

**TORQUE VALUES** 

Class 8.8 Torque (ft-lbs)

6-7

15-16

31-32

54-55

87-88

**Fastener Size** 

6mm

8mm

10mm

12mm

14mm

# TYGER RIDER®

TG-SS2D35588



Class 10.9 Torque (ft-lbs)

6-7

22-23

44-45

78-79

125-126

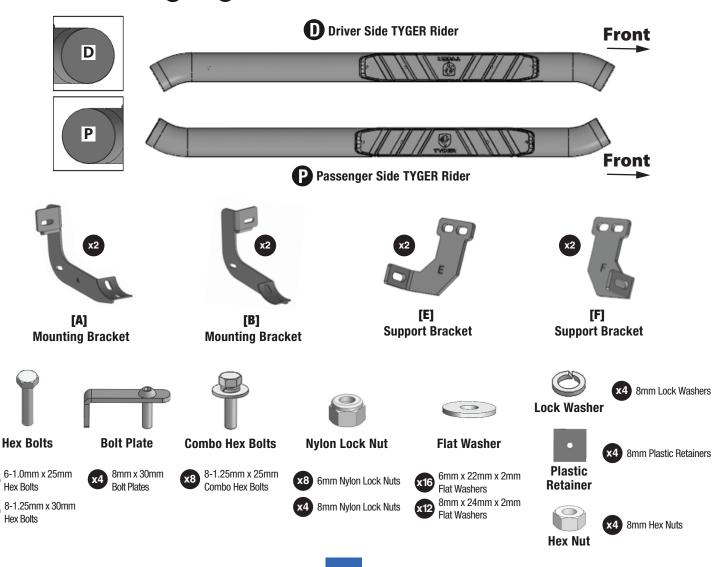
#### **BEFORE INSTALLATION**

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT



### **Top View**

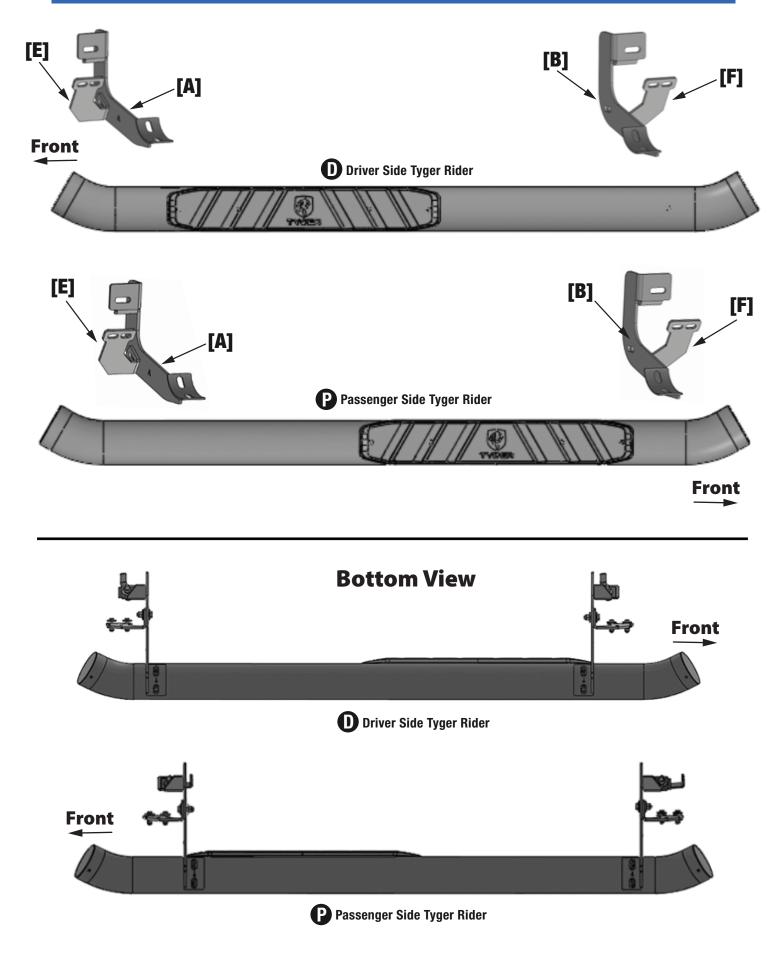
ATTENTION: Refer to D and P labelling on the side of the tubes to determine Driver and Passenger Rider



٧R

# V TYGER

# Reference the letters printed on the brackets to determine mounting locations

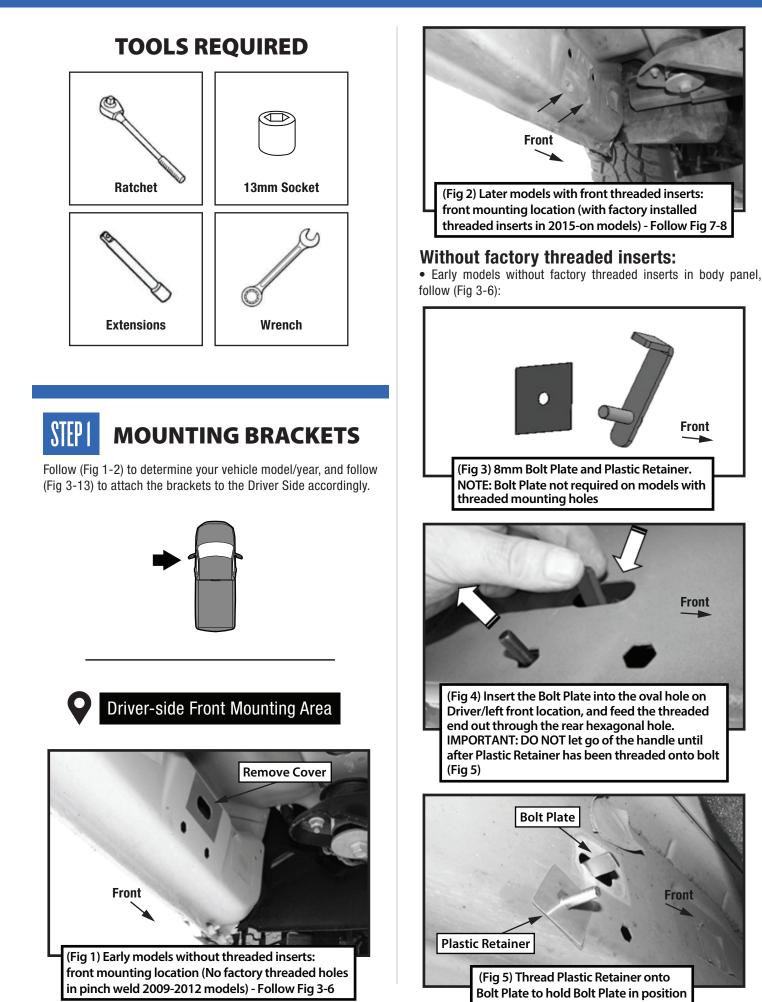


# YGER®

Front

Front

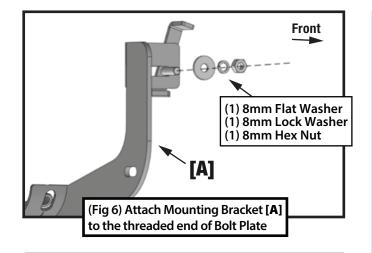
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## **TYGER Rider**

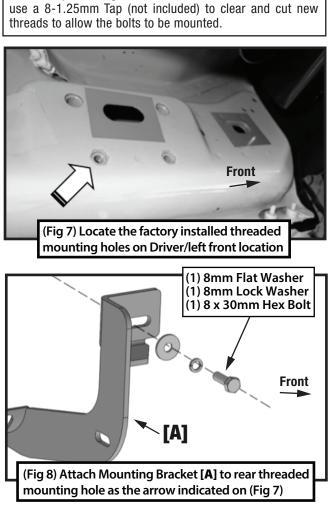




#### With factory threaded inserts:

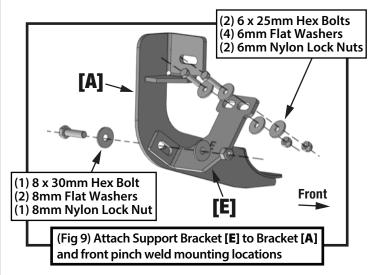
• Late models with factory threaded inserts, follow (Fig 7-8):

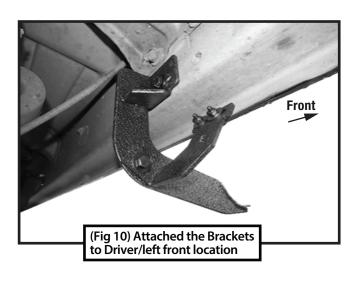
**IMPORTANT:** Rust or dirt may build up overtime and clog up the holes preventing the bolts to be installed. In this case,



• After attaching the Bracket **[A]** to the body panel accordingly, follow (Fig 9-10) to attach the Support Bracket **[E]** to Bracket **[A]** and Driver/left front pinch weld mounting locations.

**IMPORTANT:** <u>2009-12</u> models may not be equipped with factory holes and will require drilling through the pinch weld to attach the Support Bracket. DO NOT drill through pinch weld at this time, (see **STEP 3** for drilling instruction). Continue below steps then finally finish installing support brackets after drilling.

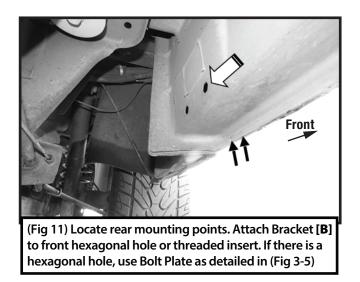




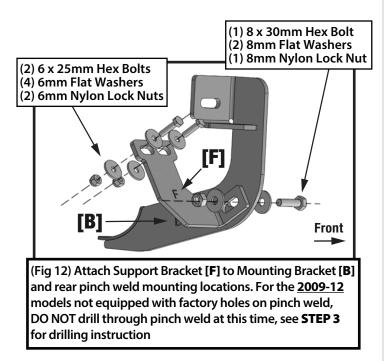


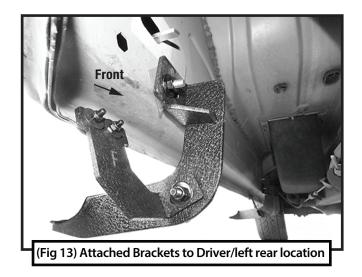
## Driver-side Rear Mounting Area

• Follow (Fig 11-13) to attach the Brackets to the Driver/left rear location.









Front (2) 8mm Combo Bolts (Fig 14) Attach Brackets to Side Bar using Combo Bolts

**DRILLING PINCH WELD** only for some 2009-2012 models

#### 2009-12 models requiring drilling for Support Brackets:

**a.** Make sure the Sidebar is level to the vehicle. Adjust and tighten all mounting hardware.

**b.** Line up the slots on the Support Brackets with the back of the pinch weld. Mark the location of the slots onto the pinch weld.

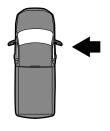
c. Drill (2) 1/4" holes through the pinch weld for each Support Bracket.

**IMPORTANT:** DO NOT drill too close to the bottom edge of the pinch weld. Adjust the Support Brackets as necessary to move the slots up the body panel away from the edge. Drill the holes toward the outside of the marked slots.

d. Attach each Support Bracket to the pinch weld. Check the Sidebar for level then fully tighten all hardware.

# STEP 4 PASSENGER SIDE

Repeat STEPS 1-2 for passenger side installation.





Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

## STEP2 MOUNTING RUNNING BOARD

Follow (Fig 14) to install the running board. Level and adjust the running board and tighten all hardware.

**IMPORTANT:** DO NOT slide (front to back or rotate) the Sidebar on the Brackets or it may result in damage to the finish on the Sidebar.