



TYGER®

TYGER RIDER®

TG-SS2F35418

BEFORE INSTALLATION

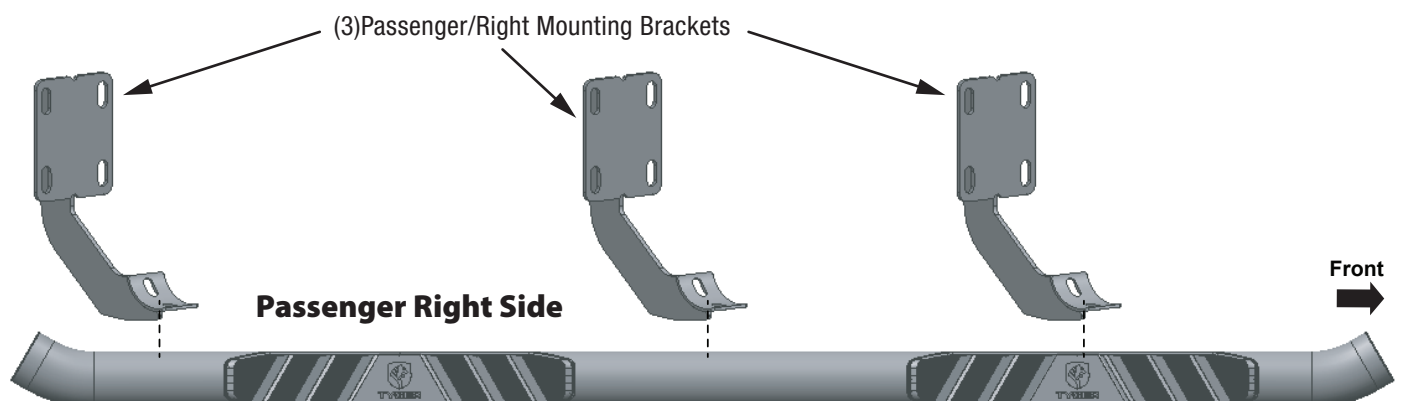
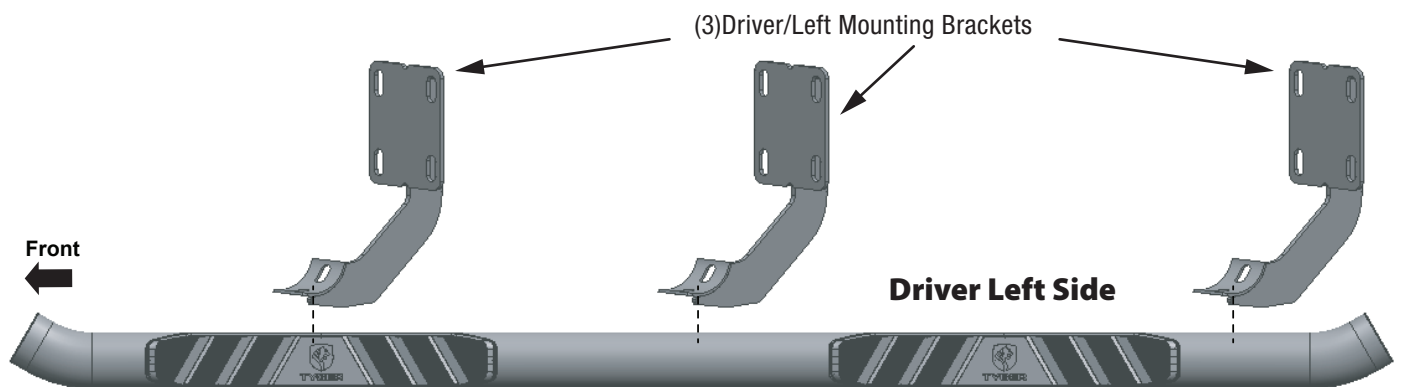
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. FAILURE TO IDENTIFY DAMAGE BEFORE INSTALLATION COULD LEAD TO A REJECTION OF ANY CLAIM. IF MISSING PARTS OR ANY DAMAGE FOUND, PLEASE TAKE A PICTURE FOR THE CLAIM PURPOSE. TO FILE YOUR CLAIM, PLEASE VISIT: WWW.TYGERAUTO.COM/CONTACT

TORQUE VALUES

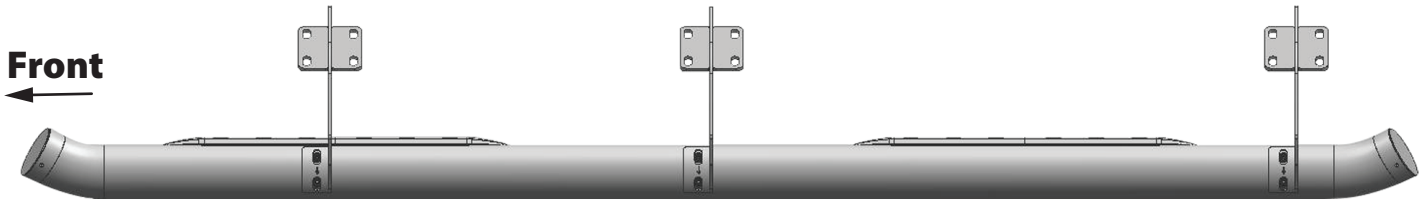
Fastener Size	Class 8.8 Torque (ft-lbs)	Class 10.9 Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126

Parts List

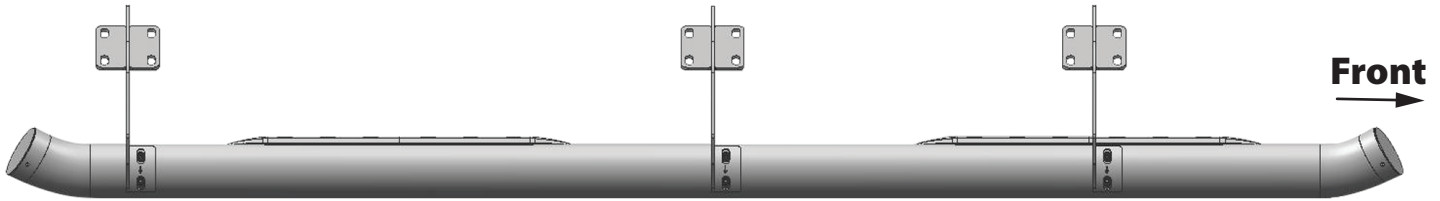
- x1 Driver/Left Sidebar
- x1 Passenger/Right Sidebar
- x3 Driver/Left Mounting Brackets
- x3 Passenger/Right Mounting Brackets
- x24 8mm x 30mm Hex Bolts
- x12 8mm x 25mm Combo Bolts
- x36 8mm x 24mm OD x 2mm Flat Washers
- x24 8mm Lock Washers
- x12 8mm Hex Nuts
- x12 8mm Clip Nuts



Bottom View



Passenger Right Side



Driver Left Side

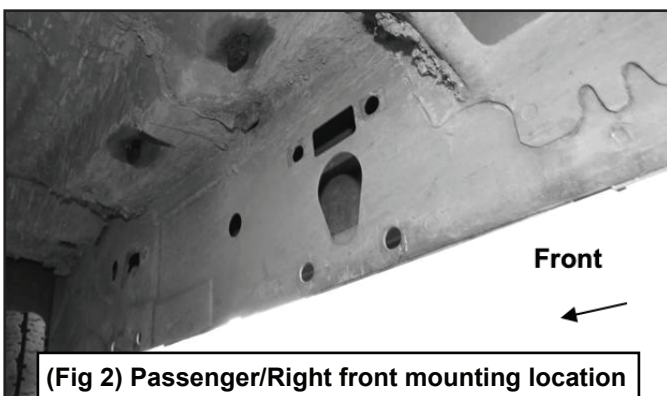
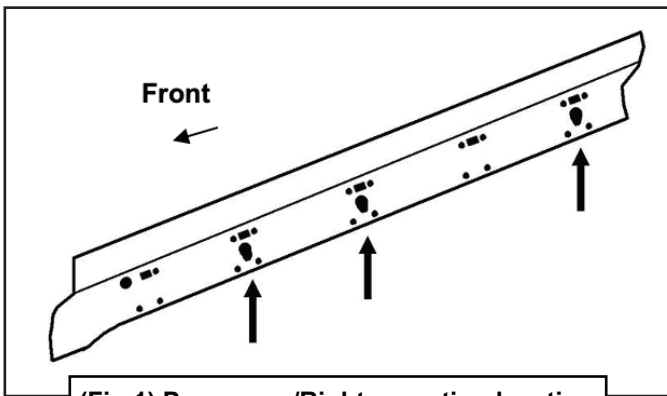
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

STEP 1

Starting on the Passenger/Right front side of the vehicle, locate the (2) holes through the bottom of the pinch weld. Next, locate the rectangular opening and the (2) small hole in the inner body panel directly above the holes in the pinch weld (Figs 1 & 2).

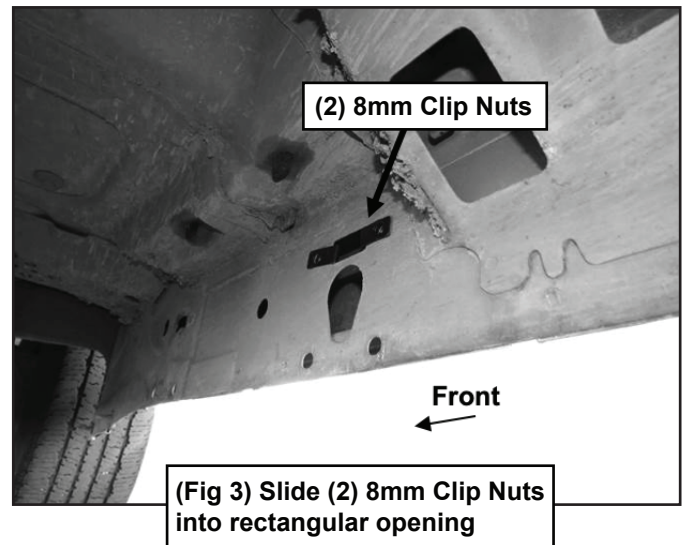
NOTE: The holes in the inner panel may be covered with sealing tape or insulation, remove as required.



STEP 2

Slide (2) 8mm Clip Nuts into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clips with the (2) small round holes (Fig 3).

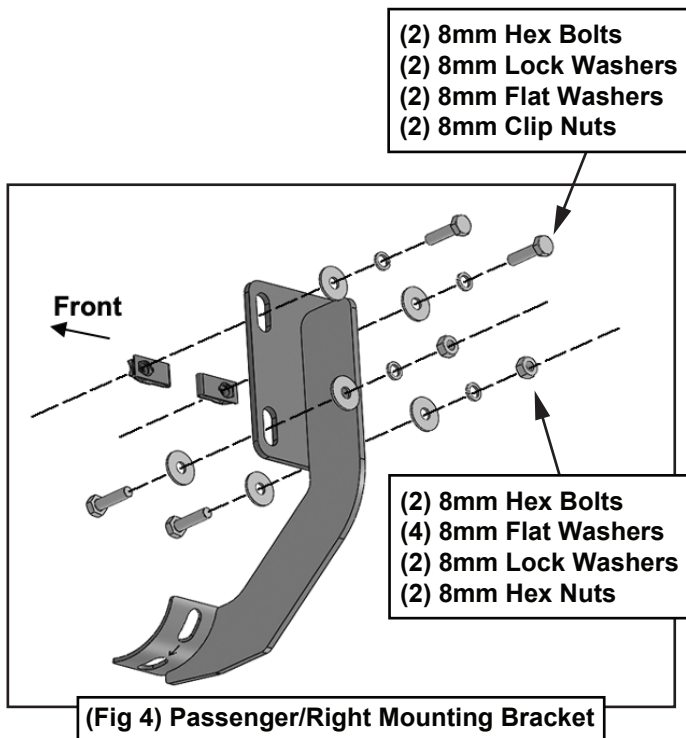
Passenger/Right Side Installation Pictured



STEP 3

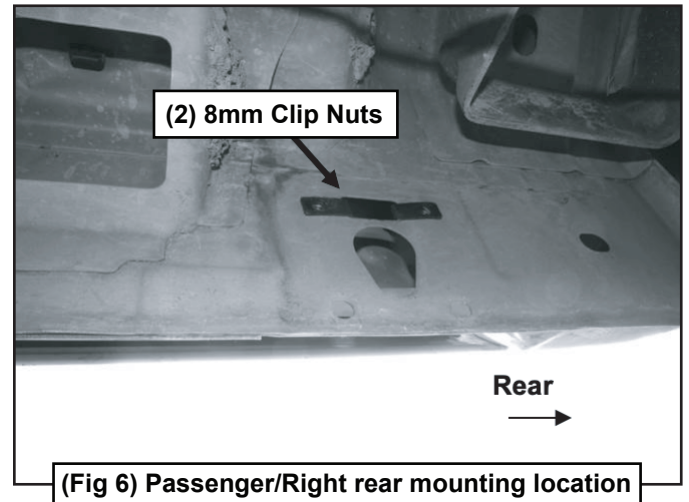
Select (1) Passenger/Right Mounting Bracket. Attach the top of the Bracket to the Clip Nuts with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers (Figs 4 & 5). Line up the lower holes in the Bracket with the (2) holes through the pinch weld. Bolt the Bracket to the pinch weld with (2) 8mm Hex Bolts, (4) 8mm Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts (Fig 4). DO NOT tighten hardware.

Passenger/Right Side Installation Pictured



STEP 5

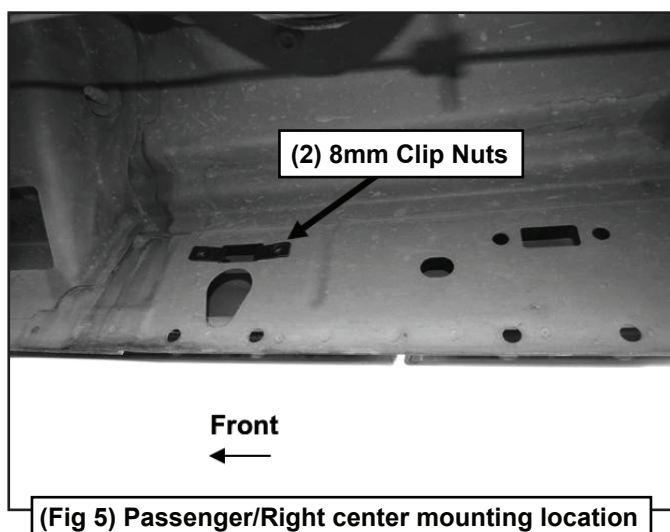
Move toward the rear of the cab (Fig 6). Locate the last pair of holes along the pinch weld. Use (Fig 1) to determine the correct mounting location for the Bracket. Repeat **STEPS 2-4** to attach (1) Passenger/Right Mounting Bracket to the rear location.



STEP 4

Move toward the center of the cab (Fig 5). Locate the pair of holes along the pinch weld. Use (Fig 1) to determine the correct mounting location for the Bracket. Repeat **STEPS 2-4** to attach (1) Passenger/Right Mounting Bracket to the center location.

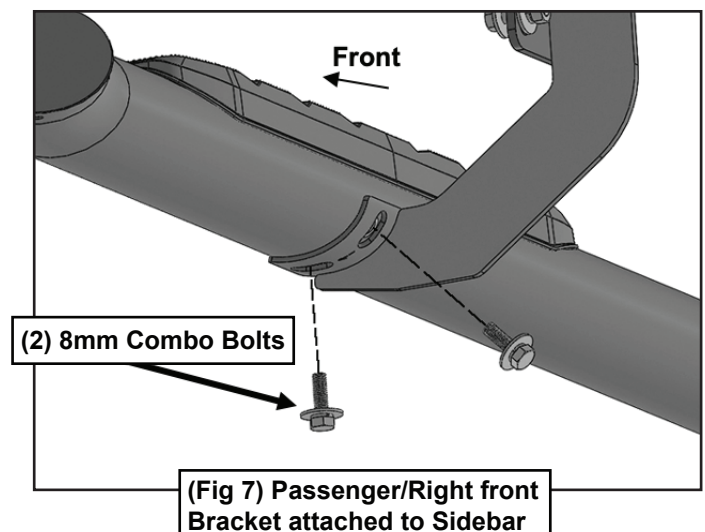
Passenger/Right Side Installation Pictured



STEP 6

Once the (3) Brackets have been fully installed, select the Passenger/Right Sidebar. Place the sidebar on top of the Brackets.

NOTE: DO NOT rotate or slide front to back on the brackets or damage to the finish may result. Attach the sidebar to the Brackets with (6) 8mm Combo Bolts (Fig 7). DO NOT tighten hardware.



STEP 7

Level and adjust the sidebar as necessary and fully tighten all hardware.

STEP 8

Repeat **STEPS 2-7** to attach the Driver/Left Sidebar.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.