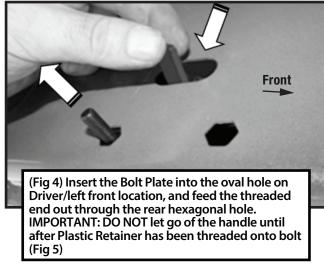


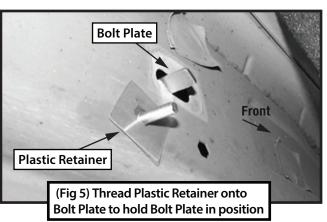
Without factory threaded inserts:

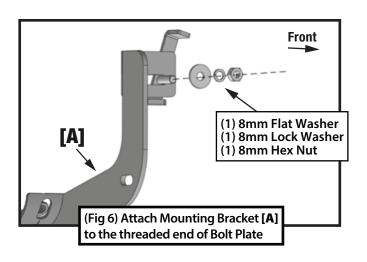
threaded mounting holes

• Early models without factory threaded inserts in body panel, follow (Fig 3-6):



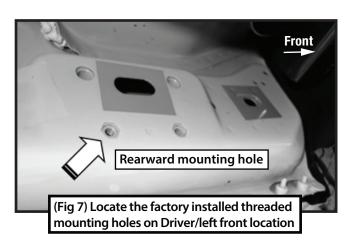


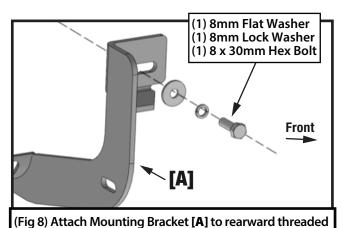




With factory threaded inserts:

• Late models with factory threaded inserts, follow (Fig 7-8):

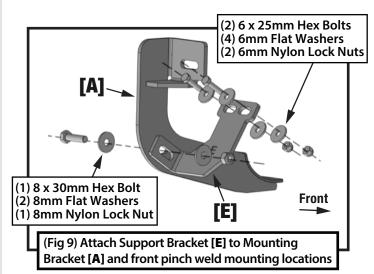


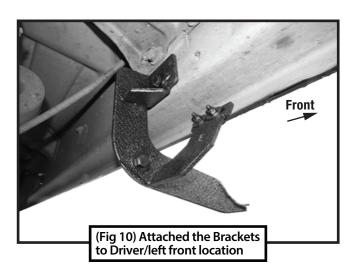


• After attaching the Mounting Bracket **[A]** to the body panel accordingly, follow (Fig 9-10) to attach the Support Bracket **[E]** to Mounting Bracket **[A]** and the Driver/left front pinch weld mounting locations.

mounting hole as the arrow indicated on (Fig 7)

IMPORTANT: 2009-12 models may not be equipped with factory holes and will require drilling through the pinch weld to attach the Support Bracket. DO NOT drill through pinch weld at this time, (see **STEP 3** for drilling instruction). Continue below steps then finally finish installing support brackets after drilling.

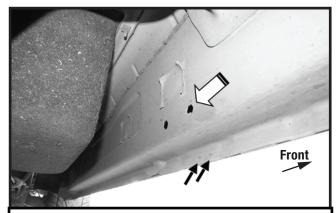




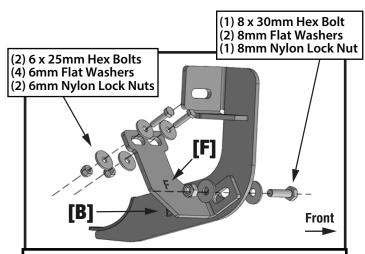
Driver

Driver-side Center Mounting Area

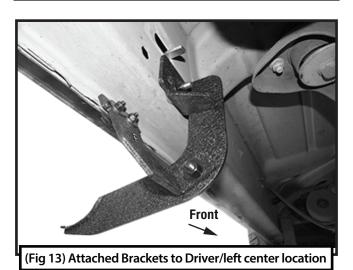
• Follow (Fig 11-13) to attach the Brackets to the Driver/left Center location.



(Fig 11) Locate center mounting points. Attach Mounting Bracket [B] to front hexagonal hole or threaded insert. If there is a hexagonal hole, use Bolt Plate as detailed in (Fig 3-5)

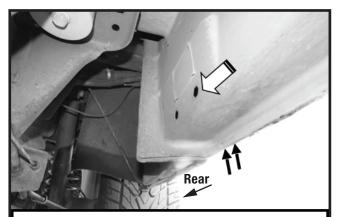


(Fig 12) Attach Support Bracket [F] to Mounting Bracket [B] and center pinch weld mounting locations. For the <u>2009-12</u> models not equipped with factory holes on pinch weld, DO NOT drill through pinch weld at this time, see **STEP 3** for drilling instruction

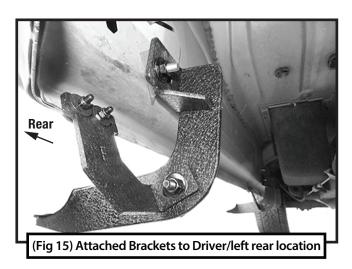




Driver-side Rear Mounting Area



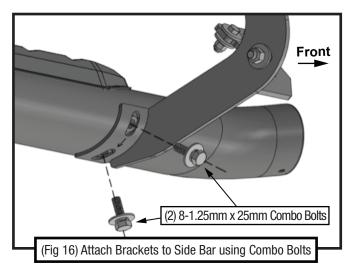
(Fig 14) Locate rear mounting points. Repeat (Fig 11-13) to attach Mounting Bracket [**B**] and Support Bracket [**F**] to Driver/left rear location



MOUNTING RUNNING BOARD

Follow (Fig 16) to install the running board. Level and adjust the running board and tighten all hardware.

IMPORTANT: DO NOT slide (front to back or rotate) the Sidebar on the Brackets or it may result in damage to the finish on the Sidebar.



STEP 3

DRILLING PINCH WELD only for some 2009-2012 models

2009-12 models requiring drilling for Support Brackets:

- **a.** Make sure the Sidebar is level to the vehicle. Adjust and tighten all mounting hardware.
- **b.** Line up the slots on the Support Brackets with the back of the pinch weld. Mark the location of the slots onto the pinch weld.
- **c.** Drill (2) 1/4" holes through the pinch weld for each Support Bracket.

IMPORTANT: DO NOT drill too close to the bottom edge of the pinch weld. Adjust the Support Brackets as necessary to move the slots up the body panel away from the edge. Drill the holes toward the outside of the marked slots.

d. Attach each Support Bracket to the pinch weld. Check the Sidebar for level then fully tighten all hardware.



STEP 4

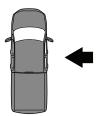
PASSENGER SIDE

Repeat **STEPS 1-2** for passenger side installation.

Follow PAGE 2 diagrams as reference:

Use Mounting Bracket **[B]** and Support Bracket **[F]** for the Front Location;

Use Mounting Bracket **[A]** and Support Bracket **[E]** for the Center and Rear Locations



STEP 5

Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

