



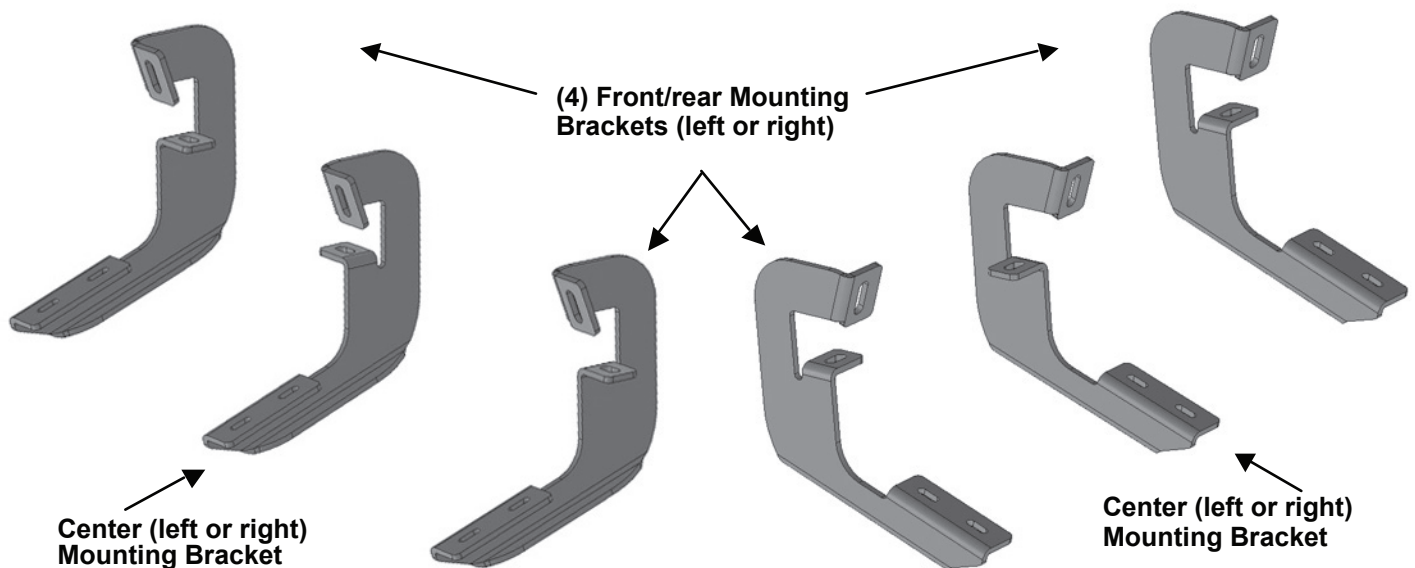
TYGER®

Part#: TG-ST2F50038

TYGER STEP™

Parts List

- | | | |
|---|---|-------------------------|
| x2 TYGER STEP Running Boards | x12 8mm x 24mm OD x 2mm STD Flat Washers | x12 6mm Hex Nuts |
| x4 Front or Rear Mounting Brackets | x12 8mm Lock Washers | |
| x2 Center Mounting Brackets | x12 6-1.0mm x 20mm T-Bolts | |
| x12 8mm Deep Clip Nuts | x12 6mm x 22mm OD x 2mm Flat Washers | |
| x12 8-1.25mm x 25mm Hex Bolts | x12 6mm Lock Washers | |





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Before Installation

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.
READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.

STEP 1

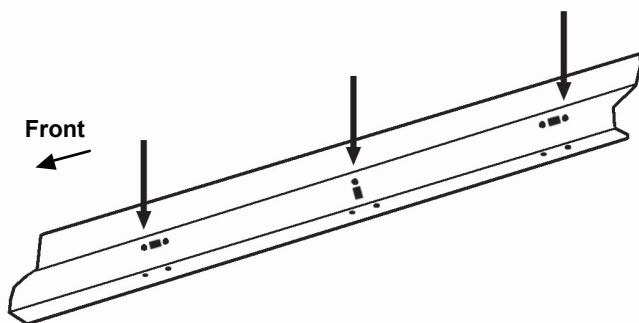
Starting toward the front, passenger side of the vehicle, locate the (2) holes in the bottom of the body panel, (pinch weld). Next locate the rectangular opening and (2) small holes in the inner body panel directly above the holes in the pinch weld, (Figures 1 & 2). Front Bracket installation will use only the forward holes. NOTE: The holes in the inner panel may be covered with sealing tape or insulation.

STEP 2

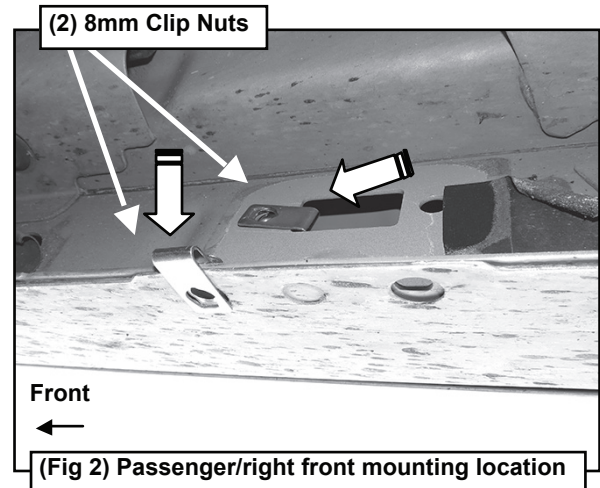
Slide (1) 8mm Clip Nut into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clip with the round hole toward the front of the vehicle, (Figure 2). Repeat to install an 8mm Clip Nut in forward hole in the pinch weld. NOTE: If necessary, hold a mounting Bracket up in position to determine correct factory mounting holes to use.

STEP 3

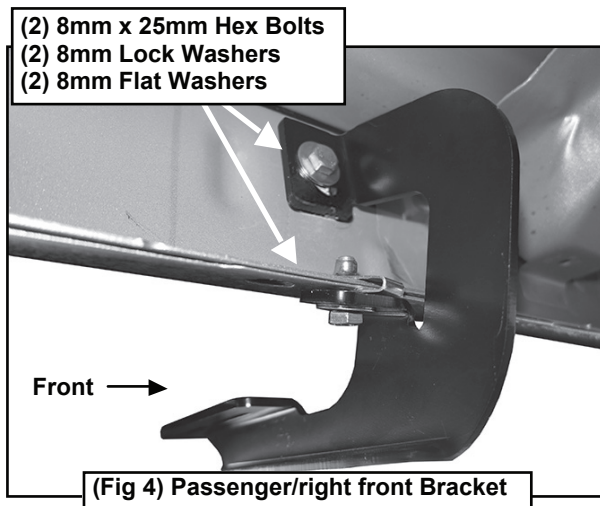
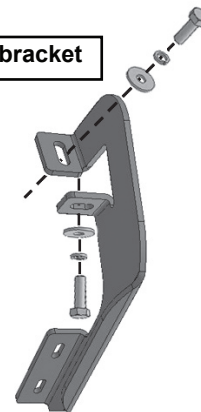
Attach (1) Front/Rear Mounting Bracket to the (2) Clip Nuts with the included (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 3 & 4). Do not tighten hardware at this time.



(Fig 1) Passenger/right mounting locations illustrated from back of rocker panel



(Fig 3) Front/rear bracket





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STEP 4

Next, move toward the center of the vehicle. Locate the (2) holes in the pinch weld similar to the front location, (Figures 1 & 5). Locate the rectangular slot and single round hole. Repeat Steps 1-3 to install the passenger side Center Bracket, (Figure 6 & 11). **IMPORTANT:** The Center Brackets are unique, (Figure 6), separate the (2) Center Brackets from the (4) Front/Rear Brackets.

STEP 5

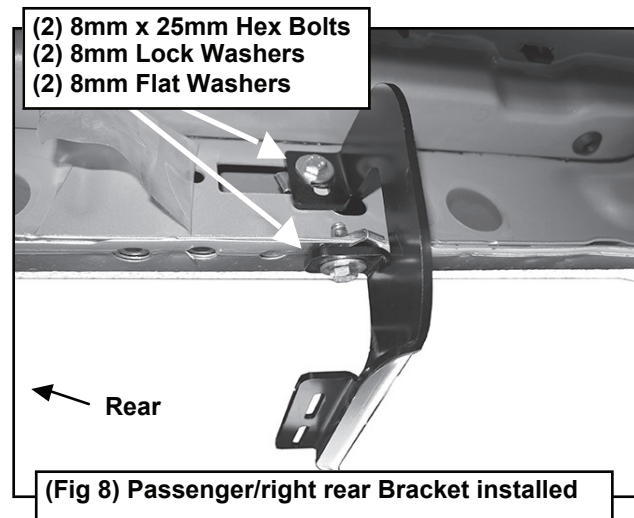
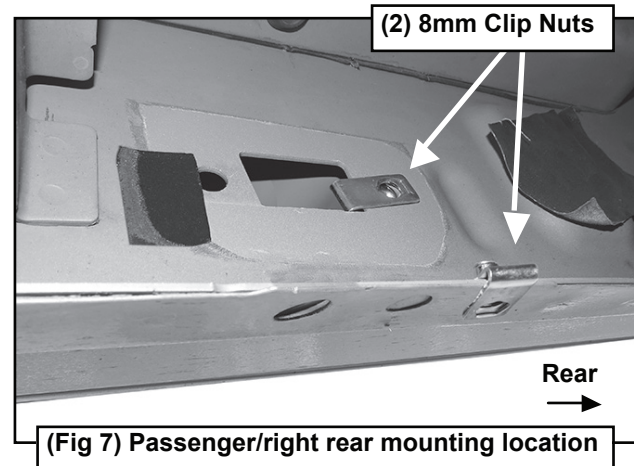
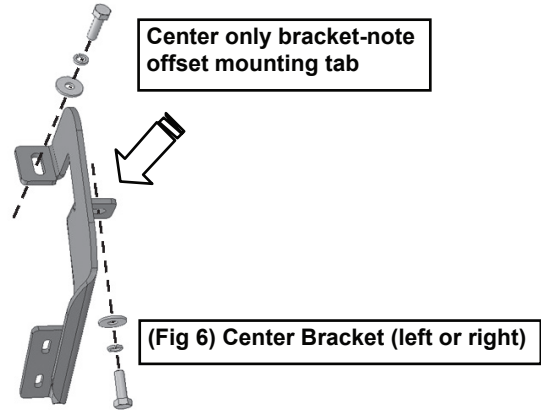
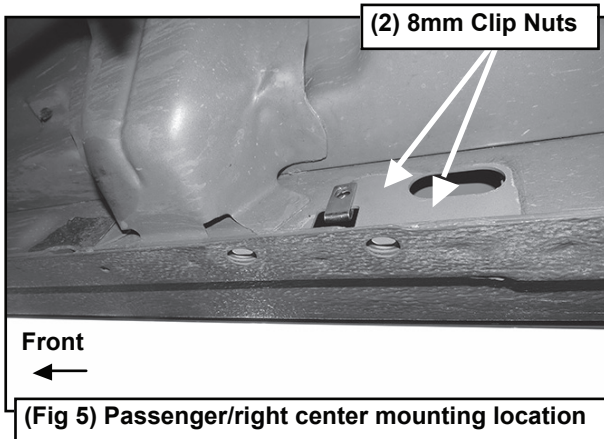
Continue along the cab to the rear mounting location. Locate the last (2) mounting holes in the pinch weld towards the back of the cab, (Figures 1 & 7). Repeat Steps 2 & 3 to install the (2) 8mm Clip Nuts in the rear mounting holes, (Figure 7).

STEP 6

Repeat Step 3 to install (1) front/rear Bracket in the rear mounting location, (Figure 8).

STEP 7

Carefully unwrap and select (1) Running Board. Slide (3) T-Bolts into each channel, (Figure 9). Slide the T-Bolts forward or back to line up with the (3) previously installed Mounting Brackets.





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STEP 8

Hold the Running Board up to the vehicle at a slight angle and gently push it into position parallel with the side of the vehicle. Attach the Running Board to the Mounting Brackets with the included (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, (Figures 10 & 11). Do not tighten hardware at this time.

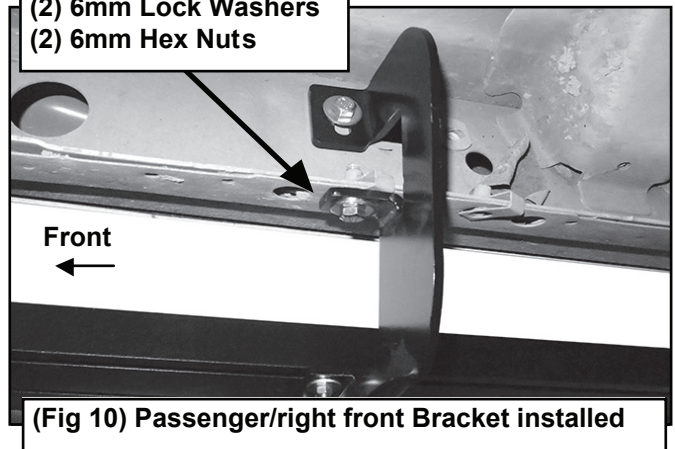
STEP 9

Level and adjust the Running Board as desired and tighten all hardware.

STEP 10

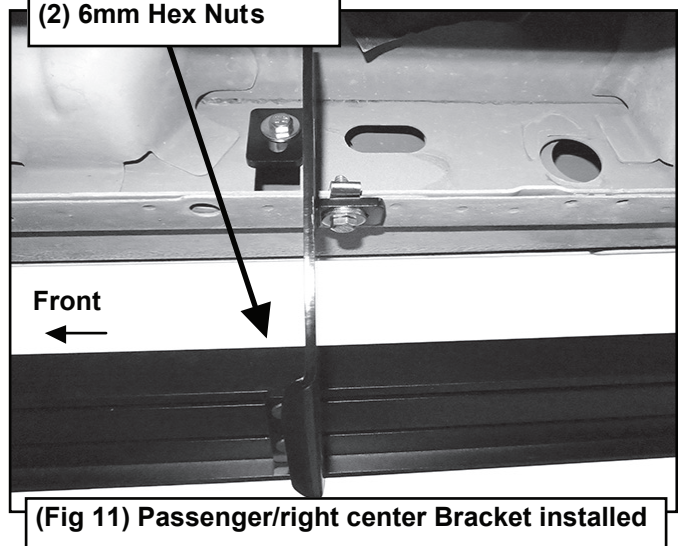
Repeat Steps 1-9 for the driver/left side Running Board installation. NOTE: Depending on model and year, the brake cable on the driver/left side of the vehicle may be run on the inside or outside of the Bracket.

(2) 6mm T-Bolts
(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts

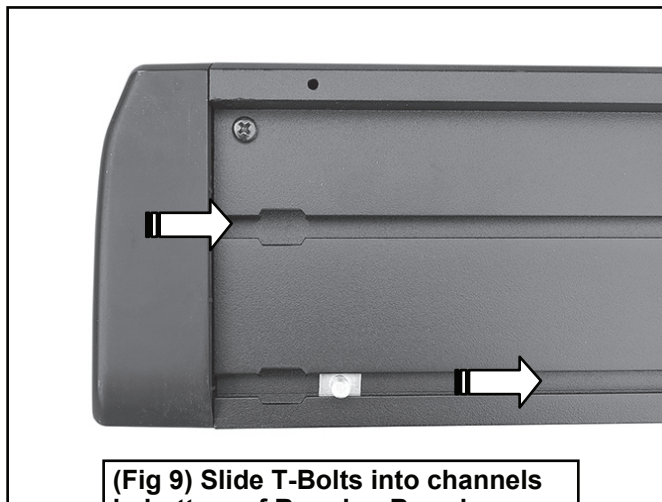


(Fig 10) Passenger/right front Bracket installed

(2) 6mm T-Bolts
(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts



(Fig 11) Passenger/right center Bracket installed



(Fig 9) Slide T-Bolts into channels in bottom of Running Board



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STEP II

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Torque Value

Fastener Size	Class 8.8 Tightening Torque (ft-lbs)	Class 10.9 Tightening Torque (ft-lbs)
6mm	6-7	6-7
8mm	15-16	22-23
10mm	31-32	44-45
12mm	54-55	78-79
14mm	87-88	125-126



Complete Installation